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Leak - Proof Flow & Control Solution Partner

The Best Partner
for Value Creation

S-LOK® Single Ferrule Tube Fittings

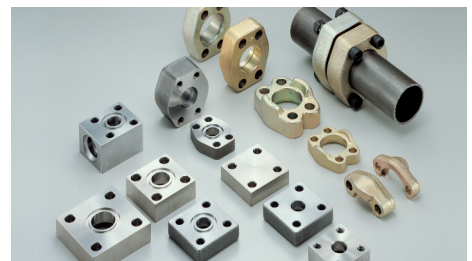
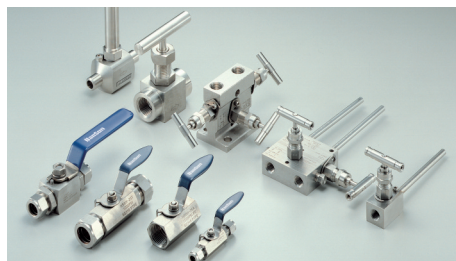
HanSun

한선엔지니어링(주)
HANSUN ENGINEERING CO., LTD.



S-LOK® Single Ferrule Tube Fittings have been designed specifically for the many demanding applications such as chemical, petroleum, power generating, pulp and paper, and various types of manufacturing industries. They provide a highly reliable, leak proof and torque free seal on all tubing connections. **S-LOK®** Single Ferrule Tube Fittings are commonly used on instrumentation, process and control systems where high quality tube fittings are required.





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INTRODUCTION OF S-LOK TUBE FITTING

S-LOK Single Ferrule Tube Fittings are manufactured under very strict quality control to assure maximum reliable performance. S-LOK tube fittings require no special tools assembly. Connections can be quickly and easily made by simple insertion and tightening the nuts.

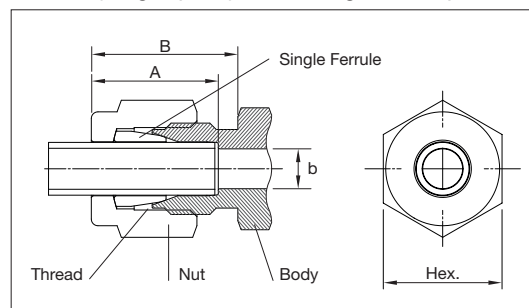
S-LOK Single Ferrule Tube Fitting has been specifically designed for use on instrumentation, process and control systems and equipment employed in chemical, petroleum, power generating and pulp and paper plants. S-LOK Single Ferrule Tube Fittings could also be used in extensive applications of other fields where very high quality tube fittings are required.

CONSTRUCTION OF S-LOK TUBE FITTINGS

S-LOK single ferrule tube fittings are composed of four precision parts; body, nut and single ferrule.

By screwing the nut onto the body, the nut is tightened against the tapered area of the body, and its edge is compressed tightly against the tube by curling inward.

To help identify S-LOK single ferrule tube fitting from S-LOK Tube fitting, nut is black Molybdenum Disulfide coated. Single ferrule system requires only metal-to-metal seal points to effect a leak-tight seal.



The single ferrule design achieves the leak proof sealing by assembly motion being transmitted axially through the tubing. This results in no radial movement of the tubing upon assembly. Therefore, the tube is not stressed and the mechanical integrity is maintained. This is the result of close monitoring of tolerance control in machining, and surface smoothness and hardness of each and every part of S-LOK single ferrule tube fittings. Through this swaging action, S-LOK single ferrule tube fittings are mechanically integrated with the tube connected.

S-LOK Fractional Tube End Dimensions

Unit:mm

Size No.	Tube O.D	S-LOK Thread	A	B	d	Hex.
2	1/8	5/16-20UN	12.70	15.24	2.28	11.10
3	3/16	3/8-20UN	13.70	16.00	3.04	12.70
4	1/4	7/16-20UNF	15.24	17.78	4.80	14.20
5	5/16	1/2-20UNF	16.25	18.54	6.35	15.80
6	3/8	9/16-20UN	16.76	19.30	7.10	17.40
8	1/2	3/4-20UNEF	22.86	21.84	10.40	22.20
10	5/8	7/8-20UNEF	24.38	21.84	12.70	25.40
12	3/4	1-20UNEF	24.38	21.84	15.70	28.60
14	7/8	1-1/8-20UN	25.90	21.84	18.20	31.80
16	1	1-5/16-20UN	31.24	26.41	22.40	38.10

S-LOK Metric Tube End Dimensions

Unit:mm

Size No.	Tube O.D	S-LOK Thread	A	B	d	Hex.
3M	3mm	5/16-20UN	12.9	15.3	2.4	12.0
4M	4mm	3/8-20UN	13.7	16.1	2.4	12.0
6M	6mm	7/16-20UNF	15.3	17.7	4.8	14.0
8M	8mm	1/2-20UNF	16.2	18.6	6.4	16.0
10M	10mm	5/8-20UN	17.2	19.5	7.9	19.0
12M	12mm	3/4-20UNEF	22.8	22.0	9.5	22.0
15M	15mm	7/8-20UNEF	24.4	22.0	11.9	25.0
16M	16mm	7/8-20UNEF	24.4	22.0	12.7	25.0
18M	18mm	1-20UNEF	24.4	22.0	15.1	30.0
20M	20mm	1-1/8-20UN	26.0	22.0	15.9	32.0
22M	22mm	1-1/8-20UN	26.0	22.0	18.3	32.0
25M	25mm	1-5/16-20UN	31.3	26.5	21.8	38.0

FITTING MATERIALS

S-LOK Single Ferrule Tube Fittings are made of 316 stainless steel (S316), brass and alloy steel such as Monel or others.

SUITABLE TUBING MATERIALS

S-LOK Single Ferrule Tube Fittings can be used with the following tube specifications.

Stainless steel tube;

- TP304 and TP316 of ASTM A269 or A213, or equivalent.
- SUS304TP and SUS316TP of JIS G3459 or equivalent.
- The wall thickness selection should be based on the operation pressure, temperature and shock conditions. Fully annealed tubing is recommended. Stainless steel tubing with the hardness of Rockwell B80 or less should be used.

d. Specific recommendation-See Table 1.(page 5)

Typical Raw Material List

Fitting Material	Bar Stock	Forging	Tubing
Stainless Steel Type 316	ASTM A479 ASTM A276 JIS G4303	ASTM A182 F316 JIS G3214	ASTM A269 ASTM A213 ASTM A249
Brass	ASTM B16 Alloy 360 ASTM B453 Alloy 345 JIS H3250 Alloy C3604	ASTM B124 Alloy 377 JIS H3250 Alloy C3771	ASTM B68 ASTM B75 ASM B88 DIN 1786
Carbon Steel	JIS G4051 S20C-S48C	JIS G4051 S20C-S48C	ASTM A161 ASTM A179 DIN 2391
Alloy 400	ASTM B164	ASTM B164	ASTM B165

Tubing

Suitable tube selection is essential in performance of tubing system. For safe, reliable and leak-free seals tubing should be considered as a fitting component. S-LOK Single Ferrule Tube Fittings perform best when good quality tubing is used. When selecting tubing material including size and wall thickness, customer must consider pressure, flow, temperature, environment and compatibility of system.

- General Rules.

1. For leak-free sealing, the tubing surface is very important. The tubing must have a good surface condition with free of scratches, draw mark, flat spots or dirt.
2. In case of welded tubing, it should not have a visible poor bead on its surface.
3. Tubing and fitting material is essential for the thermal compatibility and corrosion resistance.
The material should be compatible with the processing fluid, the temperature and the environment.
4. Tubing must be softer than fitting material. When tubing and fittings are made of the same material, the metal tubing must be fully annealed.
5. Tubing hardness must be selected according to the information in the table 2 to 4.
6. Do not select a too thin or too thick wall. A too thin wall may collapse, and a too thick wall may not properly be deformed by the ferrule action. Selecting the wall's thickness should be based on the applicable pressure, temperature, shock and vibration.

- Consider the following in selecting tube.

1. Quality of the tubing material and manufacturing method.
2. Hardness of tube.
3. Surface treatment of tube.
4. O.D and tolerance.
5. Wall thickness and tolerance.
6. Concentricity of tube.
7. Ovality. (Shape)

Tubing Temperature Ranges

The maximum and minimum operating temperatures for various tubing material.

Tubing Material	Temperature Range
Stainless Steel 316	-321°F to 1200°F (-196°C to 649°C)
Carbon Steel	-65°F to 799°F (-53°C to 426°C)
Copper	-40°F to 400°F (-40°C to 205°C)
Alloy 400	-324°F to 800°F (-198°C to 427°C)
Alloy C276	-320°F to 1000°F (-195°C to 537°C)
Alloy 600	-205°F to 1200°F (-130°C to 648°C)
Titanium	-320°F to 600°F (-195°C to 315°C)
PTFE	0°F to 150°F (-17°C to 65°C)

Allowable Working Temperature

When Elastomer seal is used in the fitting, care must be taken for allowable working temperature. See working temperature below.

Elastomer seal material	Working Temperature
NBR (e. g. Perbunan [®])	-40°C to 110°C (-40°F to 230°F)
FKM (e. g. Viton [®])	-28°C to 204°C (-20°F to 400°F)
PTFE (e. g. Teflon [®])	-60°C to 204°C (-76°F to 464°F)

Temperature De-rating Factors

The allowable working pressure is determined by various temperatures.

To determine the working pressure at the specific temperatures, multiply the working pressure at ambient temperature shown in table 2~4 by the factor shown in table1.

Table 1. Temperature De-rating Factors

Temp. °F (°C)	Stainless Steel ASTM A269 304 316		C.Steel ASTM A179	Copper ASTM B75	Alloy 400
100 (37)	1.00	1.00	1.00	1.00	1.00
200 (93)	1.00	1.00	0.95	0.80	0.88
300 (148)	1.00	1.00	0.90	0.78	0.82
400 (204)	0.93	0.96	0.86	0.50	0.79
500 (206)	0.87	0.90	0.82	0.13	0.79
600 (315)	0.82	0.85	0.77	-	0.79
700 (370)	0.80	0.82	0.73	-	0.76
800 (426)	0.76	0.79	0.59	-	0.76
900 (480)	0.73	0.78	-	-	-
1000 (537)	0.69	0.76	-	-	-
1200 (649)	0.30	0.37	-	-	-

Example: Tube S316 3/8 O.D. x 0.035" at 700°F.

$$3.300\text{psi} \times 0.82 = 2.706\text{psi}$$

Therefore 2.706psi is the maximum allowable working pressure of S316 3/8" O.D x 0.035" wall tubing.

Stainless steel Tubing :

Fully annealed 304 or 316 high quality seamless steel tube to ASTM A269 or equivalent.

Hardness : HRB90 or less

Table 2. Stainless steel Tubing

Stainless Steel Fractional Tubing																
Tube O.D (inches)	Tube Wall Thickness in Inches															
	0.010	0.012	0.014	0.016	0.020	0.028	0.035	0.049	0.065	0.083	0.095	0.109	0.120	0.134	0.156	0.188
1/16"	5,600	6,800	8,100	9,400	12,000											
1/8"						8,500	10,900									
3/16"						5,400	7,000	10,200								
1/4"						4,000	5,100	7,500	10,200							
5/16"							4,000	5,800	8,000							
3/8"							3,300	4,800	6,500							
1/2"	For gas service, applying						2,600	3,700	5,100	6,700						
5/8"	tube wall thickness should only							2,900	4,000	5,200	6,000					
3/4"	be selected from the outside of							2,400	3,300	4,200	4,900	5,800				
7/8"	the shaded boundary							2,000	2,800	3,600	4,200	4,800				
1"								2,400	3,100	3,600	4,200	4,700				
1 1/4"									2,400	2,800	3,300	3,600	4,100	4,900		
1 1/2"										2,300	2,700	3,000	3,400	4,000	4,900	
2"											2,000	2,200	2,500	2,900	3,600	

Stainless Steel Metric Tubing																
Tube O.D (mm)	Tube Wall Thickness in Inches															
	0.71 (0.028)	0.89 (0.035)	1.00	1.25 (0.049)	1.50	1.65 (0.065)	2.0	2.11 (0.083)	2.41 (0.095)	2.50	2.77 (0.109)	3.00	3.05 (0.120)	3.50	4.00	4.50
3	10,800	13,800	15,300													
4	7,900	10,100	11,500	14,400												
6	5,000	6,500	7,400	9,400	11,500	12,700										
8		4,700	5,800	6,800	8,400	9,300										
10		3,700	4,200	5,300	6,500	7,300										
12		3,000	3,400	4,400	5,300	5,900	6,600	7,000								
16			2,500	3,200	3,900	4,300	5,300	5,700	6,600	6,800						
18	For gas service,			2,800	3,400	3,800	4,700	5,000	5,800	6,000	6,700					
20	applying tube wall			2,500	3,000	3,400	4,200	4,400	5,100	5,300	6,000					
22	thickness should only			2,300	2,800	3,000	3,800	4,000	4,600	4,800	5,400					
25	be selected from the			2,000	2,400	2,700	3,300	3,500	4,000	4,200	4,700	5,100	5,200			
38	outside of the shaded boundary									2,300	-	2,900	-	3,400	3,900	4,400

- Working pressures are based on allowable stress value of 20,000psi (137,800kPa=1,378bar) as specified in ASME B31.3-1999 within the temperature range of -29°C to 37°C (-20°F to 100°F).
- Safety Factor=3.75:1, considering ultimate tensile strength 75,000psi (516,700kPa=5,167bar)
- Pressure calculations are based on Maximum O.D. and minimum wall thickness, and no allowance is made for corrosion and erosion. e.g. ASTM A269 1/2 O.D x 0.035" OD tolerance ± 0.005 " W.T. $\pm 10\%$. Calculations are based on 0.050" OD x 0.035" W.T.
- To determine bar, Multiply psig by 0.0689. To determine kPa, multiply psig 6.89.
- To convert bar to psig, multiply bar by 14.51
- For working pressure of ASME B31.1, multiply the above value by 0.94

Welded stainless steel Tubing

Based on ASME B31.3-1999 for weld integrity, a de-rating factor must be applied to welded tubing.

For double butt seam tubing, multiply by 0.85

For single butt seam tubing, multiply by 0.80.

Copper tubing :

High quality soft annealed seamless copper tube to ASTM B-75 or equivalent.

Hardness : Rockwell 15T 60 or less

Table3. Copper Tubing

Copper Fractional Tubing										
Tube O.D. (inches)	Tube Wall Thickness in Inches									
	0.010	0.012	0.028	0.035	0.049	0.065	0.083	0.095	0.109	0.120
1/16"	1,700	3,800	5,400	6,000						
1/8"			2,700	3,400				Working Pressure in psig		
3/16"			1,800	2,300	3,400					
1/4"			1,300	1,600	2,500	3,500				
5/16"				1,300	1,900	2,700				
3/8"				1,000	1,600	2,200				
1/2"	For gas service, applying			800	1,100	1,600	2,200			
5/8"	tube wall thickness should only				900	1,200	1,600	1,900		
3/4"	be selected from the outside of				700	1,000	1,300	1,500	1,800	
7/8"	the shaded boundary				600	800	1,100	1,300	1,500	
1"					500	700	900	1,100	1,300	1,500

Copper Metric Tubing													
Tube O.D. (mm)	Tube Wall Thickness in Millimeters(inches)												
	0.71 (0.028)	0.89 (0.035)	1.0	1.25 (0.049)	1.5	1.65 (0.065)	2.0	2.11 (0.083)	2.41 (0.095)	2.5	2.77 (0.109)	3.0	3.05 (0.120)
3	3,465	4,400	4,900										
4	2,520	3,230	3,670	4,610						Working Pressure in psig			
6	1,6110	2,070	2,350	3,020	3,670	4,060							
8		1,510	1,710	2,790	2,680	2,990							
10		1,190	1,350	1,710	2,090	2,320							
12		970	1,100	1,410	1,710	1,900	2,350	2,500					
16	For gas service,		810	1,030	1,260	1,390	1,710	1,810	2,100	2,190			
18	applying tube wall thickness			915	1,100	1,220	1,510	1,600	1,840	1,930	2,160		
20	should only be selected			810	990	1,090	1,350	1,420	1,650	1,710	1,920		
22	from the outside of the			740	900	990	1,200	1,290	1,480	1,550	1,730		
25	shaded boundary			640	780	870	1,060	1,120	1,290	1,350	1,490	1,640	1,670

- Working pressures are based on allowable stress value of 6000psi(413bar=41,300kPa) as specified in ASME B31.3-1999 within the temperature range of -29 °C to 37 °C (-20 °F to 100 °F).
- Safety Factor=5:1, considering ultimate tensile strength 30,000psi (2067bar=206,700kPa)
- Pressure calculations are based on Maximum O.D. and minimum wall thickness, and no allowance is made for corrosion and erosion.
- For working pressure of ASME B31.1, multiply the above value by 0.94

Alloy 400 Tubing

Fully annealed seamless Alloy 400 tubing to ASTM B165 or equivalent.

Hardness : HRB75 or less

Table 4. For seamless Alloy400 Tubing

For seamless Monel 400 Fractional Tubing										
Tube O.D. (inches)	Tube Wall Thickness in Inches									
	0.010	0.012	0.028	0.035	0.049	0.065	0.083	0.095	0.109	0.120
1/8"			7,900	10,100						
1/4"			3,700	4,800	7,000	9,500				
3/8"				3,100	4,400	6,100		Working Pressure in psig		
1/2"				2,300	3,200	4,400				
3/4"					2,200	3,000	4,000	4,600		
1"						2,200	2,900	3,400	3,900	4,300

- Working pressures are based on allowable stress value of 20,000psi (137,800kPa=1,378bar) as specified in ASME B31.3-1999 within the temperature range of -29°C to 37°C (-20°F to 100°F).
- Safety factor=3.75:1, considering ultimate tensile strength 70,000psi (482,300kPa=4,823bar)
- Pressure calculations are based on maximum O.D. and minimum wall thickness, and no allowance is made for corrosion and erosion.
- For working pressure of ASME B31.1, multiply the above value by 0.94

Special Alloy Tubing

When special alloy tubing is selected, we recommend:

Fully annealed seamless (or welded and cold-drawn, where permitted) alloy tubing to the ASTM specification as shown below. Tubing should be free of scratches for bending or flaring.

S-LOK material Designator	Tube Material	ASTM Number	Tubing	
			Type	Maximum hardness
C276	Alloy C276	B622	Seamless	HRB 100
A600	Alloy 600	B167	Seamless	HRB 92
Ti	Titanium-Grade2	B338	Seamless or Welded	-

Pressure Rating Equivalents:

- 1) 1bar = 100kPa = 14.51psi
- 2) 1kPa = 0.01bar = 0.1451 psi
- 3) 1psi = 0.069bar = 6.89kPa
- 4) 1 kg/cm² = 0.98bar = 14.22psi

Tubing for Gas application

S-LOK Single Ferrule Tube Fittings are designed for a wide range of leak-free application including gas leak proof and vacuum service. Gases can escape even the most minute leakpath due to their small molecules. Tube must therefore be carefully handled not to get scratched.

Use heavier wall tubing for gas service. Heavy wall tubing resists ferrule action by coining out minor defects of the tube surface, and thin wall tubes may collapse with little resistance to ferrule action.

For gas service, use the tubing of the un-shadowed section in table 2 - 4

Cryogenic Service

S-LOK fittings in 316 stainless steel provide highly reliable performance from cryogenic temperatures to high temperature levels.

316 stainless steel temperature range : -321°F to 1200°F (-196°C to 649°C)

Cryogenic temperature are considered to be temperatures below : -100°F (-73°C)

Pipe Thread

Many S-LOK Single Ferrule Tube Fittings have a male or female pipe end.

These ends occasionally have a lower pressure rating than the pressure rating of the tube fitting end so consider both of the ratings.

Table5. Pipe End Pressure Rating

Size Designator	ISO/NPT Pipe Size	Stainless Steel 316				Brass				Carbon Steel			
		Male		Female		Male		Female		Male		Female	
		psig	bar	psig	bar	psig	bar	psig	psig	psig	bar	psig	psig
1	1/16	11,000	758	6,700	462	5,500	379	3,300	227	11,000	758	6,700	462
2	1/8	10,000	689	6,500	448	5,000	345	3,200	221	10,000	689	6,500	448
4	1/4	8,000	551	6,600	455	4,000	276	3,300	227	8,000	551	6,600	455
6	3/8	7,800	538	5,300	365	3,900	269	2,600	179	7,800	538	5,300	365
8	1/2	7,700	531	4,900	338	3,800	262	2,400	165	7,700	531	4,900	338
12	3/4	7,300	503	4,600	317	3,600	248	2,300	159	7,300	503	4,600	317
16	1	5,300	365	4,400	303	2,600	179	2,200	152	5,300	365	4,400	303
20	1-1/4	6,000	414	5,000	345	3,000	207	2,500	172	6,000	414	5,000	345
24	1-1/2	5,000	345	4,600	317	2,500	172	2,300	159	5,000	345	4,600	317
32	2	3,900	269	3,900	269	1,900	131	1,900	131	3,900	269	3,900	269

- The ratings shown above are based on ASME B31.3-1999
- Female pipe ends have lower ratings than male pipe in a given size due to the inner and outer diameters of female threads being larger than those of male pipe ends.
- The ratings shown above are reference only.

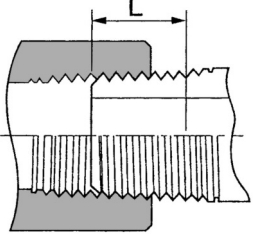
Pipe Thread Sealant

Pipe thread sealant is essential to ensure leak-free seal.

Since the PTFE tape is commonly used, we provide information of recommended tape width, as well as the numbers of thread to be wrapped. The PTFE tape fills the voids between threads and prevents galling on pipe threads. The sealant usually contains a lubricant.

Table 6.

Unit : inches

Nominal Pipe Size	Recommended Tape Width	Effective Thread Length (External) L*	Approx.# of Thread	
1/8	1/8-1/4	0.2639	7	
1/4	1/4	0.4018	7-1/4	
3/8	1/4	0.4075	7-1/3	
1/2	1/4-1/2	0.5337	7-1/2	
3/4	1/4-1/2	0.5457	7-2/3	
1	1/4-1/2	0.6828	8	

※ASME B1.20.1-NPT

Note

- 1.Wrap PTFE tape clockwise from first thread. Do not overhang the first thread, as the tape may get into the fluid system.
- 2.PTFE tape has a temperature limit of 230°C (450°F)

Note

The information shown in table 1-6 are not for design purpose, but for reference only.
The accuracy of information is not the liability of our company.

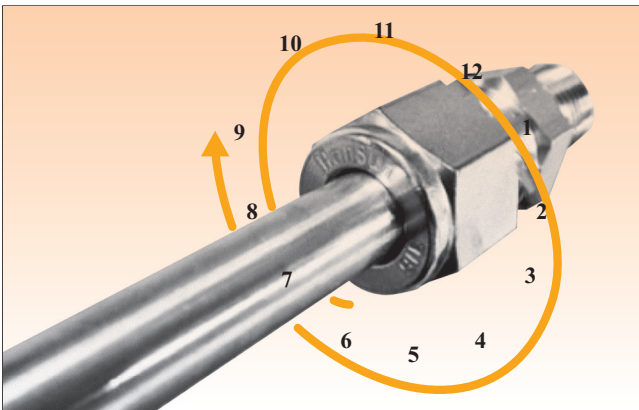
S-LOK® Single Ferrule Tube Fittings Instruction Manual

Installation Instruction

Fully insert the tube into the fitting and against the shoulder; tight the nut by finger-tightening. (Caution : The tube may be elliptical or have burrs; foreign material on the surface and/or inside of the tube fitting).



Mark the nut at the 6 o'clock position before placing the spanner.

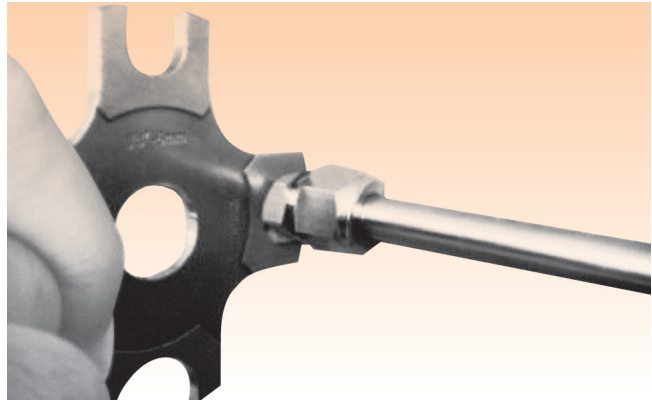


While holding the fitting body steady, tight the nut with the spanner by turning one and one-quarter (1 1/4) clockwise. Make sure that the spanner's starting point at 6 o'clock is being positioned at 9 o'clock after tightening 1 1/4 clockwise.

Tighten the nut only 3/4 turn to the 3 o'clock position for 1/16, 1/8 and 3/16 inch (2mm, 3mm and 4mm) size tube fittings.

When it was tightened 1 1/4 turn clockwise, the tube fitting has been designed to be endureable even from the bursting pressure of the tube, therefore insufficient tightening against the regulation may cause the leakage and bursting while over-tightening makes the reassembly difficult due to deformity.

Gageability

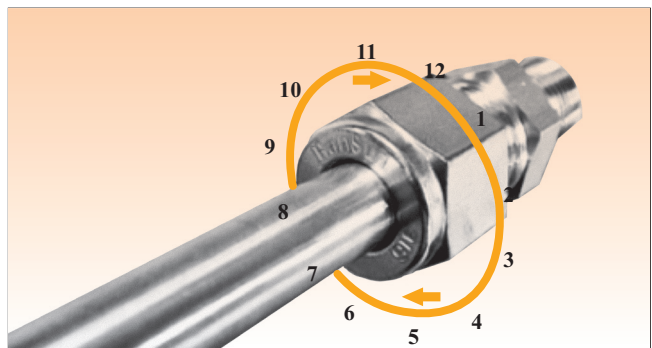


Gap Inspection Gage assures the installer or the inspector that the instrument has been sufficiently tightened during the first installation inspection.

Place Gap Inspection Gage at the gap between the nut and body.

- When the gage does not fit into the gap, it means that the fitting is sufficiently tightened.
- When the gage fits into the gap, it means that it needs to be tightened more.

Reassembly Instruction



S-LOK products can be disassembled and reassembled numerously.

For reassembly, insert the tube with ferrules into the fitting until the front ferrule seats against the fitting body to avoid any damage from foreign objects at the disassembled area.

After hand-tightening the nut while holding the fitting's body steady, tight the nut with a spanner to the previously pulled-up position. At this point, you would feel a significant increase in resistance. Then tight the nut slightly.

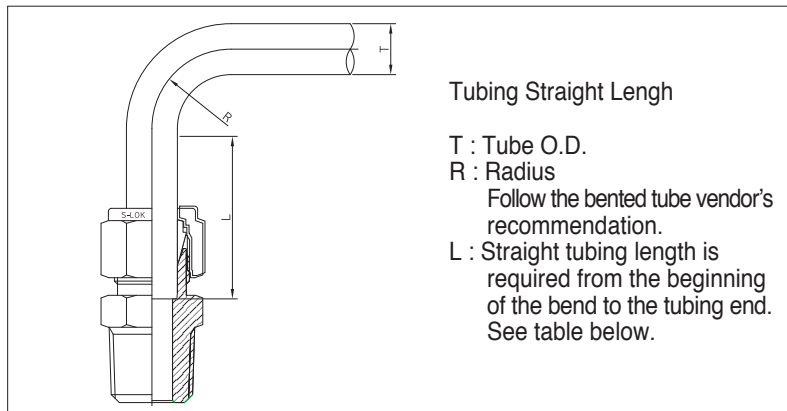
Proper Tube Handling

Good handling practices can greatly save the good surface finish of the supplied tube.

- Tubing should never be dragged out of a tubing rack.
- Tubing should never be dragged across cement, asphalt, gravel or any other rough surface.
- Tubing cutter wheel and hacksaw blade should always be sharp.
- Try not to take deep cuts with each turn of the cutter or stroke of the saw.
- Tube end should always be deburred.
- Tubing should be stored to avoid collection of dirt and contamination.
- If possible, tubing ends should be plugged, so any foreign materials will not fall inside.

Tube bending

For sealing installation in case of bended tubing being near S-LOK fittings, there should be enough lineal distance from bending point to the fittings. When tube bend is too close to the fitting, the deformed section of the bend may enter the fitting, and it may result in leaking. Also, the bending radius should not be too short of bending radius may affect the working pressure and may cause insufficient flow. Minimum bending radius is usually recommended by the tube bending manufacturer.



• Length of straight section of Fractional tubing Unit:Inch

Tube O.D	Straight Length	
	L1	L2
1/16	2/1	13/32
1/8	23/32	19/32
3/16	3/4	5/8
1/4	13/16	11/16
5/16	7/8	23/32
3/8	15/16	3/4
1/2	13/16	31/32
5/8	1-1/4	1-1/32
3/4	1-1/4	1-1/32
7/8	1-5/16	1-1/32
1	1-1/2	1-9/32
1-1/4	2	1-13/16
1-1/2	1-13/32	2-7/32
2	3-1/4	3-1/32

• Length of straight section of Metric tubing Unit:mm

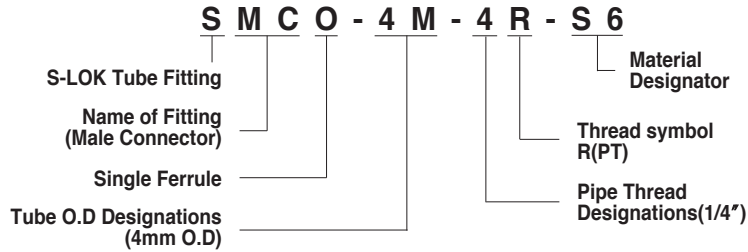
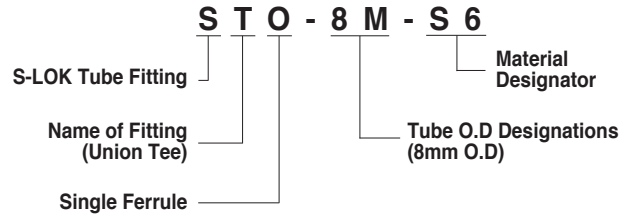
Tube O.D	Straight Length	
	L1	L2
3	19	16
6	21	17
8	23	18
10	25	20
12	31	24
14	32	25
16	32	25
18	32	25
20	34	6
22	34	27
25	40	33
32	51	47
38	60	55

Note

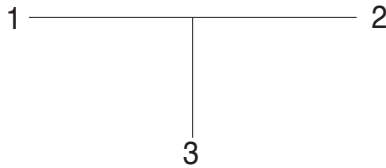
L1=Recommended length of straight section of tubing required
L2=Absolute minimum length of straight section of tubing required

ORDERING INFORMATION

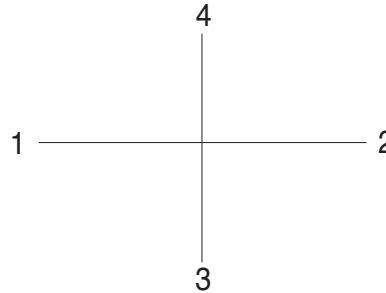
The symbols in the part number column on each page represent the shape and size of individual fittings.

Example 1 : Tube to Pipe ends**Example 2 : Tube to Tube ends****Example 3 : Tee & Cross**

Tees are described by first the run (1 and 2) and next the branch(3)



Cross are described by first the run (1 and 2) and next the branch (3 and 4)



• Tube O.D. Designator

Inch O.D	Identifier	Metric O.D	Identifier
1/16	1	2mm	2M
1/8	2	3mm	3M
3/16	3	4mm	4M
1/4	4	6mm	6M
5/16	5	8mm	8M
3/8	6	10mm	10M
1/2	8	12mm	12M
5/8	10	16mm	16M
3/4	12	20mm	20M
7/8	14	22mm	22M
1	16	25mm	25M
1-1/4	20	28mm	28M
1-1/2	24	32mm	32M
2	32	38mm	38M

• Pipe Thread Size Designator

Nom. Size	Identifier
1/8 "	2
1/4 "	4
3/8 "	6
1/2 "	8
3/4 "	12
1 "	16
1-1/4 "	20
1-1/2 "	24
2 "	32

• Fitting Material Designator

Material	Identifier
S316	S6
S316L	S6L
S304	S4
Carbon Steel	CS
Brass	BS
Alloy400	A400

• Pipe Thread Symbol

Type	Taper Threads		Parallel Threads	
Symbol	R	N	G	U
Specification	ISO 7/1, BS21(BSPT), JIS B 0203(PT), DIN2999	ANSI B1.20.1 (NPT)	ISO228/1, BS 2779(BSPP), JIS B0202(PF)	American Standard Unified Screw Threads

Tube to Tube Union

Union
SUO  14

Union Elbow
SLO  15

Reducing Union
SURO  16, 17

Union Tee
STO  18

Union Cross
SXO  19

Bulkhead Union
SUBO  20

Tube to Male Pipe

Male Connector
SMCO-N  21

Male Connector
SMCO-R  22

Thermocouple
Connector
SMCTO  22

Male Connector for
Bonded Seal
SMCO-G  23

Male Connector for
Metal Gasket
SOMO  25, 26

Bulkhead Male
Connector
SMCBO  27

45° Male Elbow
SLBMO  27

Male Elbow
SLMO  28, 29

Male Run Tee
STRMO  30, 31

Male Branch Tee
STBMO  32, 33

Tube to Female Pipe

Female Connector
SCFO  34, 35

Gauge Connector
SCGO  36

Bulkhead Female
Connector
SCBFO  36

Female Elbow
SLFO  37

Female Run Tee
STRFO  38

Female Branch Tee
STBFO  39

Stub Tube Connector

Reducer
SRO  40, 41

Bulkhead Adapter
SABO  42

Male Adapter
SAM  42, 43

Female Adapter
SAF  44

Female Adapter
SAG  45

Port Connector
SCP  46

Reducing Port
Connector
SCRP  46

Tube to AN Tube

AN Union
SUAO  47

AN Bulkhead
Union
SUBAO  47

AN Adapter
SAAO  47

Tube to SAE O-Ring Seal

SAE Male Connector
SMCSO  49

Positionable
SAE Male Elbow
SLSO  49

Positionable
45° SAE Male Elbow
SLBSO  50

Positionable
SAE Male Run Tee
STRSO  50

Positionable
SAE Male Branch Tee
STBSO  50

O-Seal Straight
Thread Connector
SCOSO  52

O-Seal Pipe
Thread Connector
SCOPO  52

Tube to Weld End

Male Pipe Weld
Connector
SCWO  53

Male Pipe Weld
Elbow
SLWO  54

Tube Socket Weld
Connector
SCSWO  54

Tube Socket Weld
Elbow
SLSWO  54

Welding
Bulkhead Union
SBUWO  55

Plug and Cap

Plug
SP  56

Cap
SCO  56

Spare Parts

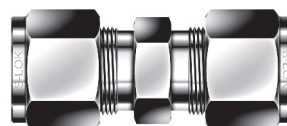
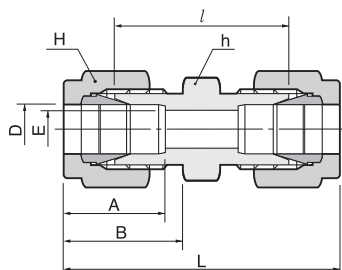
Tube Insert
SI  57

Nut
SNO  57

Single Ferrule
SFO  58

Ferrule Set
SFSO  58

Union
SUO



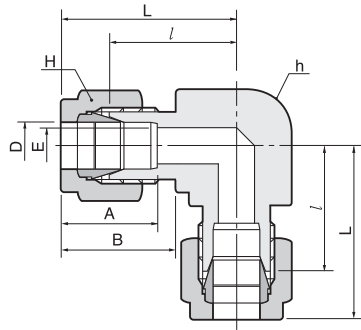
Connects fractional tube

Part No.	Tube O.D.		E Min.	Width across flat				A	B	l	L
	D			h		H					
	in	mm		in	mm	in	mm				
SUO-1	1/16	1.59	1.27	5/16	7.93	5/16	7.93	8.63	10.92	17.50	25.15
SUO-2	1/8	3.17	2.28	7/16	11.11	7/16	11.11	12.70	15.24	22.35	35.56
SUO-3	3/16	4.76	3.04	7/16	11.11	1/2	12.70	13.71	16.00	24.13	37.33
SUO-4	1/4	6.35	4.82	1/2	12.70	9/16	14.28	15.24	17.78	26.16	40.89
SUO-5	5/16	7.93	6.35	9/16	14.28	5/8	15.87	16.25	18.54	28.19	42.92
SUO-6	3/8	9.52	7.11	5/8	15.87	11/16	17.46	16.76	19.30	30.22	44.95
SUO-8	1/2	12.70	10.41	13/16	20.64	7/8	22.22	22.86	21.84	30.98	51.30
SUO-10	5/8	15.87	12.70	15/16	23.81	1	25.40	24.38	21.84	31.75	52.07
SUO-12	3/4	19.05	15.74	1-1/16	26.98	1-1/8	28.58	24.38	21.84	33.27	53.59
SUO-14	7/8	22.22	18.28	1-3/16	30.16	1-1/4	31.75	25.90	21.84	35.05	55.37
SUO-16	1	25.40	22.35	1-3/8	34.92	1-1/2	38.10	31.24	26.41	40.38	64.77
SUO-20	1-1/4	31.75	27.68	1-3/4	44.45	1-7/8	47.63	41.14	38.86	48.00	92.20
SUO-24	1-1/2	38.10	34.03	2-1/8	53.97	2-1/4	57.15	50.03	45.21	53.60	107.95
SUO-32	2	50.80	45.97	2-3/4	69.85	3	76.20	67.56	62.73	74.70	149.35

Connects metric tube

Part No.	Tube O.D.	E	Width across flat		A	B	l	L
	D	Min.	h	H				
SUO-2M	2	1.7	12	12	12.9	15.3	22.4	35.6
SUO-3M	3	2.4	12	12	12.9	15.3	22.1	35.3
SUO-4M	4	2.4	12	12	13.7	16.1	24.1	37.3
SUO-6M	6	4.8	14	14	15.3	17.7	26.2	41.0
SUO-8M	8	6.4	15	16	16.2	18.6	28.2	43.2
SUO-10M	10	7.9	18	19	17.2	19.5	31.0	46.2
SUO-12M	12	9.5	22	22	22.8	22.0	31.0	51.2
SUO-15M	15	11.9	24	25	24.4	22.0	31.8	52.0
SUO-16M	16	12.7	24	25	24.4	22.0	31.8	52.0
SUO-18M	18	15.1	27	30	24.4	22.0	33.3	53.5
SUO-20M	20	15.9	30	32	26.0	22.0	34.8	55.0
SUO-22M	22	18.3	30	32	26.0	22.0	34.8	55.0
SUO-25M	25	21.8	35	38	31.3	26.5	40.4	65.0
SUO-28M	28	21.8	41	46	36.6	36.6	43.4	85.0
SUO-32M	32	28.6	46	50	42.0	41.6	51.3	97.3
SUO-38M	38	33.7	55	60	49.4	47.9	58.4	113.6

Union Elbow SLO



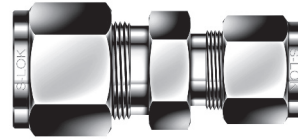
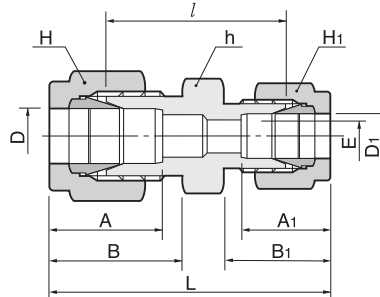
Connects fractional tube

Part No.	Tube O.D. D		E Min.	Width across flat				A	B	l	L
	in	mm		h		H					
				in	mm	in	mm				
SLO-1	1/16	1.59	1.27	3/8	9.52	5/16	7.93	8.63	10.92	14.00	17.88
SLO-2	1/8	3.17	2.28	3/8	9.52	7/16	11.11	12.70	15.24	15.74	22.35
SLO-3	3/16	4.76	3.04	1/2	12.70	1/2	12.70	13.71	16.00	17.78	24.38
SLO-4	1/4	6.35	4.82	1/2	12.70	9/16	14.28	15.24	17.78	19.55	26.92
SLO-5	5/16	7.93	6.35	9/16	14.28	5/8	15.87	16.25	18.54	21.33	28.70
SLO-6	3/8	9.52	7.11	5/8	15.87	11/16	17.46	16.76	19.30	23.11	30.48
SLO-8	1/2	12.70	10.41	13/16	20.64	7/8	22.22	22.86	21.84	25.90	36.06
SLO-10	5/8	15.87	12.70	15/16	23.81	1	25.40	24.38	21.84	28.70	38.80
SLO-12	3/4	19.05	15.74	1-1/16	26.98	1-1/8	28.58	24.38	21.84	29.71	39.87
SLO-14	7/8	22.22	18.28	1-1/4	31.75	1-1/4	31.75	25.90	21.84	34.54	44.70
SLO-16	1	25.40	22.35	1-3/8	34.9	1-1/2	38.10	31.24	26.41	36.83	49.02
SLO-20	1-1/4	31.75	27.68	1-11/16	42.86	1-7/8	47.63	41.14	38.86	44.50	66.54
SLO-24	1-1/2	38.10	34.03	2	50.80	2-1/4	57.15	50.03	45.21	50.80	77.97
SLO-32	2	50.80	45.97	2-3/4	69.85	3	76.20	67.56	62.73	69.80	107.18

Connects metric tube

Part No.	Tube O.D. D	E Min.	Width across flat		A	B	l	L
			h	H				
SLO-2M	2	1.7	9.5	12	12.9	15.3	15.7	22.3
SLO-3M	3	2.4	9.5	12	12.9	15.3	15.7	22.3
SLO-4M	4	2.4	12.7	12	13.7	16.4	18.8	25.4
SLO-6M	6	4.8	12.7	14	15.3	17.7	19.6	27.0
SLO-8M	8	6.4	14.3	16	16.2	18.6	21.3	28.8
SLO-10M	10	7.9	17.5	19	17.2	19.5	23.9	31.5
SLO-12M	12	9.5	20.6	22	22.8	22.0	25.9	36.0
SLO-15M	15	11.9	25.4	25	24.4	22.0	28.7	38.8
SLO-16M	16	12.7	25.4	25	24.4	22.0	28.7	38.8
SLO-18M	18	15.1	27.0	30	24.4	22.0	29.7	39.8
SLO-20M	20	15.9	31.8	32	26.0	22.0	34.5	42.6
SLO-22M	22	18.3	31.8	32	26.0	22.0	34.5	42.6
SLO-25M	25	21.8	34.9	38	31.3	26.5	36.8	49.1
SLO-28M	28	21.8	41.0	46	36.6	36.6	43.2	64.0
SLO-32M	32	28.6	46.0	50	42.0	41.6	49.3	72.3
SLO-38M	38	33.7	55.0	60	49.4	47.9	56.4	84.0

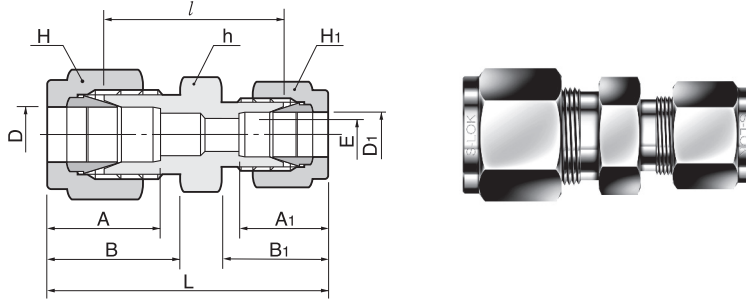
Reducing Union SURO



Connects fractional tube

Part No.	Tube O.D.				E Min.	Width across flat						A	A ₁	B	B ₁	l	L
	D		D ₁			h		H		H ₁							
	in	mm	in	mm		in	mm	in	mm	in	mm						
SURO-2-1	1/8	3.18	1/16	1.59	1.27	7/16	11.11	7/16	11.11	5/16	7.93	12.70	8.63	15.24	10.92	20.60	30.91
SURO-3-1	3/16	4.76	1/16	1.59	1.27	7/16	11.11	1/2	12.70	5/16	7.93	13.71	8.63	16.00	10.92	21.84	32.25
SURO-3-2	3/16	4.76	1/8	3.17	2.28	7/16	11.11	1/2	12.70	7/16	11.11	13.71	12.70	16.00	15.24	23.36	36.57
SURO-4-1	1/4	6.35	1/16	1.59	1.27	1/2	12.70	9/16	14.28	5/16	7.93	15.24	8.63	17.78	10.92	23.11	34.29
SURO-4-2	1/4	6.35	1/8	3.17	2.28	1/2	12.70	9/16	14.28	7/16	11.11	15.24	12.70	17.78	15.24	24.63	38.60
SURO-4-3	1/4	6.35	3/16	4.76	3.04	1/2	12.70	9/16	14.28	1/2	12.70	15.24	13.71	17.78	16.00	25.40	39.37
SURO-5-2	5/16	7.93	1/8	3.17	2.28	9/16	14.28	5/8	15.87	7/16	11.11	16.25	12.70	18.54	15.24	25.90	39.87
SURO-5-4	5/16	7.93	1/4	6.35	4.82	9/16	14.28	5/8	15.87	9/16	14.28	16.25	15.24	18.54	17.78	27.43	42.16
SURO-6-1	3/8	9.52	1/16	1.59	1.27	5/8	15.87	11/16	17.46	5/16	7.93	16.76	8.63	19.30	10.92	25.40	36.57
SURO-6-2	3/8	9.52	1/8	3.17	2.28	5/8	15.87	11/16	17.46	7/16	11.11	16.76	12.70	19.30	15.24	26.92	40.89
SURO-6-4	3/8	9.52	1/4	6.35	4.82	5/8	15.87	11/16	17.46	9/16	14.28	16.76	15.24	19.30	17.78	28.44	43.18
SURO-6-5	3/8	9.52	5/16	7.93	6.35	5/8	15.87	11/16	17.46	5/8	15.87	16.76	16.25	19.30	18.54	29.46	44.19
SURO-8-2	1/2	12.70	1/8	3.17	2.28	13/16	20.64	7/8	22.22	7/16	11.11	22.86	12.70	21.84	15.24	28.44	45.21
SURO-8-4	1/2	12.70	1/4	6.35	4.82	13/16	20.64	7/8	22.22	9/16	14.28	22.86	15.24	21.84	17.78	29.46	46.99
SURO-8-6	1/2	12.70	3/8	9.52	7.11	13/16	20.64	7/8	22.22	11/16	17.46	22.86	16.76	21.84	19.30	30.98	48.51
SURO-10-6	5/8	15.87	3/8	9.52	7.11	15/16	23.81	1	25.40	11/16	17.46	24.38	16.76	21.84	19.30	31.75	49.27
SURO-10-8	5/8	15.87	1/2	12.70	10.41	15/16	23.81	1	25.40	7/8	22.22	24.38	22.86	21.84	21.84	31.75	52.07
SURO-12-4	3/4	19.05	1/4	6.35	4.82	1-1/16	26.98	1-1/8	28.57	9/16	14.48	24.38	15.24	21.84	17.78	31.75	49.27
SURO-12-6	3/4	19.05	3/8	9.52	7.11	1-1/16	26.98	1-1/8	28.57	11/16	17.46	24.38	16.76	21.84	19.30	33.27	50.80
SURO-12-8	3/4	19.05	1/2	12.70	10.41	1-1/16	26.98	1-1/8	28.57	7/8	22.22	24.38	22.86	21.84	21.84	33.27	53.59
SURO-12-10	3/4	19.05	5/8	15.87	12.70	1-1/16	26.98	1-1/8	28.57	1	25.40	24.38	24.38	21.84	21.84	33.27	53.59
SURO-16-8	1	25.40	1/2	12.70	10.41	1-3/8	34.92	1-1/2	38.10	7/8	22.22	31.24	22.86	26.41	21.84	40.89	63.24
SURO-16-12	1	25.40	3/4	19.05	15.74	1-3/8	34.92	1-1/2	38.10	1-1/8	28.58	31.24	24.38	26.41	21.84	40.38	62.73

Reducing Union SURO



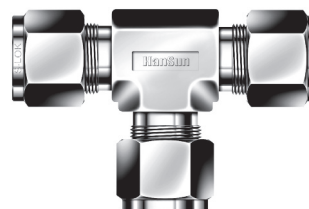
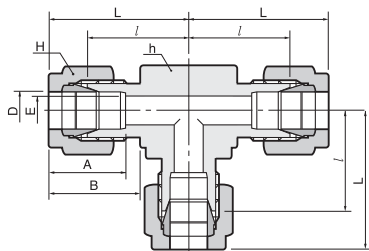
Connects metric tube

Part No	Tube O.D.		E Min.	Width across flat			A	A ₁	B	B ₁	l	L
	D	D ₁		h	H	H ₁						
SURO-3M-2M	3	2	1.7	12	12	12	12.9	12.9	15.3	15.3	22.1	35.3
SURO-6M-2M	6	2	1.7	14	14	12	15.3	12.9	17.7	15.3	24.6	38.6
SURO-6M-3M	6	3	2.4	14	14	12	15.3	12.9	17.7	15.3	24.6	38.6
SURO-6M-4M	6	4	2.4	14	14	12	15.3	13.7	17.7	16.1	25.4	39.4
SURO-8M-6M	8	6	4.8	15	16	14	16.2	15.3	18.6	17.7	27.4	42.3
SURO-10M-6M	10	6	4.8	18	19	14	17.2	15.3	19.5	17.7	29.5	44.5
SURO-10M-8M	10	8	6.4	18	19	16	17.2	16.2	19.5	18.6	30.0	45.1
SURO-12M-6M	12	6	4.8	22	22	14	22.8	15.3	22.0	17.7	29.5	47.0
SURO-12M-8M	12	8	6.4	22	22	16	22.8	16.2	22.0	18.6	30.2	47.8
SURO-12M-10M	12	10	7.9	22	22	19	22.8	17.2	22.0	19.5	31.0	48.7
SURO-16M-10M	16	10	7.9	24	25	19	24.4	17.2	22.0	19.5	31.8	49.5
SURO-16M-12M	16	12	9.5	24	25	22	24.4	22.8	22.0	22.0	31.8	52.0
SURO-18M-12M	18	12	9.5	27	30	22	24.4	22.8	22.0	22.0	33.3	53.5
SURO-25M-18M	25	18	15.1	35	38	30	31.3	24.4	26.5	22.0	38.6	61.0
SURO-25M-20M	25	20	15.9	35	38	32	31.3	26.0	26.5	22.0	39.9	62.3

Connects metric tube to fractional tube

Part No.	Tube O.D.		E Min.	Width across flat			A	A ₁	B	B ₁	l	L
	D	D ₁ in mm		h	H	H ₁						
SURO-3M-2	3	1/8 3.17	2.4	12	12	11.1	12.9	12.8	15.3	15.2	22.1	35.2
SURO-4M-2	4	1/8 3.17	2.4	12	12	11.1	13.7	12.8	16.1	15.2	23.4	36.5
SURO-4M-4	4	1/4 6.35	2.4	14	12	14.3	13.7	15.3	16.1	17.7	25.4	39.4
SURO-6M-2	6	1/8 3.17	2.4	14	14	11.1	15.3	12.8	17.7	15.2	24.6	38.5
SURO-6M-4	6	1/4 6.35	4.8	14	14	14.3	15.3	15.8	17.7	17.7	26.2	41.0
SURO-6M-5	6	5/16 7.93	4.8	14	14	15.9	15.3	16.2	17.7	18.6	27.4	42.3
SURO-8M-4	8	1/4 6.35	4.8	15	16	14.3	16.2	15.3	18.6	17.7	27.4	42.3
SURO-10M-2	10	1/8 3.17	2.4	18	19	11.1	17.2	12.8	19.5	15.2	27.7	41.8
SURO-10M-4	10	1/4 6.35	4.8	18	19	14.3	17.2	15.3	19.5	17.7	29.5	44.5
SURO-10M-5	10	5/16 7.93	6.4	18	19	15.9	17.2	16.2	19.5	18.6	30.3	45.1
SURO-10M-6	10	3/8 9.52	7.1	18	19	17.5	17.2	16.9	19.5	18.6	31.0	45.9
SURO-12M-5	12	5/16 7.93	6.4	22	22	15.9	22.8	16.2	22.0	18.6	30.2	47.8
SURO-12M-6	12	3/8 9.52	7.1	22	22	17.5	22.8	16.9	22.0	19.2	31.0	48.4
SURO-12M-8	12	1/2 12.70	9.5	22	22	22.2	22.8	22.8	22.0	22.0	31.0	51.2
SURO-15M-8	15	1/2 12.70	10.3	24	25	22.2	24.4	22.8	22.0	22.0	31.8	52.0
SURO-16M-10	16	5/8 15.87	12.7	24	25	25.4	24.4	24.4	22.0	22.0	31.8	52.0
SURO-18M-12	18	3/4 19.05	15.1	27	30	28.6	24.4	24.4	22.0	22.0	33.3	53.5
SURO-20M-12	20	3/4 19.05	15.9	30	32	28.6	26.0	24.4	22.0	22.0	34.8	54.9
SURO-20M-16	20	1 25.40	15.9	34.9	32	38.1	26.0	31.2	22.0	26.4	38.0	60.3
SURO-22M-16	22	1 25.40	18.3	34.9	32	38.1	26.0	31.2	22.0	26.4	38.2	60.3

Union Tee STO



Connects fractional tube

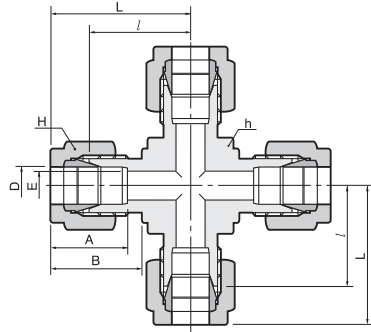
Part No.	Tube O.D.		E Min.	Width across flat				A	B	l	L
	D			h		H					
	in	mm		in	mm	in	mm				
STO-1	1/16	1.59	1.27	3/8	9.52	5/16	7.93	8.63	10.92	14.00	17.88
STO-2	1/8	3.17	2.28	3/8	9.52	7/16	11.11	12.70	15.24	15.74	22.35
STO-3	3/16	4.76	3.04	1/2	12.70	1/2	12.70	13.71	16.00	17.78	24.38
STO-4	1/4	6.35	4.82	1/2	12.70	9/16	14.28	15.24	17.78	19.55	26.92
STO-5	5/16	7.93	6.35	9/16	14.28	5/8	15.87	16.25	18.54	21.33	28.70
STO-6	3/8	9.52	7.11	5/8	15.87	11/16	17.46	16.76	19.30	23.11	30.48
STO-8	1/2	12.70	10.41	13/16	20.64	7/8	22.22	22.86	21.84	25.90	36.06
STO-10	5/8	15.87	12.70	15/16	23.81	1	25.40	24.38	21.84	28.70	38.80
STO-12	3/4	19.05	15.74	1-1/16	26.98	1-1/8	28.58	24.38	21.84	29.71	39.87
STO-14	7/8	22.22	18.28	1-1/4	31.75	1-1/4	31.75	25.90	21.84	34.54	44.70
STO-16	1	25.40	22.35	1-3/8	34.9	1-1/2	38.10	31.24	26.41	36.83	49.02
STO-20	1-1/4	31.75	27.68	1-11/16	42.86	1-7/8	47.63	41.14	38.86	44.50	66.54
STO-24	1-1/2	38.10	34.03	2	50.80	2-1/4	57.15	50.03	45.21	50.80	77.97
STO-32	2	50.80	45.97	2-3/4	69.85	3	76.20	67.56	62.73	69.80	107.18

Connects metric tube

Part No.	Tube O.D. D	E Min.	Width across flat		A	B	l	L
			h	H				
STO-2M	2	1.7	9.5	12	12.9	15.3	15.7	22.3
STO-3M	3	2.4	9.5	12	12.9	15.3	15.7	22.3
STO-4M	4	2.4	12.7	12	13.7	16.1	18.8	25.4
STO-6M	6	4.8	12.7	14	15.3	17.7	19.6	27.0
STO-8M	8	6.4	14.3	16	16.2	18.6	21.3	28.8
STO-10M	10	7.9	17.5	19	17.2	19.5	23.9	31.5
STO-12M	12	9.5	20.6	22	22.8	22.0	25.9	36.0
STO-15M	15	11.9	25.4	25	24.4	22.0	28.7	38.8
STO-16M	16	12.7	25.4	25	24.4	22.0	28.7	38.8
STO-18M	18	15.1	27.0	30	24.4	22.0	29.7	39.8
STO-20M	20	15.9	31.8	32	26.0	22.0	32.5	42.6
STO-22M	22	18.3	31.8	32	26.0	22.0	32.5	42.6
STO-25M	25	21.8	34.9	38	31.3	26.5	36.8	49.1
STO-28M	28	21.8	41.0	46	36.6	36.6	43.2	64.0
STO-32M	32	28.6	46.0	50	42.0	41.6	49.3	72.3
STO-38M	38	33.7	55.0	60	49.4	47.9	56.4	84.0

Union Cross SXO

Note :
Cross may be made from
plate stock



Connects fractional tube

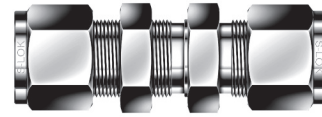
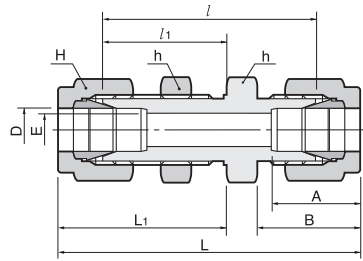
Part No.	Tube O.D.		E Min.	Width across flat				A	B	l	L
	D			h		H					
	in	mm		in	mm	in	mm				
SXO-1	1/16	1.59	1.27	3/8	9.52	5/16	7.93	8.63	10.92	14.00	17.88
SXO-2	1/8	3.17	2.28	3/8	9.52	7/16	11.11	12.70	15.24	15.74	22.35
SXO-3	3/16	4.76	3.04	1/2	12.70	1/2	12.70	13.71	16.00	17.78	24.38
SXO-4	1/4	6.35	4.82	1/2	12.70	9/16	14.28	15.24	17.78	19.55	26.92
SXO-5	5/16	7.93	6.35	1/2	12.70	5/8	15.87	16.25	18.54	21.33	28.70
SXO-6	3/8	9.52	7.11	11/16	17.46	11/16	17.46	16.76	19.30	23.11	30.48
SXO-8	1/2	12.70	10.41	13/16	20.64	7/8	22.22	22.86	21.84	25.90	36.06
SXO-10	5/8	15.87	12.70	13/16	20.64	1	25.40	24.38	21.84	28.70	38.80
SXO-12	3/4	19.05	15.74	1	25.40	1-1/8	28.58	24.38	21.84	29.71	39.87
SXO-14	7/8	22.22	18.28	1-1/4	31.75	1-1/4	31.75	25.90	21.84	34.54	44.70
SXO-16	1	25.40	22.35	1-27/64	36.12	1-1/2	38.10	31.24	26.41	36.83	49.02
SXO-20	1-1/4	31.75	27.68	1-11/16	42.86	1-7/8	47.63	41.14	38.86	44.50	66.54
SXO-24	1-1/2	38.10	34.03	2	50.80	2-1/4	57.15	50.03	45.21	50.80	77.97
SXO-32	2	50.80	45.97	2-3/4	69.85	3	76.20	67.56	62.73	69.80	107.18

Connects metric tube

Part No.	Tube O.D.	E	Width across flat		A	B	l	L
	D	Min.	h	H				
SXO-3M	3	2.4	9.5	12	12.9	15.3	15.7	22.3
SXO-4M	4	2.4	12.7	12	13.7	16.1	18.8	25.4
SXO-6M	6	4.8	12.7	14	15.3	17.7	19.6	27.0
SXO-8M	8	6.4	14.3	16	16.2	18.6	21.3	28.8
SXO-10M	10	7.9	17.5	19	17.2	19.5	23.9	31.5
SXO-12M	12	9.5	20.6	22	22.8	22.0	25.9	36.0
SXO-15M	15	11.9	25.4	25	24.4	22.0	28.7	38.8
SXO-16M	16	12.7	25.4	25	24.4	22.0	28.7	38.8
SXO-18M	18	15.1	27.0	30	24.4	22.0	29.7	39.8
SXO-20M	20	15.9	31.8	32	26.0	22.0	32.5	42.6
SXO-22M	22	18.3	31.8	32	26.0	22.0	32.5	42.6
SXO-25M	25	21.8	36.0	38	31.3	26.5	36.8	49.1
SXO-28M	28	21.8	41.0	46	36.6	36.6	43.2	64.0
SXO-32M	32	28.6	46.0	50	42.0	41.6	49.3	72.3
SXO-38M	38	33.7	55.0	60	49.4	47.9	56.4	84.0

S-10K Single Ferrule Tube Fittings

Bulkhead Union SUBO



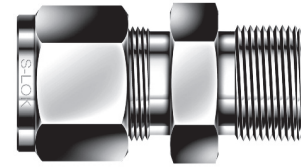
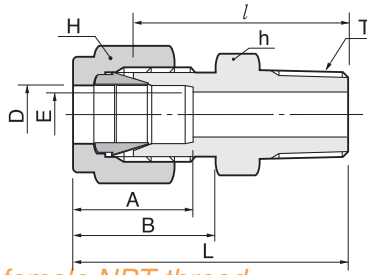
Connects fractional tube

Part No.	Tube O.D. D		E Min.	Width across flat				A	B	l	l ₁	L	L ₁	Panel Hole Drill size	Panel Max Thickness
	in	mm		h	mm	H	mm								
SUBO-1	1/16	1.59	1.27	5/16	7.93	5/16	7.93	8.63	10.92	23.87	13.46	31.50	17.27	5.16	3.05
SUBO-2	1/8	3.17	2.28	1/2	12.70	7/16	11.11	12.70	15.24	38.10	24.63	51.30	31.24	8.33	12.70
SUBO-3	3/16	4.76	3.04	9/16	14.28	1/2	12.70	13.71	16.00	40.38	25.40	53.59	32.00	9.92	12.70
SUBO-4	1/4	6.35	4.82	5/8	15.87	9/16	14.28	15.24	17.78	42.92	26.16	57.65	33.52	11.50	10.16
SUBO-5	5/16	7.93	6.35	11/16	17.46	5/8	15.87	16.25	18.54	45.97	28.44	60.70	35.81	13.09	11.17
SUBO-6	3/8	9.52	7.11	3/4	19.05	11/16	17.46	16.76	19.30	47.49	29.46	62.23	36.83	14.68	11.17
SUBO-8	1/2	12.70	10.41	15/16	23.81	7/8	22.22	22.86	21.84	50.80	31.75	71.12	41.91	19.44	12.70
SUBO-10	5/8	15.87	12.70	1-1/16	26.98	1	25.40	24.38	21.84	52.32	32.51	72.64	42.67	22.62	12.70
SUBO-12	3/4	19.05	15.74	1-3/16	30.16	1-1/8	28.58	24.38	21.84	58.67	37.33	78.99	47.49	25.79	16.76
SUBO-14	7/8	22.22	18.28	1-3/8	34.92	1-1/4	31.75	25.90	21.84	64.26	42.92	84.58	53.08	28.97	19.05
SUBO-16	1	25.40	22.35	1-5/8	41.27	1-1/2	38.10	31.24	26.41	71.37	45.21	95.75	57.40	33.73	19.05
SUBO-20	1-1/4	31.75	27.68	1-7/8	47.63	1-7/8	47.63	41.14	38.86	78.99	47.75	123.19	69.85	41.67	19.05
SUBO-24	1-1/2	38.10	34.03	2-1/4	57.15	2-1/4	57.15	50.03	45.21	84.83	49.27	139.19	76.45	49.61	19.05
SUBO-32	2	50.80	45.97	2-3/4	69.85	3	76.20	67.56	62.73	105.66	56.38	180.34	93.72	57.94	19.05

Connects metric tube

Part No.	Tube O.D. D		E Min.	Width across flat		A	B	l	l ₁	L	L ₁	Panel Hole Drill size	Panel Max Thickness
	mm	mm		h	H								
SUBO-3M	3	2.4	2.4	14	12	12.9	15.3	38.1	24.6	51.3	31.2	8.3	12.7
SUBO-4M	4	2.4	2.4	14	12	13.7	16.1	40.4	25.4	53.6	32.0	9.9	12.7
SUBO-6M	6	4.8	4.8	16	14	15.3	17.7	42.9	26.2	57.7	33.6	11.5	10.2
SUBO-8M	8	6.4	6.4	18	16	16.2	18.6	46.0	28.6	61.0	36.1	13.1	11.2
SUBO-10M	10	7.9	7.9	22	19	17.2	19.5	48.5	29.4	63.7	37.0	16.2	11.2
SUBO-12M	12	9.5	9.5	24	22	22.8	22.0	50.8	31.8	71.0	41.9	19.5	12.7
SUBO-15M	15	11.9	11.9	27	25	24.4	22.0	52.3	32.5	72.5	42.6	22.8	12.7
SUBO-16M	16	12.7	12.7	27	25	24.4	22.0	52.3	32.5	72.5	42.6	22.8	12.7
SUBO-18M	18	15.1	15.1	30	30	24.4	22.0	58.7	37.3	78.9	47.4	26.0	16.8
SUBO-20M	20	15.9	15.9	35	32	26.0	22.0	64.3	42.9	84.5	53.0	29.0	17.0
SUBO-22M	22	18.3	18.3	35	32	26.0	22.0	64.3	42.9	84.5	53.0	29.0	19.1
SUBO-25M	25	21.8	21.8	41.3	38	31.3	26.5	71.4	45.2	95.9	57.5	33.7	19.1
SUBO-32M	32	28.6	28.6	50	50	42.0	41.6	82.3	49.5	128.3	72.5	42.5	19.0
SUBO-38M	38	33.7	33.7	60	60	49.4	47.9	89.4	51.5	144.6	79.1	50.5	19.0

Male Connector SMCO-N

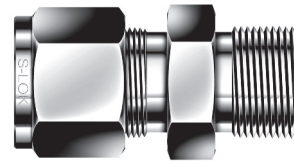
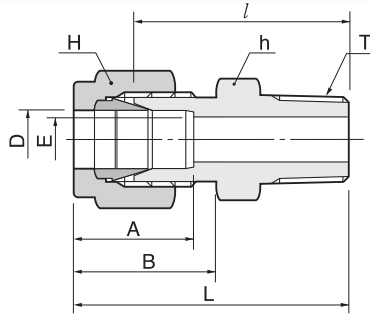


Connects fractional tube to female NPT thread

Part No.	Tube O.D.		T (NPT)	E Min.	Width across flat				A	B	l	L
	D				h		H					
	in	mm			in	mm	in	mm				
SMCO-1-1N	1/16	1.59	1/16	1.27	5/16	7.93	5/16	7.93	8.63	10.92	20.00	23.83
SMCO-1-2N	1/16	1.59	1/8	1.27	7/16	11.11	5/16	7.93	8.63	10.92	22.35	26.23
SMCO-1-4N	1/16	1.59	1/4	1.27	9/16	14.28	5/16	7.93	8.63	10.92	27.17	30.98
SMCO-2-1N	1/8	3.17	1/16	2.28	7/16	11.11	7/16	11.11	12.70	15.24	23.11	29.71
SMCO-2-2N	1/8	3.17	1/8	2.28	7/16	11.11	7/16	11.11	12.70	15.24	23.87	30.48
SMCO-2-4N	1/8	3.17	1/4	2.28	9/16	14.28	7/16	11.11	12.70	15.24	28.95	35.56
SMCO-2-6N	1/8	3.17	3/8	2.28	11/16	17.46	7/16	11.11	12.70	15.24	29.21	35.81
SMCO-2-8N	1/8	3.17	1/2	2.28	7/8	22.22	7/16	11.11	12.70	15.24	35.56	42.16
SMCO-3-2N	3/16	4.76	1/8	3.04	7/16	11.11	1/2	12.70	13.71	16.00	24.63	31.24
SMCO-3-4N	3/16	4.76	1/4	3.04	9/16	14.28	1/2	12.70	13.71	16.00	29.71	36.32
SMCO-4-1N	1/4	6.35	1/16	4.82	1/2	12.70	9/16	14.28	15.24	17.78	25.40	32.76
SMCO-4-2N	1/4	6.35	1/8	4.82	1/2	12.70	9/16	14.28	15.24	17.78	25.40	32.76
SMCO-4-4N	1/4	6.35	1/4	4.82	9/16	14.28	9/16	14.28	15.24	17.78	30.48	37.84
SMCO-4-6N	1/4	6.35	3/8	4.82	11/16	17.46	9/16	14.28	15.24	17.78	30.98	38.35
SMCO-4-8N	1/4	6.35	1/2	4.82	7/8	22.22	9/16	14.28	15.24	17.78	37.33	44.70
SMCO-4-12N	1/4	6.35	3/4	4.82	1-1/16	26.98	9/16	14.28	15.24	17.78	38.86	46.22
SMCO-5-2N	5/16	7.93	1/8	4.82	9/16	14.28	5/8	15.87	16.25	18.54	26.67	34.03
SMCO-5-4N	5/16	7.93	1/4	6.35	9/16	14.28	5/8	15.87	16.25	18.54	31.24	38.60
SMCO-5-6N	5/16	7.93	3/8	6.35	11/16	17.46	5/8	15.87	16.25	18.54	31.75	39.11
SMCO-5-8N	5/16	7.93	1/2	6.35	7/8	22.22	5/8	15.87	16.25	18.54	38.11	45.60
SMCO-6-2N	3/8	9.52	1/8	4.82	5/8	15.87	11/16	17.46	16.76	19.30	27.94	35.30
SMCO-6-4N	3/8	9.52	1/4	7.11	5/8	15.87	11/16	17.46	16.76	19.30	32.51	39.87
SMCO-6-6N	3/8	9.52	3/8	7.11	11/16	17.46	11/16	17.46	16.76	19.30	32.51	39.87
SMCO-6-8N	3/8	9.52	1/2	7.11	7/8	22.22	11/16	17.46	16.76	19.30	38.86	46.22
SMCO-6-12N	3/8	9.52	3/4	7.11	1-1/16	26.98	11/16	17.46	16.76	19.30	40.38	47.75
SMCO-8-2N	1/2	12.70	1/8	4.82	13/16	20.64	7/8	22.22	22.86	21.84	28.70	38.86
SMCO-8-4N	1/2	12.70	1/4	7.11	13/16	20.64	7/8	22.22	22.86	21.84	33.27	43.43
SMCO-8-6N	1/2	12.70	3/8	9.65	13/16	20.64	7/8	22.22	22.86	21.84	33.27	43.43
SMCO-8-8N	1/2	12.70	1/2	10.41	7/8	22.22	7/8	22.22	22.86	21.84	38.86	49.02
SMCO-8-12N	1/2	12.70	3/4	10.41	1-1/16	26.98	7/8	22.22	22.86	21.84	40.38	50.54
SMCO-8-16N	1/2	12.70	1	10.41	1-3/8	34.92	7/8	22.22	22.86	21.84	46.99	57.15
SMCO-10-6N	5/8	15.87	3/8	9.65	15/16	23.81	1	25.40	24.38	21.84	34.03	44.19
SMCO-10-8N	5/8	15.87	1/2	11.93	15/16	23.81	1	25.40	24.38	21.84	38.86	49.02
SMCO-10-12N	5/8	15.87	3/4	12.70	1-1/16	26.98	1	25.40	24.38	21.84	40.38	50.54
SMCO-12-8N	3/4	19.05	1/2	11.93	1-1/16	26.98	1-1/8	28.58	24.38	21.84	40.38	50.54
SMCO-12-12N	3/4	19.05	3/4	15.74	1-1/16	26.98	1-1/8	28.58	24.38	21.84	40.38	50.54
SMCO-12-16N	3/4	19.05	1	15.74	1-3/8	34.92	1-1/8	28.58	24.38	21.84	46.99	57.15
SMCO-14-12N	7/8	22.22	3/4	15.74	1-3/16	30.16	1-1/4	31.75	25.90	21.84	40.38	50.54
SMCO-14-16N	7/8	22.22	1	18.28	1-3/8	34.92	1-1/4	31.75	25.90	21.84	46.99	57.15
SMCO-16-8N	1	25.40	1/2	11.93	1-3/8	34.92	1-1/2	38.10	31.24	26.41	45.21	57.40
SMCO-16-12N	1	25.40	3/4	15.74	1-3/8	34.92	1-1/2	38.10	31.24	26.41	45.21	57.40
SMCO-16-16N	1	25.40	1	22.35	1-3/8	34.92	1-1/2	38.10	31.24	26.41	50.03	62.23
SMCO-20-16N	1-1/4	31.75	1	22.35	1-3/4	44.45	1-7/8	47.63	41.14	38.86	55.11	77.21
SMCO-20-20N	1-1/4	31.75	1-1/4	27.68	1-3/4	44.45	1-7/8	47.63	41.14	38.86	55.11	77.21
SMCO-20-24N	1-1/4	31.75	1-1/2	27.68	1-3/4	44.45	1-7/8	47.63	41.14	38.86	60.54	82.64
SMCO-24-20N	1-1/2	38.10	1-1/4	27.68	2-1/8	53.98	2-1/4	57.15	50.03	45.21	59.42	86.60
SMCO-24-24N	1-1/2	38.10	1-1/2	34.03	2-1/8	53.98	2-1/4	57.15	50.03	45.21	61.72	88.90
SMCO-24-32N	1-1/2	38.10	2	34.03	2-3/4	69.85	2-1/4	57.15	50.03	45.21	62.42	99.75
SMCO-32-8N	2	50.80	1/2	11.93	2-3/4	69.85	3	76.20	67.56	62.73	68.40	105.73
SMCO-32-20N	2	50.80	1-1/4	45.97	2-3/4	69.85	3	76.20	67.56	62.73	71.40	108.73
SMCO-32-24N	2	50.80	1-1/2	45.97	2-3/4	69.85	3	76.20	67.56	62.73	75.50	112.83
SMCO-32-32N	2	50.80	2	45.97	2-3/4	69.85	3	76.20	67.56	62.73	76.20	113.53

S-LOK Single Ferrule Tube Fittings

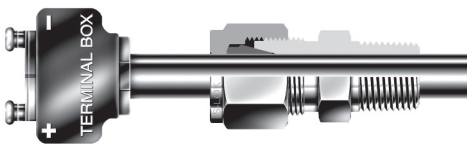
Male Connector SMCO-R



Connects metric tube to female ISO tapered thread

Part No.	Tube O.D.	T R(PT)	E Min.	Width across flat		A	B	l	L
	D			h	H				
SMCO-2M-2R	2	1/8	1.7	12	12	12.9	15.3	23.9	30.5
SMCO-3M-2R	3	1/8	2.4	12	12	12.9	15.3	23.1	29.7
SMCO-3M-4R	3	1/4	2.4	14	12	12.9	15.3	29.0	35.6
SMCO-4M-2R	4	1/8	2.4	12	12	13.7	16.1	24.6	31.2
SMCO-4M-4R	4	1/4	2.4	14	12	13.7	16.1	29.7	36.3
SMCO-6M-2R	6	1/8	4.8	14	14	15.3	17.7	25.4	32.8
SMCO-6M-4R	6	1/4	4.8	14	14	15.3	17.7	30.2	37.6
SMCO-6M-6R	6	3/8	4.8	18	14	15.3	17.7	31.0	38.4
SMCO-6M-8R	6	1/2	4.8	22	14	15.3	17.7	36.6	44.0
SMCO-8M-2R	8	1/8	4.8	15	16	16.2	18.6	26.7	34.2
SMCO-8M-4R	8	1/4	6.4	15	16	16.2	18.6	31.2	38.7
SMCO-8M-6R	8	3/8	6.4	18	16	16.2	18.6	31.8	39.2
SMCO-8M-8R	8	1/2	6.4	22	16	16.2	18.6	37.3	44.8
SMCO-10M-2R	10	1/8	4.8	18	19	17.2	19.5	28.7	36.3
SMCO-10M-4R	10	1/4	7.1	18	19	17.2	19.5	33.3	40.9
SMCO-10M-6R	10	3/8	7.9	18	19	17.2	19.5	33.3	40.9
SMCO-10M-8R	10	1/2	7.9	22	19	17.2	19.5	38.1	45.7
SMCO-12M-4R	12	1/4	7.1	22	22	22.8	22.0	33.3	43.4
SMCO-12M-6R	12	3/8	9.5	22	22	22.8	22.0	33.3	43.4
SMCO-12M-8R	12	1/2	9.5	22	22	22.8	22.0	38.1	48.2
SMCO-12M-12R	12	3/4	9.5	27	22	22.8	22.0	38.9	49.0
SMCO-15M-8R	15	1/2	11.9	24	25	24.4	22.0	38.9	49.0
SMCO-16M-4R	16	1/4	7.1	24	25	24.4	22.0	34.0	44.1
SMCO-16M-6R	16	3/8	9.5	24	25	24.4	22.0	34.0	44.1
SMCO-16M-8R	16	1/2	11.9	24	25	24.4	22.0	38.9	49.0
SMCO-16M-12R	16	3/4	12.7	27	25	24.4	22.0	38.9	49.0
SMCO-18M-8R	18	1/2	11.9	27	30	24.4	22.0	40.4	50.5
SMCO-18M-12R	18	3/4	15.1	27	30	24.4	22.0	40.4	50.5
SMCO-20M-8R	20	1/2	11.9	30	32	26.0	22.0	42.2	52.3
SMCO-20M-12R	20	3/4	15.9	30	32	26.0	22.0	42.2	52.3
SMCO-22M-12R	22	3/4	15.9	30	32	26.0	22.0	42.2	52.3
SMCO-22M-16R	22	1	18.3	35	32	26.0	22.0	47.8	57.9
SMCO-25M-12R	25	3/4	15.9	35	38	31.3	26.5	45.2	57.5
SMCO-25M-16R	25	1	21.8	35	38	31.3	26.5	50.0	62.3
SMCO-28M-16R	28	1	21.8	41	46	36.6	36.6	51.6	72.4
SMCO-28M-20R	28	1-1/4	21.8	46	46	36.6	36.6	52.3	73.1
SMCO-32M-20R	32	1-1/4	28.6	46	50	42.0	41.6	56.6	79.6
SMCO-38M-24R	38	1-1/2	33.7	55	60	49.4	47.9	64.0	91.6

Thermocouple Connector SMCTO



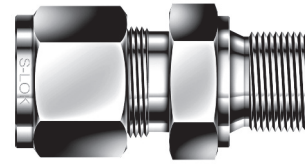
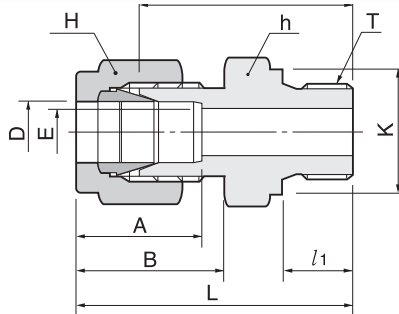
S-LOK thermocouple connector has no shoulder nor sizing angle inside the fitting; the features enable thermocouple to go through the fitting's thread end.

Example : SMCT 8-8N-S for ordering Thermocouple connector
O.D 1/2" x 1/2" NPT S316.

Assembly Instructions

1. Position the length of the Thermocouple passed through fitting's thread end and hold it to prevent shifting during assembly.
2. Turn the nut 1-1/4 after finger tight with a wrench by holding the body with a back up wrench for size 1/4" (6mm) or above.

Male Connector for Bonded Seal SMCO-G



Connects fractional tube to female ISO parallel thread

Part No.	Tube O.D. D		T (PF)	E Min.	Width across flat				A	B	l	l ₁	L	K
	in	mm			h		H							
					in	mm	in	mm						
SMCO-2-2G	1/8	3.17	1/8	2.28	9/16	14.28	7/16	11.11	12.70	15.24	23.37	7.11	29.97	13.72
SMCO-2-4G	1/8	3.17	1/4	2.28	3/4	19.05	7/16	11.11	12.70	15.24	28.70	11.18	35.31	18.03
SMCO-2-6G	1/8	3.17	3/8	2.28	7/8	22.22	7/16	11.11	12.70	15.24	29.72	11.18	36.21	21.84
SMCO-4-2G	1/4	6.35	1/8	2.28	9/16	14.28	9/16	14.28	15.24	17.78	24.89	7.11	32.26	13.72
SMCO-4-4G	1/4	6.35	1/4	4.82	3/4	19.05	9/16	14.28	15.24	17.78	30.23	11.18	37.59	18.03
SMCO-4-6G	1/4	6.35	3/8	4.82	7/8	22.22	9/16	14.28	15.24	17.78	31.50	11.18	38.86	21.84
SMCO-4-8G	1/4	6.35	1/2	4.82	1-1/16	26.98	9/16	14.28	15.24	17.78	37.34	14.22	44.70	25.91
SMCO-6-4G	3/8	9.53	1/4	4.82	3/4	19.05	11/16	17.46	16.76	19.30	31.75	11.18	39.12	18.03
SMCO-6-6G	3/8	9.53	3/8	7.11	7/8	22.22	11/16	17.46	16.76	19.30	33.02	11.18	40.39	21.84
SMCO-6-8G	3/8	9.53	1/2	7.11	1-1/16	26.98	11/16	17.46	16.76	19.30	38.86	14.22	46.23	25.91
SMCO-8-4G	1/2	12.70	1/4	7.11	13/16	20.64	7/8	22.22	22.86	21.84	32.51	11.18	42.67	18.03
SMCO-8-6G	1/2	12.70	3/8	9.65	7/8	22.22	7/8	22.22	22.86	21.84	33.02	11.18	43.18	21.84
SMCO-8-8G	1/2	12.70	1/2	10.41	1-1/16	26.98	7/8	22.22	22.86	21.84	38.86	14.22	49.02	25.91
SMCO-12-8G	3/4	19.05	1/2	11.93	1-1/16	26.98	1-1/8	28.58	24.38	21.84	38.86	14.22	49.02	25.91
SMCO-12-12G	3/4	19.05	3/4	15.74	1-5/16	33.33	1-1/8	28.58	24.38	21.84	42.67	15.75	52.83	32.00
SMCO-16-8G	1	25.40	1/2	11.93	1-3/8	34.92	1-1/2	38.10	31.24	26.41	43.69	14.22	55.88	25.91
SMCO-16-16G	1	25.40	1	22.35	1-5/8	41.27	1-1/2	38.10	31.24	26.41	47.75	18.29	59.94	39.12
SMCO-20-20G	1-1/4	31.75	1-1/4	27.68	2	50.80	1-7/8	47.63	41.14	38.86	51.16	20.00	73.26	49.00
SMCO-24-24G	1-1/2	38.10	1-1/2	34.03	2-1/4	57.15	2-1/4	57.15	50.03	45.21	57.57	22.00	84.75	55.00

Connects metric tube to female ISO parallel thread

Part No.	Tube O.D.	T G(PF)	E Min.	Width across flat		A	B	l	l ₁	L	K
	D			h	H						
SMCO-2M-2G	2	1/8	1.7	14	12	12.9	15.3	23.4	7.1	30.0	13.8
SMCO-3M-2G	3	1/8	2.4	14	12	12.9	15.3	23.4	7.1	30.0	13.8
SMCO-3M-4G	3	1/4	2.4	19	12	12.9	15.3	28.7	11.2	35.3	18.0
SMCO-4M-2G	4	1/8	2.4	14	12	13.7	16.1	24.1	7.1	30.7	13.8
SMCO-4M-4G	4	1/4	2.4	19	12	13.7	16.1	29.4	11.2	36.0	18.0
SMCO-6M-2G	6	1/8	4.0	14	14	15.3	17.7	24.9	7.1	32.3	13.8
SMCO-6M-4G	6	1/4	4.8	19	14	15.3	17.7	30.2	11.2	37.6	18.0
SMCO-6M-6G	6	3/8	4.8	22	14	15.3	17.7	31.5	11.2	38.9	21.8
SMCO-6M-8G	6	1/2	4.8	27	14	15.3	17.7	37.3	14.2	44.7	26.0
SMCO-8M-2G	8	1/8	4.0	15	16	16.2	18.6	25.7	7.1	33.2	13.8
SMCO-8M-4G	8	1/4	6.4	19	16	16.2	18.6	31.0	11.2	38.5	18.0
SMCO-8M-6G	8	3/8	6.4	22	16	16.2	18.6	32.3	11.2	39.8	21.8
SMCO-8M-8G	8	1/2	6.4	27	16	16.2	18.6	38.1	14.2	45.6	26.0
SMCO-10M-4G	10	1/4	6.4	19	19	17.2	19.5	31.8	11.2	39.4	18.0
SMCO-10M-6G	10	3/8	7.9	22	19	17.2	19.5	33.0	11.2	40.6	21.8
SMCO-10M-8G	10	1/2	7.9	27	19	17.2	19.5	38.9	14.2	46.5	26.0
SMCO-12M-4G	12	1/4	5.9	22	22	22.8	22.0	32.5	11.2	42.6	18.0
SMCO-12M-6G	12	3/8	7.9	22	22	22.8	22.0	33.0	11.2	43.1	21.8
SMCO-12M-8G	12	1/2	9.5	27	22	22.8	22.0	38.9	14.2	49.0	26.0
SMCO-12M-12G	12	3/4	9.5	35	22	22.8	22.0	42.7	15.7	52.8	32.0
SMCO-16M-6G	16	3/8	7.9	24	25	24.4	22.0	33.8	11.2	43.9	21.8
SMCO-16M-8G	16	1/2	11.9	27	25	24.4	22.0	38.9	14.2	49.0	26.0
SMCO-18M-8G	18	1/2	11.9	27	30	24.4	22.0	38.9	14.2	49.0	26.0
SMCO-18M-12G	18	3/4	15.1	35	30	24.4	22.0	42.7	15.7	52.8	32.0
SMCO-20M-8G	20	1/2	11.9	30	32	26.0	22.0	40.4	14.2	50.5	26.0
SMCO-20M-12G	20	3/4	15.9	35	32	26.0	22.0	42.7	15.7	52.8	32.0
SMCO-22M-12G	22	3/4	15.9	35	32	26.0	22.0	42.7	15.7	52.8	32.0
SMCO-22M-16G	22	1	18.3	41	32	26.0	22.0	45.2	18.3	55.3	39.0
SMCO-25M-12G	25	3/4	15.9	35	38	31.3	26.5	45.2	15.7	57.5	32.0
SMCO-25M-16G	25	1	19.8	41	38	31.3	26.5	47.8	18.3	60.1	39.0
SMCO-28M-16G	28	1	19.8	41	46	36.6	36.6	49.3	18.3	70.1	39.0
SMCO-28M-20G	28	1-1/4	21.8	50	46	36.6	36.6	53.1	19.8	73.9	49.0
SMCO-32M-20G	32	1-1/4	25.0	50	50	42.0	41.6	55.9	19.8	78.9	49.0
SMCO-38M-24G	38	1-1/2	31.8	55	60	49.4	47.9	63.2	22.1	90.8	54.7

ISO Pipe Thread

The International Standards Organization created the ISO 228/1 and 7/1 threads to standardize the nomenclature of several international pipe threads.

ISO 228/1

The ISO 228/1 is a parallel thread that is no sealing threads. The pressure tight seal is usually made metal to metal against the female port or with a gasket.

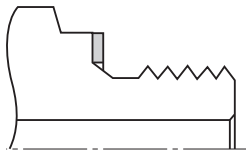
The ISO 228/1 is described in following codes.

1. BS 2779 (BSPP)
2. DIN-ISO 228/1
3. JIS B0202 (PF)
4. ISO 228/1

The ISO 228/1 threads sealing available in S-LOK are listed below.

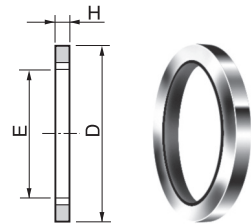
A self-centering taper is constructed at the hex. This taper centers a bonded washer to seal to the surface surrounding the female thread.

SGB Bonded Seal Gasket (Buna inner ring bonded to carbon steel outer ring)



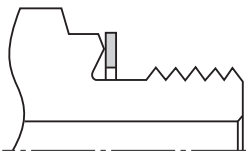
Sealing by compression
against face of body
Reference DIN 3852 Type A

Ordering Number	E		H		D	
	(mm)	(in.)	(mm)	(in.)	(mm)	(in.)
SGB-2-	10.4	0.41	2.0	0.08	16.0	0.63
SGB-4-	13.7	0.54	2.0	0.08	20.6	0.81
SGB-6-	17.3	0.68	2.0	0.08	23.9	0.94
SGB-8-	21.6	0.85	2.5	0.10	28.7	1.13
SGB-12-	27.2	1.06	2.5	0.10	35.1	1.38
SGB-16-	33.8	1.33	2.5	0.10	42.9	1.69
SGB-20-	42.4	1.67	2.5	0.10	51.05	2.01
SGB-24-	48.8	1.92	2.5	0.10	59.18	2.33



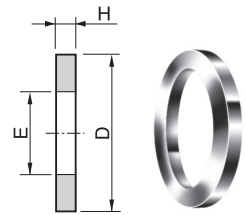
A metal gasket performs the sealing between the reverse bevel of the fitting and the face of the female threaded component.

SGC Copper Gasket



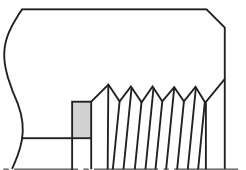
Sealing by gasket (washer)
Reference DIN 3852 Type B

Ordering Number	E		H		D	
	(mm)	(in.)	(mm)	(in.)	(mm)	(in.)
SGC-2-	10	0.39	2.0	0.08	18	0.71
SGC-4-	14	0.55	2.0	0.08	22	0.86
SGC-6-	17	0.67	2.0	0.08	26	1.02
SGC-8-	22	0.86	2.0	0.08	32	1.26
SGC-12-	27	1.06	2.0	0.08	38	1.50
SGC-16-	34	1.34	2.0	0.08	42	1.65
SGC-20-	42.2	1.66	2.0	0.08	49.8	1.96
SGC-24-	48.0	1.89	2.0	0.08	58.4	2.30



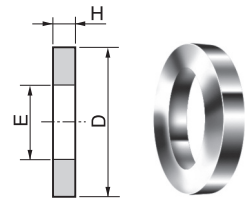
A gasket is dropped into the flat bottom of the female thread. The face of the male thread exerts a load on the gasket to seal.

SGG Copper Gasket



Sealing by gasket.
Reference DIN 3852 Type Y

Ordering Number	E		H		D	
	(mm)	(in.)	(mm)	(in.)	(mm)	(in.)
SGG-4-	7.6	0.30	1.8	0.07	10.7	0.42
SGG-6-	8.6	0.34	2.3	0.09	14.2	0.56
SGG-8-	9.1	0.36	2.5	0.10	17.8	0.70



ISO 7/1

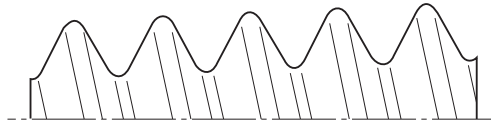
The ISO 7/1 is a tapered thread that is sealing threads working by interference fit. This still requires thread sealant for pressure-tight seal by filling the voids between threads, and further, this prevents galling on piping threads. The sealant usually contains a lubricant.

The ISO 7/1 is described in following codes.

1. BS 21(BSPT) 2. JIS B0203 (PT) 3. ISO 7/1 4. DIN 2999 (male thread only)

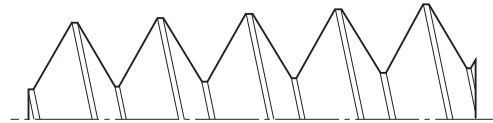
The ISO 7/1 looks similar to the NPT thread. See how different they are as illustrated below.

ISO 7/1 tapered pipe thread



- *55° thread angle
- *Pitch measured in millimeters
- *Truncation of root and crest are round
- *Taper angle 1°47'

NPT tapered pipe threads

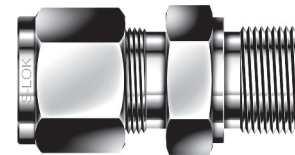
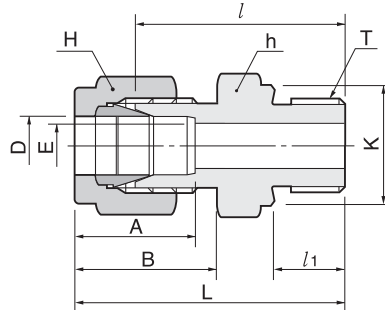


- *60° thread angle
- *Pitch measured in Inches
- *Truncation of root and crest are flat
- *Taper angle 1°47'

ISO Internal Parallel Pipe Thread

Diagram	S-Lok Pipe Thread Designator	ISO Female Parallel Pipe Size	Minimum Full Thread Depth L	Thread Minor Diameter D	Minimum Flat Diameter for SGB & SGC C
	2	1/8	0.31	0.337 / 0.348	0.59
	4	1/4	0.47	0.450 / 0.468	0.75
	6	3/8	0.47	0.588 / 0.606	0.91
	8	1/2	0.55	0.733 / 0.755	1.06
	12	3/4	0.63	0.949 / 0.971	1.30
	16	1	0.71	1.193 / 1.218	1.57

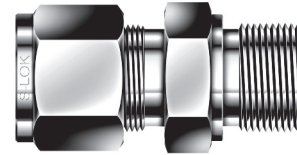
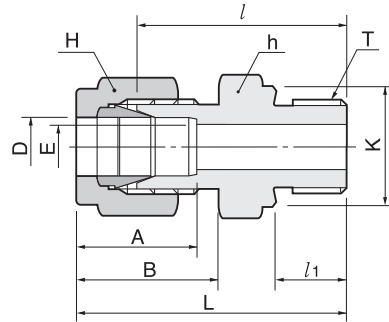
Male Connector for Metal Gasket SOMO



Connects fractional tube to female ISO parallel thread

Part No.	Tube O.D.		T (PF)	E Min.	Width across flat				A	B	l	l1	L	K
	in	mm			h	H								
SOMO-2-2G	1/8	3.17	1/8	2.28	9/16	14.28	7/16	11.11	12.70	15.24	23.37	7.11	29.97	13.72
SOMO-2-4G	1/8	3.17	1/4	2.28	3/4	19.05	7/16	11.11	12.70	15.24	28.70	11.18	35.31	18.03
SOMO-2-6G	1/8	3.17	3/8	2.28	7/8	22.22	7/16	11.11	12.70	15.24	29.72	11.18	36.21	21.84
SOMO-4-2G	1/4	6.35	1/8	2.28	9/16	14.28	9/16	14.28	15.24	17.78	24.89	7.11	32.26	13.72
SOMO-4-4G	1/4	6.35	1/4	4.82	3/4	19.05	9/16	14.28	15.24	17.78	30.23	11.18	37.59	18.03
SOMO-4-6G	1/4	6.35	3/8	4.82	7/8	22.22	9/16	14.28	15.24	17.78	31.50	11.18	38.86	21.84
SOMO-4-8G	1/4	6.35	1/2	4.82	1-1/16	26.98	9/16	14.28	15.24	17.78	37.34	14.22	44.70	25.91
SOMO-6-4G	3/8	9.53	1/4	4.82	3/4	19.05	11/16	17.46	16.76	19.30	31.75	11.18	39.12	18.03
SOMO-6-6G	3/8	9.53	3/8	7.11	7/8	22.22	11/16	17.46	16.76	19.30	33.02	11.18	40.39	21.84
SOMO-6-8G	3/8	9.53	1/2	7.11	1-1/16	26.98	11/16	17.46	16.76	19.30	38.86	14.22	46.23	25.91
SOMO-8-4G	1/2	12.70	1/4	7.11	13/16	20.64	7/8	22.22	22.86	21.84	32.51	11.18	42.67	18.03
SOMO-8-6G	1/2	12.70	3/8	9.65	7/8	22.22	7/8	22.22	22.86	21.84	33.02	11.18	43.18	21.84
SOMO-8-8G	1/2	12.70	1/2	10.41	1-1/16	26.98	7/8	22.22	22.86	21.84	38.86	14.22	49.02	25.91
SOMO-12-8G	3/4	19.05	1/2	11.93	1-1/16	26.98	1-1/8	28.58	24.38	21.84	38.86	14.22	49.02	25.91
SOMO-12-12G	3/4	19.05	3/4	15.74	1-5/16	33.33	1-1/8	28.58	24.38	21.84	42.67	15.75	52.83	32.00
SOMO-16-8G	1	25.40	1/2	11.93	1-3/8	34.92	1-1/2	38.10	31.24	26.41	43.69	14.22	55.88	25.91
SOMO-16-16G	1	25.40	1	22.35	1-5/8	41.27	1-1/2	38.10	31.24	26.41	47.75	18.29	59.94	39.12
SOMO-20-20G	1-1/4	31.75	1-1/4	27.68	2	50.80	1-7/8	47.63	41.14	38.86	51.16	20.00	73.26	49.00
SOMO-24-24G	1-1/2	38.10	1-1/2	34.03	2-1/4	57.15	2-1/4	57.15	50.03	45.21	57.57	22.00	84.75	55.00

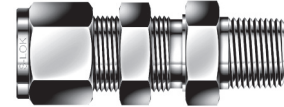
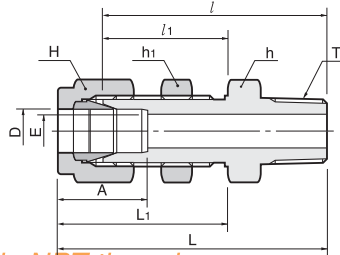
Male Connector for Metal Gasket SOMO



Connects metric tube to female ISO parallel thread

Part No.	Tube O.D.	T	E	Width across flat		A	B	l	l ₁	L	K
	D	G(PF)	Min.	h	H						
SOMO-3M-2G	3	1/8	2.4	14	12	12.9	15.3	23.4	7.1	30.0	13.8
SOMO-3M-4G	3	1/4	2.4	19	12	12.9	15.3	28.7	11.2	35.3	18.0
SOMO-4M-2G	4	1/8	2.4	14	12	13.7	16.1	24.1	7.1	30.7	13.8
SOMO-6M-2G	6	1/8	4.0	14	14	15.3	17.7	24.9	7.1	32.3	13.8
SOMO-6M-4G	6	1/4	4.8	19	14	15.3	17.7	30.2	11.2	37.6	18.0
SOMO-6M-6G	6	3/8	4.8	22	14	15.3	17.7	31.5	11.2	38.9	21.8
SOMO-6M-8G	6	1/2	4.8	27	14	15.3	17.7	37.3	14.2	44.7	26.0
SOMO-8M-2G	8	1/8	4.0	15	16	16.2	18.6	25.7	7.1	33.2	13.8
SOMO-8M-4G	8	1/4	6.4	19	16	16.2	18.6	31.0	11.2	38.5	13.8
SOMO-8M-6G	8	3/8	6.4	22	16	16.2	18.6	32.3	11.2	39.8	21.8
SOMO-8M-8G	8	1/2	6.4	27	16	16.2	18.6	38.1	14.2	45.6	26.0
SOMO-10M-4G	10	1/4	5.9	19	19	17.2	19.5	31.8	11.2	39.4	18.0
SOMO-10M-6G	10	3/8	7.9	22	19	17.2	19.5	33.0	11.2	40.6	21.8
SOMO-10M-8G	10	1/2	7.9	27	19	17.2	19.5	38.9	14.2	46.5	26.0
SOMO-12M-4G	12	1/4	5.9	22	22	22.8	22.0	32.5	11.2	42.6	18.0
SOMO-12M-6G	12	3/8	7.9	22	22	22.8	22.0	33.0	11.2	43.1	21.8
SOMO-12M-8G	12	1/2	9.5	27	22	22.8	22.0	38.9	14.2	49.0	26.0
SOMO-12M-12G	12	3/4	9.5	35	22	22.8	22.0	42.7	15.7	52.8	32.0
SOMO-15M-8G	15	1/2	11.9	27	25	24.4	22.0	33.9	14.2	49.0	26.0
SOMO-16M-6G	16	3/8	7.9	24	25	24.4	22.0	33.8	11.2	43.9	21.8
SOMO-16M-8G	16	1/2	11.9	27	25	24.4	22.0	38.9	14.2	49.0	26.0
SOMO-18M-8G	18	1/2	11.9	27	30	24.4	22.0	38.9	14.2	49.0	26.0
SOMO-18M-12G	18	3/4	15.1	35	30	24.4	22.0	42.7	15.7	52.8	32.0
SOMO-20M-8G	20	1/2	11.9	30	32	26.0	22.0	40.4	14.2	50.5	26.0
SOMO-20M-12G	20	3/4	15.9	35	32	26.0	22.0	42.7	15.7	52.8	32.0
SOMO-22M-12G	22	3/4	15.9	35	32	26.0	22.0	42.7	15.7	52.8	32.0
SOMO-22M-16G	22	1	18.3	41	32	26.0	22.0	45.2	18.3	55.3	39.0
SOMO-25M-12G	25	3/4	15.9	35	38	31.3	26.5	45.2	15.7	57.5	32.0
SOMO-25M-16G	25	1	19.8	41	38	31.3	26.5	47.8	18.3	60.1	39.0
SOMO-28M-16G	28	1	19.8	41	46	36.6	36.6	49.3	18.3	70.1	39.0
SOMO-28M-20G	28	1-1/4	21.8	50	46	36.6	36.6	53.1	19.8	73.9	49.0
SOMO-32M-20G	32	1-1/4	28.6	50	50	42.0	41.6	55.9	19.8	78.9	49.0
SOMO-38M-24G	38	1-1/2	31.8	55	60	49.4	47.9	61.7	20.6	89.3	54.7

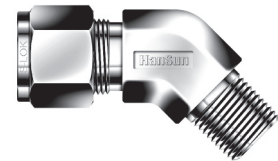
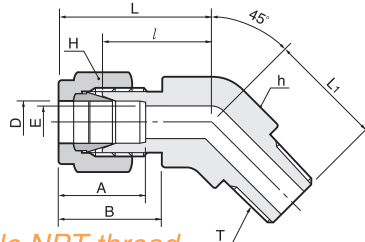
Bulkhead Male Connector SMCBO



Connects fractional tube to female NPT thread

Part No.	Tube O.D.		T (NPT)	E Min.	Width across flat						A	l	l1	L	L1	Panel Hole Drill size	Panel Max Thickness
	D				h		h1		H								
	in	mm			in	mm	in	mm	in	mm							
SMCBO-2-2N	1/8	3.17	1/8	2.28	1/2	12.70	1/2	12.70	7/16	11.11	12.70	39.87	24.63	46.48	31.24	8.33	12.70
SMCBO-4-2N	1/4	6.35	1/8	4.82	5/8	15.87	5/8	15.87	9/16	14.28	15.24	42.16	26.16	49.53	33.52	11.50	10.16
SMCBO-4-4N	1/4	6.35	1/4	4.82	5/8	15.87	5/8	15.87	9/16	14.28	15.24	45.97	26.16	53.34	33.52	11.50	10.16
SMCBO-6-4N	3/8	9.52	1/4	7.11	3/4	19.05	3/4	19.05	11/16	17.46	16.76	50.03	29.46	57.40	36.83	14.68	11.17
SMCBO-6-6N	3/8	9.52	3/8	7.11	3/4	19.05	3/4	19.05	11/16	17.46	16.76	50.03	29.46	57.40	36.83	14.68	11.17
SMCBO-6-8N	3/8	9.52	1/2	7.11	7/8	22.22	3/4	19.05	11/16	17.46	16.76	56.38	29.46	63.75	36.83	14.68	11.17
SMCBO-8-6N	1/2	12.70	3/8	9.39	15/16	23.81	15/16	23.81	7/8	22.22	22.86	53.08	31.75	63.24	41.91	19.44	12.70
SMCBO-8-8N	1/2	12.70	1/2	10.41	15/16	23.81	15/16	23.81	7/8	22.22	22.86	58.67	31.75	68.83	41.91	19.44	12.70
SMCBO-12-12N	3/4	19.05	3/4	15.74	1-3/16	30.16	1-3/16	30.16	1-1/8	28.58	24.38	66.04	37.33	76.20	47.49	25.76	16.76
SMCBO-16-16N	1	25.40	1	22.35	1-5/8	41.28	1-5/8	41.28	1-1/2	38.10	31.24	81.02	45.21	93.21	57.40	33.73	19.05
SMCBO-20-20N	1-1/4	31.75	1-1/4	27.68	1-7/8	47.63	1-7/8	47.63	1-7/8	47.63	41.14	85.97	47.75	108.07	69.85	41.67	19.05
SMCBO-24-24N	1-1/2	38.10	1-1/2	34.03	2-1/4	57.15	2-1/4	57.15	2-1/4	57.15	50.03	93.03	49.27	120.21	76.45	49.61	19.05
SMCBO-32-32N	2	50.80	2	45.97	2-3/4	69.85	2-3/4	69.85	3	76.20	67.56	107.29	56.38	144.62	93.71	16.27	19.05

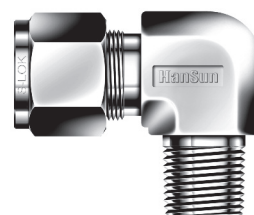
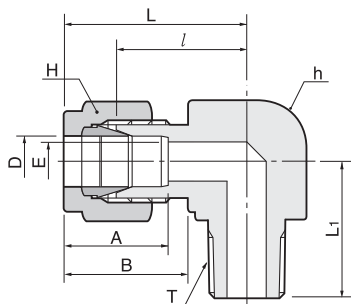
45° Male Elbow SLBMO



Connects fractional tube to female NPT thread

Part No.	Tube O.D.		T D	T (NPT)	E Min.	Width across flat				A	B	l	L	L1
	in	mm				h		H						
						in	mm	in	mm					
SLBMO-4-2N	1/4	6.35	1/8	4.82	1/2	12.70	9/16	14.28	15.24	17.78	17.27	24.63	16.51	
SLBMO-4-4N	1/4	6.35	1/4	4.82	1/2	12.70	9/16	14.28	15.24	17.78	17.27	24.63	21.08	
SLBMO-6-2N	3/8	9.52	1/8	4.82	5/8	15.87	11/16	17.46	16.76	19.30	20.57	27.94	18.28	
SLBMO-6-4N	3/8	9.52	1/4	7.11	5/8	15.87	11/16	17.46	16.76	19.30	20.57	27.94	22.86	
SLBMO-6-6N	3/8	9.52	3/8	7.11	11/16	17.46	11/16	17.46	16.76	19.30	21.84	29.21	24.13	
SLBMO-8-6N	1/2	12.70	3/8	9.65	13/16	20.64	7/8	22.22	22.86	21.84	21.84	32.00	24.13	
SLBMO-8-8N	1/2	12.70	1/2	10.41	13/16	20.64	7/8	22.22	22.86	21.84	21.84	32.00	28.95	
SLBMO-12-12N	3/4	19.05	3/4	15.74	1-1/16	26.98	1-1/8	28.58	24.38	21.84	23.87	34.03	30.98	
SLBMO-16-16N	1	25.40	1	22.35	1-3/8	34.93	1-1/2	38.10	31.24	26.41	28.19	40.38	37.84	

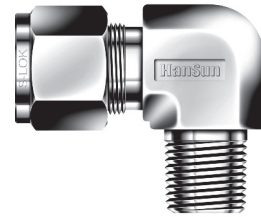
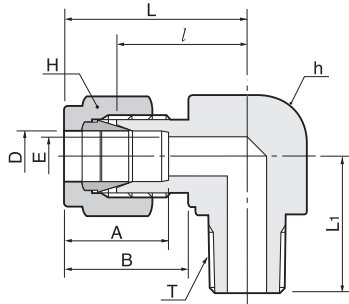
Male Elbow SLMO



Connects fractional tube to female NPT thread

Part No.	Tube O.D.		T (NPT)	E Min.	Width across flat				A	B	l	L	L ₁
	D				h		H						
	in	mm			in	mm	in	mm					
SLMO-1-1N	1/16	1.59	1/16	1.27	7/16	11.11	5/16	7.93	8.63	10.92	15.24	19.05	17.78
SLMO-1-2N	1/16	1.59	1/8	1.27	7/16	11.11	5/16	7.93	8.63	10.92	15.24	19.05	17.78
SLMO-2-2N	1/8	3.17	1/8	2.28	1/2	12.70	7/16	11.11	12.70	15.24	18.30	24.91	18.90
SLMO-2-4N	1/8	3.17	1/4	2.28	1/2	12.70	7/16	11.11	12.70	15.24	18.30	24.91	23.36
SLMO-3-2N	3/16	4.76	1/8	3.04	1/2	12.70	1/2	12.70	13.71	16.00	18.79	25.40	18.79
SLMO-3-4N	3/16	4.76	1/4	3.04	1/2	12.70	1/2	12.70	13.71	16.00	18.79	25.40	23.36
SLMO-4-1N	1/4	6.35	1/16	3.04	1/2	12.70	9/16	14.28	15.24	17.78	19.55	26.90	18.79
SLMO-4-2N	1/4	6.35	1/8	4.82	1/2	12.70	9/16	14.28	15.24	17.78	19.10	26.47	19.10
SLMO-4-4N	1/4	6.35	1/4	4.82	1/2	12.70	9/16	14.28	15.24	17.78	19.81	27.18	23.87
SLMO-4-6N	1/4	6.35	3/8	4.82	11/16	17.46	9/16	14.28	15.24	17.78	22.35	29.71	26.20
SLMO-4-8N	1/4	6.35	1/2	4.82	13/16	20.64	9/16	14.28	15.24	17.78	24.60	31.97	33.02
SLMO-5-2N	5/16	7.93	1/8	4.82	9/16	14.28	5/8	15.87	16.25	18.54	21.33	28.70	19.81
SLMO-5-4N	5/16	7.93	1/4	6.35	9/16	14.28	5/8	15.87	16.25	18.54	21.33	29.77	24.50
SLMO-5-6N	5/16	7.93	3/8	6.35	11/16	17.46	5/8	15.87	16.25	18.54	23.11	30.48	26.20
SLMO-6-2N	3/8	9.52	1/8	4.82	5/8	15.87	11/16	17.46	16.76	19.30	23.11	30.48	20.60
SLMO-6-4N	3/8	9.52	1/4	7.11	5/8	15.87	11/16	17.46	16.76	19.30	23.11	30.48	25.40
SLMO-6-6N	3/8	9.52	3/8	7.11	11/16	17.46	11/16	17.46	16.76	19.30	23.87	31.24	26.20
SLMO-6-8N	3/8	9.52	1/2	7.11	13/16	20.64	11/16	17.46	16.76	19.30	25.90	31.42	33.02
SLMO-6-12N	3/8	9.52	3/4	7.11	1-1/16	26.98	11/16	17.46	16.76	19.30	29.71	37.08	36.83
SLMO-8-4N	1/2	12.70	1/4	7.11	13/16	20.64	7/8	22.22	22.86	21.84	25.90	36.06	28.30
SLMO-8-6N	1/2	12.70	3/8	9.65	13/16	20.64	7/8	22.22	22.86	21.84	25.90	36.06	28.30
SLMO-8-8N	1/2	12.70	1/2	10.41	13/16	20.64	7/8	22.22	22.86	21.84	25.90	36.06	33.02
SLMO-8-12N	1/2	12.70	3/4	10.41	1-1/16	26.98	7/8	22.22	22.86	21.84	29.71	39.87	36.83
SLMO-10-6N	5/8	15.87	3/8	9.65	15/16	23.81	1	25.40	24.38	21.84	28.00	37.06	30.22
SLMO-10-8N	5/8	15.87	1/2	11.93	15/16	23.81	1	25.40	24.38	21.84	28.00	37.06	35.10
SLMO-10-12N	5/8	15.87	3/4	12.70	1-1/16	26.98	1	25.40	24.38	21.84	29.71	39.87	36.83
SLMO-12-8N	3/4	19.05	1/2	11.93	1-1/16	26.98	1-1/8	28.57	24.38	21.84	29.71	39.87	37.00
SLMO-12-12N	3/4	19.05	3/4	15.74	1-1/16	26.98	1-1/8	28.57	24.38	21.84	29.71	39.87	36.83
SLMO-14-12N	7/8	22.22	3/4	15.74	1-1/4	31.75	1-1/4	31.75	25.90	21.84	34.54	44.70	41.65
SLMO-16-12N	1	25.40	3/4	15.74	1-27-64	36.00	1-1/2	38.10	31.24	26.41	36.83	49.02	42.20
SLMO-16-16N	1	25.40	1	22.35	1-27-64	36.00	1-1/2	38.10	31.24	26.41	36.83	49.02	46.70
SLMO-20-20N	1-1/4	31.75	1-1/4	27.68	1-11/16	42.86	1-7/8	47.63	41.14	38.86	44.50	66.54	47.75
SLMO-24-24N	1-1/2	38.10	1-1/2	34.03	2	50.80	2-1/4	57.15	50.03	45.21	50.80	77.97	60.45
SLMO-32-32N	2	50.80	2	45.97	2-3/4	69.85	3	76.20	62.73	63.73	69.80	107.18	70.61

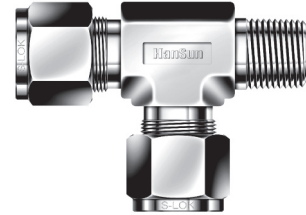
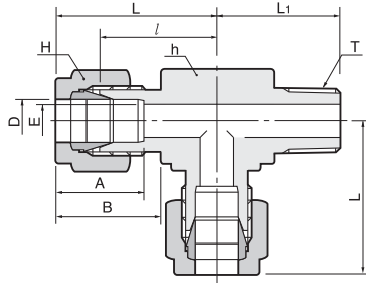
Male Elbow SLMO



Connects metric tube to female ISO tapered thread

Part No.	Tube O.D. D	T R(PT)	E Min.	Width across flat		A	B	l	L	L ₁
				h	H					
SLMO-3M-2R	3	1/8	2.4	12.7	12	12.9	15.3	17.0	23.6	17.8
SLMO-3M-4R	3	1/4	2.4	12.7	12	12.9	15.3	18.0	24.6	23.4
SLMO-4M-2R	4	1/8	2.4	12.7	12	13.7	16.1	18.8	25.4	18.8
SLMO-4M-4R	4	1/4	2.4	12.7	12	13.7	16.1	18.8	25.4	23.4
SLMO-6M-2R	6	1/8	4.8	12.7	14	15.3	17.7	19.6	27.0	18.8
SLMO-6M-4R	6	1/4	4.8	12.7	14	15.3	17.7	19.6	27.0	23.4
SLMO-6M-6R	6	3/8	4.8	17.5	14	15.3	17.7	22.4	29.8	26.2
SLMO-6M-8R	6	1/2	4.8	20.6	14	15.3	17.7	24.4	31.8	33.0
SLMO-8M-2R	8	1/8	4.8	14.3	16	16.2	18.6	21.3	28.8	19.8
SLMO-8M-4R	8	1/4	6.4	14.3	16	16.2	18.6	21.3	28.8	24.4
SLMO-8M-6R	8	3/8	6.4	17.5	16	16.2	18.6	23.1	30.6	26.2
SLMO-8M-8R	8	1/2	6.4	20.6	16	16.2	18.6	25.1	32.6	33.0
SLMO-10M-2R	10	1/8	4.8	17.5	19	17.2	19.5	23.9	31.5	23.6
SLMO-10M-4R	10	1/4	7.1	17.5	19	17.2	19.5	23.9	31.5	26.2
SLMO-10M-6R	10	3/8	7.9	17.5	19	17.2	19.5	23.9	31.5	26.2
SLMO-10M-8R	10	1/2	7.9	20.6	19	17.2	19.5	25.9	33.5	33.0
SLMO-12M-2R	12	1/8	4.8	20.6	22	22.8	22.0	25.9	36.0	23.6
SLMO-12M-4R	12	1/4	7.1	20.6	22	22.8	22.0	25.9	36.0	28.2
SLMO-12M-6R	12	3/8	9.5	20.6	22	22.8	22.0	25.9	36.0	28.2
SLMO-12M-8R	12	1/2	9.5	20.6	22	22.8	22.0	25.9	36.0	33.0
SLMO-12M-12R	12	3/4	9.5	27.0	22	22.8	22.0	29.7	39.8	36.8
SLMO-16M-6R	16	3/8	9.5	25.4	25	24.4	22.0	27.9	38.0	30.2
SLMO-16M-8R	16	1/2	11.9	25.4	25	24.4	22.0	27.9	38.0	35.1
SLMO-16M-12R	16	3/4	12.7	27.0	25	24.4	22.0	29.7	39.8	36.8
SLMO-18M-8R	18	1/2	11.9	27.0	30	24.4	22.0	29.7	39.8	36.8
SLMO-18M-12R	18	3/4	15.1	27.0	30	24.4	22.0	29.7	39.8	36.8
SLMO-20M-8R	20	1/2	11.9	31.8	32	26.0	22.0	34.5	44.6	41.7
SLMO-20M-12R	20	3/4	15.9	31.8	32	26.0	22.0	34.5	44.6	41.7
SLMO-22M-12R	22	3/4	15.9	31.8	32	26.0	22.0	34.5	44.6	41.7
SLMO-22M-16R	22	1	18.3	36.0	32	26.0	22.0	34.5	44.6	46.5
SLMO-25M-12R	25	3/4	15.9	36.0	38	31.3	26.5	36.8	49.1	41.7
SLMO-25M-16R	25	1	21.8	36.0	38	31.3	26.5	36.8	49.1	46.5

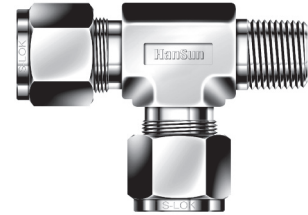
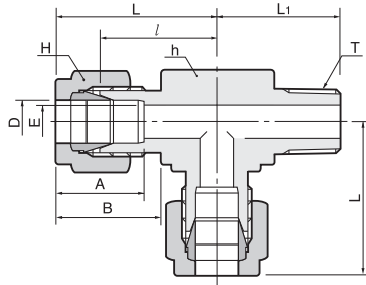
Male Run Tee STRMO



Connects fractional tube to female NPT thread

Part No.	Tube O.D.		T (NPT)	E Min.	Width across flat				A	B	l	L	L ₁
	D				h		H						
	in	mm			in	mm	in	mm					
STRMO-1-1N	1/16	1.59	1/16	1.27	7/16	11.11	5/16	7.93	8.63	10.92	15.24	19.05	17.78
STRMO-1-2N	1/16	1.59	1/8	1.27	7/16	11.11	5/16	7.93	8.63	10.92	15.24	19.05	17.78
STRMO-2-2N	1/8	3.17	1/8	2.28	1/2	12.70	7/16	11.11	12.70	15.24	18.30	24.91	18.90
STRMO-2-4N	1/8	3.17	1/4	2.28	1/2	12.70	7/16	11.11	12.70	15.24	18.30	24.91	23.36
STRMO-3-2N	3/16	4.76	1/8	3.04	1/2	12.70	1/2	12.70	13.71	16.00	18.79	24.38	18.79
STRMO-3-4N	3/16	4.76	1/4	3.04	1/2	12.70	1/2	12.70	13.71	16.00	18.79	25.40	23.36
STRMO-4-1N	1/4	6.35	1/16	3.04	1/2	12.70	9/16	14.28	15.24	17.78	19.55	26.90	18.79
STRMO-4-2N	1/4	6.35	1/8	4.82	1/2	12.70	9/16	14.28	15.24	17.78	19.55	26.92	18.79
STRMO-4-4N	1/4	6.35	1/4	4.82	1/2	12.70	9/16	14.28	15.24	17.78	19.55	27.08	23.87
STRMO-4-6N	1/4	6.35	3/8	4.82	11/16	17.46	9/16	14.28	15.24	17.78	22.35	29.71	28.40
STRMO-4-8N	1/4	6.35	1/2	4.82	13/16	20.64	9/16	14.28	15.24	17.78	24.60	31.97	35.10
STRMO-5-2N	5/16	7.93	1/8	4.82	9/16	14.28	5/8	15.87	16.25	18.54	22.35	29.71	19.81
STRMO-5-4N	5/16	7.94	1/4	6.35	9/16	14.28	5/8	15.87	16.25	18.54	22.35	29.77	24.50
STRMO-5-6N	5/16	7.94	3/8	6.35	11/16	17.46	5/8	15.87	16.25	18.54	23.11	30.48	28.40
STRMO-6-4N	3/8	9.52	1/4	7.11	5/8	15.87	1/16	17.46	16.76	19.30	23.11	30.48	25.40
STRMO-6-6N	3/8	9.52	3/8	7.11	11/16	17.46	11/16	17.46	16.76	19.30	23.87	31.24	28.44
STRMO-6-8N	3/8	9.52	1/2	7.11	13/16	20.64	11/16	17.46	16.76	19.30	25.90	33.27	33.02
STRMO-6-12N	3/8	9.52	3/4	7.11	1-1/16	26.98	11/16	17.46	16.76	19.30	29.71	37.08	36.83
STRMO-8-4N	1/2	12.70	1/4	7.11	13/16	20.64	7/8	22.22	22.86	21.84	25.90	36.06	28.30
STRMO-8-6N	1/2	12.70	3/8	9.65	13/16	20.64	7/8	22.22	22.86	21.84	25.90	36.06	28.30
STRMO-8-8N	1/2	12.70	1/2	10.41	13/16	20.64	7/8	22.22	22.86	21.84	25.90	36.06	33.02
STRMO-8-12N	1/2	12.70	3/4	10.41	1-1/16	26.98	7/8	22.22	22.86	21.84	29.71	39.84	36.83
STRMO-10-6N	5/8	15.87	3/8	9.65	15/16	23.81	1	25.40	24.38	21.84	27.90	38.10	29.40
STRMO-10-8N	5/8	15.87	1/2	11.93	15/16	23.81	1	25.40	24.38	21.84	27.90	38.10	34.00
STRMO-10-12N	5/8	15.87	3/4	12.70	1-1/16	26.98	1	25.40	24.38	21.84	29.71	39.87	36.83
STRMO-12-8N	3/4	19.05	1/2	11.93	1-1/16	26.98	1-1/8	28.58	24.38	21.84	29.71	39.87	37.00
STRMO-12-12N	3/4	19.05	3/4	15.74	1-1/16	26.98	1-1/8	28.58	24.38	21.84	29.71	39.81	36.83
STRMO-14-12N	7/8	22.23	3/4	15.74	1-1/16	26.98	1-1/4	31.75	25.90	21.84	34.54	44.70	41.65
STRMO-16-12N	1	25.40	3/4	15.74	1-1/4	31.75	1-1/2	38.10	31.24	26.41	36.83	49.02	42.20
STRMO-16-16N	1	25.40	1	22.35	1-27/64	36.12	1-1/2	38.10	31.24	26.41	36.83	49.02	46.70
STRMO-20-20N	1-1/4	31.75	1-1/4	27.68	1-27/64	36.12	1-7/8	47.63	41.14	38.86	44.50	66.54	47.75
STRMO-24-24N	1-1/2	38.10	1-1/2	34.03	2	50.80	2-1/4	57.15	50.03	45.21	50.80	77.97	60.45
STRMO-32-32N	2	50.80	2	45.97	2-3/4	69.85	3	76.20	67.56	62.73	69.80	107.18	70.61

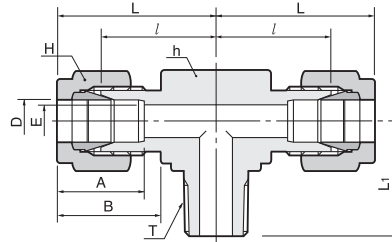
Male Run Tee STRMO



Connects metric tube to female ISO tapered thread

Part No.	Tube O.D. D	T R(PT)	E Min.	Width across flat		A	B	l	L	L1
				h	H					
STRMO-3M-2R	3	1/8	2.4	12.7	12	12.9	15.3	17.0	23.6	17.8
STRMO-3M-4R	3	1/4	2.4	12.7	12	12.9	15.3	18.0	24.6	23.4
STRMO-4M-2R	4	1/8	2.4	12.7	12	13.7	16.1	18.8	25.4	18.8
STRMO-4M-4R	4	1/4	2.4	12.7	12	13.7	16.1	18.8	25.4	23.4
STRMO-6M-2R	6	1/8	4.8	12.7	14	15.3	17.7	19.6	27.0	18.8
STRMO-6M-4R	6	1/4	4.8	12.7	14	15.3	17.7	19.6	27.0	23.4
STRMO-6M-6R	6	3/8	4.8	17.5	14	15.3	17.7	22.4	29.8	26.2
STRMO-6M-8R	6	1/2	4.8	20.6	14	15.3	17.7	24.4	31.8	33.0
STRMO-8M-2R	8	1/8	4.8	14.3	16	16.2	18.6	21.3	28.8	19.8
STRMO-8M-4R	8	1/4	6.4	14.3	16	16.2	18.6	21.3	28.8	24.4
STRMO-8M-6R	8	3/8	6.4	17.5	16	16.2	18.6	23.1	30.6	26.2
STRMO-8M-8R	8	1/2	6.4	20.6	16	16.2	18.6	25.1	32.6	33.0
STRMO-10M-2R	10	1/8	4.8	17.5	19	17.2	19.5	23.9	31.5	23.6
STRMO-10M-4R	10	1/4	7.1	17.5	19	17.2	19.5	23.9	31.5	26.2
STRMO-10M-6R	10	3/8	7.9	17.5	19	17.2	19.5	23.9	31.5	26.2
STRMO-10M-8R	10	1/2	7.9	20.6	19	17.2	19.5	25.9	33.5	33.0
STRMO-12M-2R	12	1/8	4.8	20.6	22	22.8	22.0	25.9	36.0	23.6
STRMO-12M-4R	12	1/4	7.1	20.6	22	22.8	22.0	25.9	36.0	28.2
STRMO-12M-6R	12	3/8	9.5	20.6	22	22.8	22.0	25.9	36.0	28.2
STRMO-12M-8R	12	1/2	9.5	20.6	22	22.8	22.0	25.9	36.0	33.0
STRMO-12M-12R	12	3/4	9.5	27.0	22	22.8	22.0	29.7	39.8	36.8
STRMO-16M-6R	16	3/8	9.5	25.4	25	24.4	22.0	27.9	38.0	30.2
STRMO-16M-8R	16	1/2	11.9	25.4	25	24.4	22.0	27.9	38.0	35.1
STRMO-16M-12R	16	3/4	12.7	27.0	25	24.4	22.0	29.7	39.8	36.8
STRMO-18M-8R	18	1/2	11.9	27.0	30	24.4	22.0	29.7	39.8	36.8
STRMO-18M-12R	18	3/4	15.1	27.0	30	24.4	22.0	29.7	39.8	36.8
STRMO-20M-8R	20	1/2	11.9	31.8	32	26.0	22.0	34.5	44.6	41.7
STRMO-20M-12R	20	3/4	15.9	31.8	32	26.0	22.0	34.5	44.6	41.7
STRMO-22M-12R	22	3/4	15.9	31.8	32	26.0	22.0	34.5	44.6	41.7
STRMO-22M-16R	22	1	18.3	36.0	32	26.0	22.0	34.5	44.6	46.5
STRMO-25M-12R	25	3/4	15.9	36.0	38	31.3	26.5	36.8	49.1	41.7
STRMO-25M-16R	25	1	21.8	36.0	38	31.3	26.5	36.8	49.1	46.5

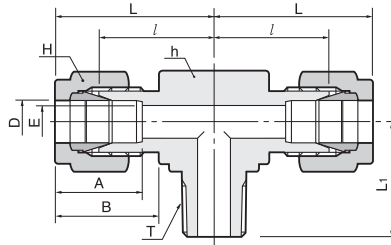
Male Branch Tee STBMO



Connects fractional tube to female NPT thread

Part No.	Tube O.D.		T (NPT)	E Min.	Width across flat				A	B	l	L	L ₁
	D				h		H						
	in	mm			in	mm	in	mm					
STBMO-1-1N	1/16	1.59	1/16	1.27	7/16	11.11	5/16	7.93	8.63	10.92	15.24	19.05	17.78
STBMO-1-2N	1/16	1.59	1/8	1.27	7/16	11.11	5/16	7.93	8.63	10.92	15.24	19.05	17.78
STBMO-2-2N	1/8	3.17	1/8	2.28	1/2	12.70	7/16	11.11	12.70	15.24	18.30	24.91	18.90
STBMO-2-4N	1/8	3.17	1/4	2.28	1/2	12.70	7/16	11.11	12.70	15.24	18.30	24.91	23.36
STBMO-3-2N	3/16	4.76	1/8	3.04	1/2	12.70	1/2	12.70	13.71	16.00	18.79	24.38	18.79
STBMO-3-4N	3/16	4.76	1/4	3.04	1/2	12.70	1/2	12.70	13.71	16.00	18.79	25.40	23.36
STBMO-4-1N	1/4	6.35	1/16	3.04	1/2	12.70	9/16	14.28	15.24	17.78	19.55	26.90	18.79
STBMO-4-2N	1/4	6.35	1/8	4.82	1/2	12.70	9/16	14.28	15.24	17.78	19.55	26.92	19.10
STBMO-4-4N	1/4	6.35	1/4	4.82	1/2	12.70	9/16	14.28	15.24	17.78	19.55	27.08	23.87
STBMO-4-6N	1/4	6.35	3/8	4.82	11/16	17.46	9/16	14.28	15.24	17.78	22.35	29.71	28.40
STBMO-4-8N	1/4	6.35	1/2	4.82	13/16	20.64	9/16	14.28	15.24	17.78	24.60	31.97	35.10
STBMO-5-2N	5/16	7.93	1/8	4.82	9/16	14.28	5/8	15.87	16.25	18.54	22.35	29.71	19.81
STBMO-5-4N	5/16	7.93	1/4	6.35	9/16	14.28	5/8	15.87	16.25	18.54	22.35	29.77	24.50
STBMO-5-6N	5/16	7.93	3/8	6.35	11/16	17.46	5/8	15.87	16.25	18.54	23.11	30.48	28.40
STBMO-6-4N	3/8	9.52	1/4	7.11	5/8	15.87	11/16	17.46	16.76	19.30	23.11	30.48	25.40
STBMO-6-6N	3/8	9.52	3/8	7.11	11/16	17.46	11/16	17.46	16.76	19.30	23.87	31.24	28.44
STBMO-6-8N	3/8	9.52	1/2	7.11	13/16	20.64	11/16	17.46	16.76	19.30	25.90	33.27	33.02
STBMO-6-12N	3/8	9.52	3/4	7.11	1-1/16	26.98	11/16	17.46	16.76	19.30	29.71	37.08	36.83
STBMO-8-4N	1/2	12.70	1/4	7.11	13/16	20.64	7/8	22.22	22.86	21.84	25.90	36.06	28.30
STBMO-8-6N	1/2	12.70	3/8	10.41	13/16	20.64	7/8	22.22	22.86	21.84	25.90	36.06	28.30
STBMO-8-8N	1/2	12.70	1/2	10.41	13/16	20.64	7/8	22.22	22.86	21.84	25.90	36.06	33.02
STBMO-8-12N	1/2	12.70	3/4	10.41	1-1/16	26.98	7/8	22.22	22.86	21.84	29.71	39.87	36.83
STBMO-10-6N	5/8	15.87	3/8	9.65	15/16	23.81	1	25.40	24.38	21.84	27.90	38.10	29.40
STBMO-10-8N	5/8	15.87	1/2	11.93	15/16	23.81	1	25.40	24.38	21.84	27.90	38.10	34.00
STBMO-10-12N	5/8	15.87	3/4	12.70	1-1/16	26.98	1	25.40	24.38	21.84	29.71	39.87	36.83
STBMO-12-8N	3/4	19.05	1/2	11.93	1-1/16	26.98	1-1/8	28.58	24.38	21.84	29.71	39.87	37.00
STBMO-12-12N	3/4	19.05	3/4	15.74	1-1/16	26.98	1-1/8	28.58	24.38	21.84	29.71	39.87	36.83
STBMO-14-12N	7/8	22.22	3/4	15.74	1-1/16	26.98	1-1/4	31.75	25.90	21.84	34.54	44.70	41.65
STBMO-16-12N	1	25.40	3/4	15.74	1-1/4	31.75	1-1/2	38.10	31.24	26.41	36.83	49.02	42.20
STBMO-16-16N	1	25.40	1	22.35	1-27/64	36.12	1-1/2	38.10	31.24	26.41	36.83	49.02	46.70
STBMO-20-20N	1-1/4	31.75	1-1/4	27.68	1-27-64	36.12	1-7/8	47.63	41.14	38.86	44.50	66.54	47.75
STBMO-24-24N	1-1/2	38.10	1-1/2	34.03	2	50.80	2-1/4	57.15	50.03	45.21	50.80	77.97	60.45
STBMO-32-32N	2	50.80	2	45.97	2-3/4	69.85	3	76.20	67.56	62.73	69.80	107.18	70.61

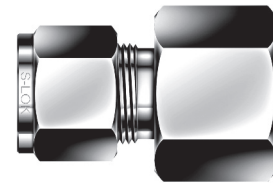
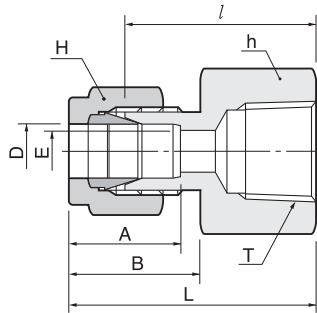
Male Branch Tee STBMO



Connects metric tube to female ISO tapered thread

Part No.	Tube O.D.	T	E	Width across flat		A	B	l	L	L ₁
	D	R(PT)	Min.	h	H					
STBMO-3M-2R	3	1/8	2.4	12.7	12	12.9	15.3	17.0	23.6	17.8
STBMO-3M-4R	3	1/4	2.4	12.7	12	12.9	15.3	18.0	24.6	23.4
STBMO-4M-2R	4	1/8	2.4	12.7	12	13.7	16.1	18.8	25.4	18.8
STBMO-4M-4R	4	1/4	2.4	12.7	12	13.7	16.1	18.8	25.4	23.4
STBMO-6M-2R	6	1/8	4.8	12.7	14	15.3	17.7	19.6	27.0	18.8
STBMO-6M-4R	6	1/4	4.8	14.2	14	15.3	17.7	19.6	27.0	23.4
STBMO-6M-6R	6	3/8	4.8	17.5	14	15.3	17.7	22.4	29.8	26.2
STBMO-6M-8R	6	1/2	4.8	20.6	14	15.3	17.7	24.4	31.8	33.0
STBMO-8M-2R	8	1/8	4.8	14.3	16	16.2	18.6	21.3	28.8	19.8
STBMO-8M-4R	8	1/4	6.4	14.3	16	16.2	18.6	21.3	28.8	24.4
STBMO-8M-6R	8	3/8	6.4	17.5	16	16.2	18.6	23.1	30.6	26.2
STBMO-8M-8R	8	1/2	6.4	20.6	16	16.2	18.6	25.1	32.6	33.0
STBMO-10M-2R	10	1/8	4.8	17.5	19	17.2	19.5	23.9	31.5	23.6
STBMO-10M-4R	10	1/4	7.1	17.5	19	17.2	19.5	23.9	31.5	26.2
STBMO-10M-6R	10	3/8	7.9	17.5	19	17.2	19.5	23.9	31.5	26.2
STBMO-10M-8R	10	1/2	7.9	20.6	19	17.2	19.5	25.9	33.5	33.0
STBMO-12M-2R	12	1/8	4.8	20.6	22	22.8	22.0	25.9	36.0	23.6
STBMO-12M-4R	12	1/4	7.1	20.6	22	22.8	22.0	25.9	36.0	28.2
STBMO-12M-6R	12	3/8	9.5	20.6	22	22.8	22.0	25.9	36.0	28.2
STBMO-12M-8R	12	1/2	9.5	20.6	22	22.8	22.0	25.9	36.0	33.0
STBMO-12M-12R	12	3/4	9.5	27.0	22	22.8	22.0	29.7	39.8	36.8
STBMO-16M-6R	16	3/8	9.5	25.4	25	24.4	22.0	27.9	38.0	30.2
STBMO-16M-8R	16	1/2	11.9	25.4	25	24.4	22.0	27.9	38.0	35.1
STBMO-16M-12R	16	3/4	12.7	27.0	25	24.4	22.0	29.7	39.8	36.8
STBMO-18M-8R	18	1/2	11.9	27.0	30	24.4	22.0	29.7	39.8	36.8
STBMO-18M-12R	18	3/4	15.1	27.0	30	24.4	22.0	29.7	39.8	36.8
STBMO-20M-8R	20	1/2	11.9	31.8	32	26.0	22.0	34.5	44.6	41.7
STBMO-20M-12R	20	3/4	15.9	31.8	32	26.0	22.0	34.5	44.6	41.7
STBMO-22M-12R	22	3/4	15.9	31.8	32	26.0	22.0	34.5	44.6	41.7
STBMO-22M-16R	22	1	18.3	36.0	32	26.0	22.0	34.5	44.6	46.5
STBMO-25M-12R	25	3/4	15.9	36.0	38	31.3	26.5	36.8	49.1	41.7
STBMO-25M-16R	25	1	21.8	36.0	38	31.3	26.5	36.8	49.1	46.5

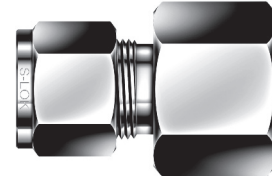
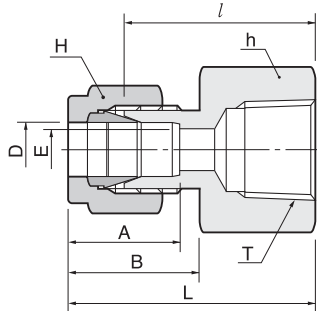
Female Connector SCFO



Connects fractional tube to male NPT thread

Part No.	Tube O.D.		T (NPT)	E Min.	Width across flat				A	B	l	L
	D				h		H					
					in	mm	in	mm				
SCFO-1-1N	1/16	1.59	1/16	1.27	7/16	11.11	5/16	7.93	8.63	10.92	19.81	23.62
SCFO-1-2N	1/16	1.59	1/8	1.27	9/16	14.28	5/16	7.93	8.63	10.92	20.57	24.38
SCFO-2-2N	1/8	3.17	1/8	2.28	9/16	14.28	7/16	11.11	12.70	15.24	22.09	28.70
SCFO-2-4N	1/8	3.17	1/4	2.28	3/4	19.05	7/16	11.11	12.70	15.24	26.92	33.52
SCFO-3-2N	3/16	4.76	1/8	3.04	9/16	14.28	1/2	12.70	13.71	16.00	23.11	29.71
SCFO-4-2N	1/4	6.35	1/8	4.82	9/16	14.28	9/16	14.28	15.24	17.78	23.87	31.24
SCFO-4-4N	1/4	6.35	1/4	4.82	3/4	19.05	9/16	14.28	15.24	17.78	28.44	35.81
SCFO-4-6N	1/4	6.35	3/8	4.82	7/8	22.22	9/16	14.28	15.24	17.78	30.22	37.59
SCFO-4-8N	1/4	6.35	1/2	4.82	1-1/16	26.98	9/16	14.28	15.24	17.78	35.05	42.41
SCFO-5-2N	5/16	7.93	1/8	6.35	9/16	14.28	5/8	15.87	16.25	18.54	24.63	32.00
SCFO-5-4N	5/16	7.93	1/4	6.35	3/4	19.05	5/8	15.87	16.25	18.54	29.46	36.83
SCFO-6-2N	3/8	9.52	1/8	7.11	5/8	15.87	11/16	17.46	16.76	19.30	25.40	32.76
SCFO-6-4N	3/8	9.52	1/4	7.11	3/4	19.05	11/16	17.46	16.76	19.30	30.22	37.59
SCFO-6-6N	3/8	9.52	3/8	7.11	7/8	22.22	11/16	17.46	16.76	19.30	31.75	39.11
SCFO-6-8N	3/8	9.52	1/2	7.11	1-1/16	26.98	11/16	17.46	16.76	19.30	36.57	43.94
SCFO-6-12N	3/8	9.52	3/4	7.11	1-5/16	33.33	11/16	17.46	16.76	19.30	40.38	47.75
SCFO-8-4N	1/2	12.70	1/4	10.41	1-3/16	20.64	7/8	22.22	22.86	21.84	30.22	40.38
SCFO-8-6N	1/2	12.70	3/8	10.41	7/8	22.22	7/8	22.22	22.86	21.84	31.75	41.91
SCFO-8-8N	1/2	12.70	1/2	10.41	1-1/16	26.98	7/8	22.22	22.86	21.84	36.57	46.73
SCFO-8-12N	1/2	12.70	3/4	10.41	1-5/16	33.33	7/8	22.22	22.86	21.84	38.10	48.26
SCFO-10-6N	5/8	15.87	3/8	12.70	15/16	23.81	1	25.40	24.38	21.84	31.75	41.91
SCFO-10-8N	5/8	15.87	1/2	12.70	1-1/16	26.98	1	25.40	24.38	21.84	36.57	46.73
SCFO-10-12N	5/8	15.87	3/4	12.70	1-5/16	33.33	1	25.40	24.38	21.84	38.10	48.26
SCFO-12-8N	3/4	19.05	1/2	15.74	1-1/16	26.98	1-1/8	28.58	24.38	21.84	36.57	46.73
SCFO-12-12N	3/4	19.05	3/4	15.74	1-5/16	33.33	1-1/8	28.58	24.38	21.84	38.10	48.26
SCFO-14-12N	7/8	22.22	3/4	18.28	1-5/16	33.33	1-1/4	31.75	25.90	21.84	39.62	49.78
SCFO-16-12N	1	25.40	3/4	22.35	1-3/8	34.92	1-1/2	38.10	31.24	26.41	41.14	53.34
SCFO-16-16N	1	25.40	1	22.35	1-5/8	41.27	1-1/2	38.10	31.24	26.41	50.03	62.23
SCFO-20-20N	1-1/4	31.75	1-1/4	27.68	2-1/8	53.98	1-7/8	47.63	41.14	38.86	52.57	74.67
SCFO-24-24N	1-1/2	38.10	1-1/2	34.03	2-3/8	60.33	2-1/4	57.15	50.03	45.21	56.13	83.31
SCFO-32-32N	2	50.80	2	45.97	2-1/8	73.03	3	76.20	67.56	62.73	64.26	101.60

Female Connector SCFO



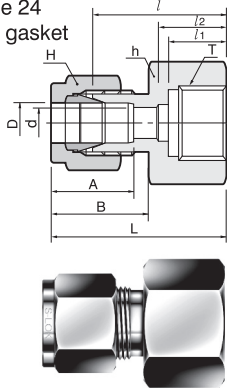
Connects metric tube to male ISO tapered thread

Part No.	Tube O.D. D	T R(PT)	E Min.	Width across flat		A	B	l	L
				h	H				
SCFO-3M-2R	3	1/8	2.4	14	12	12.9	15.3	22.1	28.7
SCFO-3M-4R	3	1/4	2.4	19	12	12.9	15.3	26.9	33.5
SCFO-4M-2R	4	1/8	2.4	14	12	13.7	16.1	23.1	29.7
SCFO-6M-2R	6	1/8	4.8	14	14	15.3	17.7	23.9	31.3
SCFO-6M-4R	6	1/4	4.8	19	14	15.3	17.7	28.4	35.8
SCFO-6M-6R	6	3/8	4.8	22	14	15.3	17.7	29.5	36.9
SCFO-6M-8R	6	1/2	4.8	27	14	15.3	17.7	35.1	42.5
SCFO-8M-2R	8	1/8	6.4	15	16	16.2	18.6	24.6	32.1
SCFO-8M-4R	8	1/4	6.4	19	16	16.2	18.6	29.5	37.0
SCFO-8M-6R	8	3/8	6.4	22	16	16.2	18.6	30.2	37.7
SCFO-8M-8R	8	1/2	6.4	27	16	16.2	18.6	35.8	43.3
SCFO-10M-2R	10	1/8	7.9	18	19	17.2	19.5	25.4	33.0
SCFO-10M-4R	10	1/4	7.9	19	19	17.2	19.5	30.2	37.8
SCFO-10M-6R	10	3/8	7.9	22	19	17.2	19.5	31.0	38.6
SCFO-10M-8R	10	1/2	7.9	27	19	17.2	19.5	36.6	44.2
SCFO-12M-2R	12	1/8	8.3	22	22	22.8	22.0	28.4	38.5
SCFO-12M-4R	12	1/4	9.5	22	22	22.8	22.0	30.2	40.3
SCFO-12M-6R	12	3/8	9.5	22	22	22.8	22.0	31.0	41.1
SCFO-12M-8R	12	1/2	9.5	27	22	22.8	22.0	36.6	46.7
SCFO-12M-12R	12	3/4	9.5	35	22	22.8	22.0	38.9	49.0
SCFO-15M-8R	15	1/2	11.9	27	25	24.4	22.0	36.6	46.7
SCFO-16M-8R	16	1/2	12.7	27	25	24.4	22.0	36.8	46.9
SCFO-20M-8R	20	1/2	15.9	30	32	26.0	22.0	37.8	47.9
SCFO-20M-12R	20	3/4	15.9	35	32	26.0	22.0	39.6	49.7
SCFO-22M-12R	22	3/4	18.3	35	32	26.0	22.0	39.6	49.7
SCFO-22M-16R	22	1	18.3	41	32	26.0	22.0	47.8	57.9
SCFO-25M-12R	25	3/4	21.8	35	38	31.3	26.5	41.1	53.4
SCFO-25M-16R	25	1	21.8	41	38	31.3	26.5	50.0	62.3

S-10K Single Ferrule Tube Fittings

Gauge Connector SCGO

See page 24
for SGG gasket



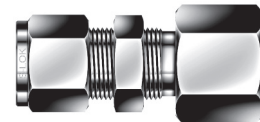
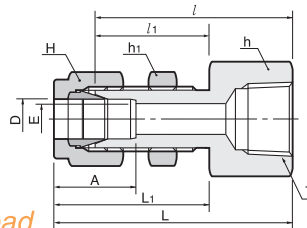
Connects metric tube to ISO parallel thread (gauge)

Part No.	Tube O.D.		T	E	Width across flat		A	B	l	l ₁	l ₂	d	L
	D	R(PF)			h	H							
SCGO-3M-4G	3	1/4	2.4	19	12	12.9	15.3	28.7	13	17.0	5.5	35.3	
SCGO-6M-4G	6	1/4	4.8	19	14	15.3	17.7	30.2	13	17.0	5.5	37.6	
SCGO-6M-6G	6	3/8	4.8	24	14	15.3	17.7	30.2	14	20.3	6.5	37.6	
SCGO-6M-8G	6	1/2	4.8	27	14	15.3	17.7	36.1	19	24.9	7.0	43.5	
SCGO-8M-4G	8	1/4	5.5	19	16	16.2	18.6	31.0	13	-	5.5	38.5	
SCGO-8M-6G	8	3/8	6.5	24	16	16.2	18.6	28.7	14	-	6.5	36.2	
SCGO-8M-8G	8	1/2	7.0	27	16	16.2	18.6	33.5	19	-	7.0	41.0	
SCGO-10M-4G	10	1/4	5.5	19	19	17.2	19.5	31.8	13	-	5.5	39.4	
SCGO-10M-6G	10	3/8	6.5	24	19	17.2	19.5	31.2	14	-	6.5	38.8	
SCGO-10M-8G	10	1/2	7.0	27	19	17.2	19.5	34.5	19	-	7.0	42.1	
SCGO-12M-4G	12	1/4	5.5	22	22	22.8	22.0	31.8	13	-	5.5	41.9	
SCGO-12M-6G	12	3/8	6.5	24	22	22.8	22.0	34.3	14	-	6.5	44.4	
SCGO-12M-8G	12	1/2	7.0	27	22	22.8	22.0	38.1	19	-	7.0	48.2	
SCGO-20M-8G	20	1/2	7.0	30	32	26.0	22.0	44.2	19	-	7.0	54.3	
SCGO-22M-8G	22	1/2	7.0	30	32	26.0	22.0	44.2	19	-	7.0	54.3	

Connects fractional tube to ISO parallel thread (gauge)

Part No.	Tube O.D.		T G(PF)	E Min.	Width across flat				A	B	l	l ₁	l ₂	d	L
	D				h		H								
					in	mm	in	mm							
SCGO-4-2G	1/4	6.35	1/8	4.82	9/16	14.28	9/16	14.28	15.24	17.78	26.30	12.00	17.0	5.6	33.55
SCGO-4-4G	1/4	6.35	1/4	4.82	3/4	19.05	9/16	14.28	15.24	17.78	30.22	12.95	17.0	5.6	37.59
SCGO-4-6G	1/4	6.35	3/8	4.82	15/16	24.81	9/16	14.28	15.24	17.78	30.22	14.22	20.3	6.6	37.59
SCGO-4-8G	1/4	6.35	1/2	4.82	1-1/16	26.96	9/16	14.28	15.24	17.78	36.07	18.80	24.9	7.1	43.43
SCGO-5-4G	5/16	7.93	1/4	5.58	3/4	19.05	5/8	15.87	16.25	18.54	30.98	12.95	-	-	38.6
SCGO-5-8G	5/16	7.93	1/2	7.11	1-1/16	26.98	5/8	15.87	16.25	18.54	33.53	18.80	-	-	40.89
SCGO-6-4G	3/8	9.52	1/4	5.58	3/4	19.05	11/16	17.46	16.76	19.30	31.75	12.95	-	-	39.12
SCGO-6-6G	3/8	9.52	3/8	6.60	15/16	24.81	11/16	17.46	16.76	19.30	31.24	14.22	-	-	38.61
SCGO-6-8G	3/8	9.52	1/2	7.11	1-1/16	26.98	11/16	17.46	16.76	19.30	34.54	18.80	-	-	41.91
SCGO-8-4G	1/2	12.70	1/4	5.50	7/8	22.22	7/8	22.22	22.86	21.84	31.80	12.95	-	-	41.95
SCGO-8-6G	1/2	12.70	3/8	6.60	15/16	23.81	7/8	22.22	22.86	21.84	34.29	14.22	-	-	44.45
SCGO-8-8G	1/2	12.70	1/2	7.11	1-1/16	26.98	7/8	22.22	22.86	21.84	38.10	18.80	-	-	48.26

Bulkhead Female Connector SCBFO



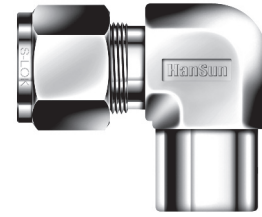
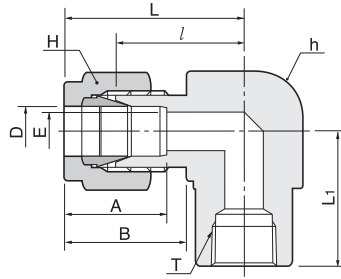
Connects fractional tube to male NPT thread

Part No.	Tube O.D.		T (NPT)	E Min.	Width across flat						A	l	l ₁	L	L ₁	Panel Hole Drill Size	Panel Max Thickness
	D				h		h ₁		H								
	in	mm			in	mm	in	mm	in	mm							
SCBFO-2-2N	1/8	3.17	1/8	2.28	9/16	14.28	1/2	12.70	7/16	11.11	12.70	38.10	24.63	44.70	31.24	8.33	12.70
SCBFO-4-2N	1/4	6.35	1/8	4.82	5/8	15.87	5/8	15.87	9/16	14.28	15.24	39.62	26.16	46.99	33.52	11.50	10.16
SCBFO-4-4N	1/4	6.35	1/4	4.82	3/4	19.05	5/8	15.87	9/16	14.28	15.24	44.45	26.16	51.81	33.52	11.50	10.16
SCBFO-6-4N	3/8	9.52	1/4	7.11	3/4	19.05	3/4	19.05	11/16	17.46	16.76	47.75	29.46	55.11	36.83	14.68	11.17
SCBFO-6-6N	3/8	9.52	3/8	7.11	7/8	22.22	3/4	19.05	11/16	17.46	16.76	49.41	29.46	56.77	36.83	14.68	11.17
SCBFO-8-6N	1/2	12.70	3/8	10.41	15/16	23.81	15/16	23.81	7/8	22.22	22.86	51.56	31.75	61.72	41.91	19.44	12.70
SCBFO-8-8N	1/2	12.70	1/2	10.41	1-1/16	26.98	15/16	23.81	7/8	22.22	22.86	56.38	31.75	66.54	41.91	19.44	12.70
SCBFO-12-12N	3/4	19.05	3/4	15.74	1-1/4	31.75	1-3/16	30.16	1-1/8	28.57	24.38	63.60	37.33	73.51	47.21	25.79	16.76
SCBFO-16-16N	1	25.40	1	22.35	1-5/8	41.27	1-5/8	41.27	1-1/2	38.10	31.24	81.04	45.21	93.23	57.40	33.73	19.05
SCBFO-20-20N	1-1/4	31.75	1-1/4	27.68	1-7/8	47.63	1-7/8	47.63	1-7/8	47.63	41.14	83.49	47.75	105.59	69.85	41.67	19.05
SCBFO-24-24N	1-1/2	38.10	1-1/2	34.03	1-1/4	57.15	2-1/4	57.15	2-1/4	57.15	50.03	87.39	49.27	114.57	76.45	49.61	19.05
SCBFO-32-32N	2	50.80	2	45.97	1-3/4	69.85	2-3/4	69.85	3	76.20	67.56	95.30	56.38	132.63	93.71	57.94	19.05

Connects metric tube to male NPT thread

Part No.	Tube O.D.		T	E	Width across flat		A	l	l ₁	L	L ₁	Panel Hole Drill Size	Panel Max Thickness
	D				h	h ₁							
SCBFO-6M-2N	6	1/8	4.8	15.8	15.8	14	15.3	39.6	26.2	46.90	35.00	11.5	10.2
SCBFO-6M-4N	6	1/4	4.8	19.0	16.0	14	15.3	44.4	26.2	51.80	33.60	11.5	10.2
SCBFO-8M-4N	8	1/4	6.3	19.0	17.4	16	16.2	46.7	28.6	53.85	35.55	13.1	11.2
SCBFO-12M-8N	12	1/2	9.5	27.0	24.0	22	22.8	56.4	31.8	66.50	41.90	19.5	12.7

Female Elbow SLFO



Connects fractional tube to male NPT thread

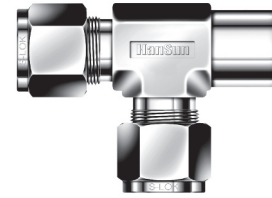
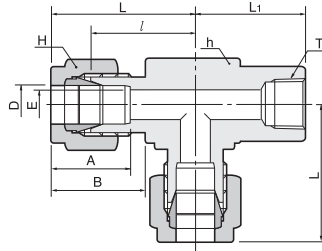
Part No.	Tube O.D.		T (NPT)	E Min.	Width across flat				A	B	l	L	L ₁
	D				h		H						
	in	mm			in	mm	in	mm					
SLFO-2-2N	1/8	3.17	1/8	2.28	1/2	12.70	7/16	11.11	12.70	15.24	18.03	24.63	19.05
SLFO-2-4N	1/8	3.17	1/4	2.28	11/16	17.46	7/16	11.11	12.70	15.24	20.82	27.43	22.35
SLFO-3-2N	3/16	4.76	1/8	3.04	1/2	12.70	1/2	12.70	13.71	16.00	18.79	25.40	19.05
SLFO-4-2N	1/4	6.35	1/8	4.82	1/2	12.70	9/16	14.28	15.24	17.78	19.55	26.92	19.05
SLFO-4-4N	1/4	6.35	1/4	4.82	11/16	17.46	9/16	14.28	15.24	17.78	22.35	29.71	22.35
SLFO-4-6N	1/4	6.35	3/8	4.82	13/16	20.64	9/16	14.28	15.24	17.78	24.38	31.75	22.35
SLFO-4-8N	1/4	6.35	1/2	4.82	1	25.40	9/16	14.28	15.24	17.78	27.17	34.54	28.44
SLFO-5-2N	5/16	7.93	1/8	6.35	9/16	14.28	5/8	15.87	16.25	18.54	21.33	28.70	19.05
SLFO-5-4N	5/16	7.93	1/4	6.35	11/16	17.46	5/8	15.87	16.25	18.54	23.11	30.48	22.35
SLFO-6-2N	3/8	9.52	1/8	7.11	5/8	15.87	11/16	17.46	16.76	19.30	23.11	30.48	19.05
SLFO-6-4N	3/8	9.52	1/4	7.11	11/16	17.46	11/16	17.46	16.76	19.30	23.87	31.24	22.35
SLFO-6-6N	3/8	9.52	3/8	7.11	13/16	20.64	11/16	17.46	16.76	19.30	25.90	33.27	22.35
SLFO-6-8N	3/8	9.52	1/2	7.11	1	25.40	11/16	17.46	16.76	19.30	28.70	36.06	28.44
SLFO-8-4N	1/2	12.70	1/4	10.41	13/16	20.64	7/8	22.22	22.86	21.84	25.90	36.06	22.35
SLFO-8-6N	1/2	12.70	3/8	10.41	13/16	20.64	7/8	22.22	22.86	21.84	25.90	36.06	22.35
SLFO-8-8N	1/2	12.70	1/2	10.41	1	25.40	7/8	22.22	22.86	21.84	28.70	38.86	28.44
SLFO-10-6N	5/8	15.87	3/8	12.70	15/16	23.81	1	25.40	24.38	21.84	27.94	38.10	22.35
SLFO-10-8N	5/8	15.87	1/2	12.70	1	25.40	1	25.40	24.38	21.84	29.71	39.87	28.44
SLFO-12-8N	3/4	19.05	1/2	15.74	1-1/16	26.98	1-1/8	28.58	24.38	21.84	29.71	39.87	28.44
SLFO-12-12N	3/4	19.05	3/4	15.74	1-1/4	31.75	1-1/8	28.58	24.38	21.84	34.54	44.70	31.75
SLFO-14-12N	7/8	22.22	3/4	18.28	1-1/4	31.75	1-1/4	31.75	25.90	21.84	34.54	44.70	31.75
SLFO-16-12N	1	25.40	3/4	22.35	1-27/64	36.00	1-1/2	38.10	31.24	26.41	36.83	49.02	31.75
SLFO-16-16N	1	25.40	1	22.35	1-11/16	42.86	1-1/2	38.10	31.24	26.41	41.40	50.29	38.10

Connects metric tube to male NPT thread

Part No.	Tube D	O.D. (NPT)	T Min.	Width across flat		A	B	l	L	L ₁
				h	H					
SLFO-6M-2N	6	1/8	4.8	12.70	14	15.3	17.7	19.6	27.0	19.00
SLFO-6M-4N	6	1/4	4.8	17.46	14	15.3	17.7	22.4	29.8	22.40
SLFO-6M-6N	6	3/8	4.8	20.64	14	15.3	17.7	24.4	31.7	22.40
SLFO-6M-8N	6	1/2	4.8	25.40	14	15.3	17.7	27.2	34.6	28.40
SLFO-8M-2N	8	1/8	6.4	15.87	16	16.2	18.6	23.1	29.9	19.00
SLFO-8M-4N	8	1/4	6.4	17.46	16	16.2	18.6	23.1	30.6	22.40
SLFO-8M-8N	8	1/2	6.4	25.40	16	16.2	18.6	28.0	35.2	28.40
SLFO-10M-2N	10	1/8	7.9	17.46	19	17.2	19.5	23.9	31.5	19.00
SLFO-10M-4N	10	1/4	7.9	20.64	19	17.2	19.5	25.9	33.5	22.40
SLFO-10M-6N	10	3/8	7.9	20.64	19	17.2	19.5	25.9	33.5	22.40
SLFO-10M-8N	10	1/2	7.9	25.40	19	17.2	19.5	28.7	36.1	28.40
SLFO-12M-4N	12	1/4	9.5	20.64	22	22.8	22.0	25.9	36.0	22.40
SLFO-12M-6N	12	3/8	9.5	20.64	22	22.8	22.0	25.9	36.2	22.35
SLFO-12M-8N	12	1/2	9.5	25.40	22	22.8	22.0	28.7	38.8	28.40
SLFO-16M-8N	16	1/2	12.7	26.98	25	24.4	22.0	29.7	39.5	28.40

S-10K Single Ferrule Tube Fittings

Female Run Tee STRFO



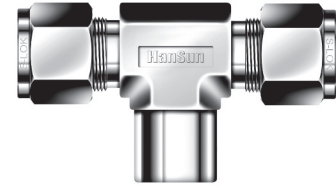
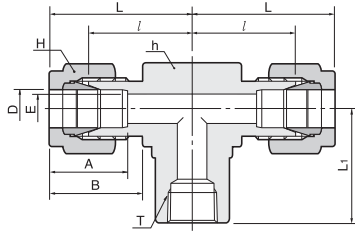
Connects fractional tube to male NPT thread

Part No.	Tube O D		T (NPT)	E Min.	Width across flat				A	B	l	L	L ₁
	D				h		H						
	in	mm			in	mm	in	mm					
STRFO-2-2N	1/8	3.17	1/8	2.28	1/2	12.70	7/16	11.11	12.70	15.24	18.03	24.63	19.05
STRFO-2-4N	1/8	3.17	1/4	2.28	11/16	17.46	7/16	11.11	12.70	15.24	20.82	27.43	22.35
STRFO-3-2N	3/16	4.76	1/8	3.04	1/2	12.70	1/2	12.70	13.71	16.00	18.79	25.40	19.05
STRFO-4-2N	1/4	6.35	1/8	4.82	1/2	12.70	9/16	14.28	15.24	17.78	19.55	26.92	19.05
STRFO-4-4N	1/4	6.35	1/4	4.82	11/16	17.46	9/16	14.28	15.24	17.78	22.86	29.71	22.35
STRFO-4-6N	1/4	6.35	3/8	4.82	13/16	20.64	9/16	14.28	15.24	17.78	24.38	31.75	22.35
STRFO-4-8N	1/4	6.35	1/2	4.82	1	25.40	9/16	14.28	15.24	17.78	27.17	34.54	28.44
STRFO-5-2N	5/16	7.94	1/8	6.35	9/16	14.28	5/8	15.87	16.25	18.54	21.33	28.70	19.05
STRFO-5-4N	5/16	7.94	1/4	6.35	11/16	17.46	5/8	15.87	16.25	18.54	23.11	30.48	22.35
STRFO-6-2N	3/8	9.52	1/8	7.11	5/8	15.87	11/16	17.46	16.76	19.30	23.11	30.48	19.05
STRFO-6-4N	3/8	9.52	1/4	7.11	11/16	17.46	11/16	17.46	16.76	19.30	23.87	31.24	22.35
STRFO-6-6N	3/8	9.52	3/8	6.35	13/16	20.64	11/16	17.46	16.76	19.30	25.90	33.27	22.35
STRFO-6-8N	3/8	9.52	1/2	7.11	1	25.40	11/16	17.46	16.76	19.30	28.70	36.06	28.44
STRFO-8-4N	1/2	12.70	1/4	10.41	13/16	20.64	7/8	22.22	22.86	21.84	25.90	36.06	22.35
STRFO-8-6N	1/2	12.70	3/8	10.41	13/16	20.64	7/8	22.22	22.86	21.84	25.90	36.06	22.35
STRFO-8-8N	1/2	12.70	1/2	10.41	1	25.40	7/8	22.22	22.86	21.84	29.71	39.87	28.44
STRFO-10-6N	5/8	15.87	3/8	12.70	15/16	23.81	1	25.40	24.38	21.84	27.94	38.10	22.35
STRFO-10-8N	5/8	15.87	1/2	12.70	1	25.40	1	25.40	24.38	21.84	28.70	38.86	28.44
STRFO-12-8N	3/4	19.05	1/2	15.74	1-1/16	26.98	1-1/8	28.58	24.38	21.84	29.71	39.87	28.44
STRFO-12-12N	3/4	19.05	3/4	15.74	1-1/4	31.75	1-1/8	28.58	24.38	21.84	34.54	44.70	31.75
STRFO-14-12N	7/8	22.22	3/4	18.28	1-1/4	31.75	1-1/4	31.75	31.75	21.84	34.54	44.70	31.75
STRFO-16-12N	1	25.40	3/4	22.35	1-27/64	36.12	1-1/2	38.10	38.10	26.41	36.83	49.02	31.75
STRFO-16-16N	1	25.40	1	22.35	1-1/16	42.86	1-1/2	38.10	38.10	26.41	41.40	50.29	38.10

Connects metric tube to male NPT thread

Part No.	Tube O.D.	T	E	Width across flat		A	B	l	L	L1
	D	(NPT)	Min.	h	H					
STRFO-6M-2N	6	1/8	4.8	12.70	14	15.3	17.7	19.6	27.0	19.00
STRFO-6M-4N	6	1/4	4.8	17.46	14	15.3	17.7	22.4	29.8	22.40
STRFO-6M-6N	6	3/8	4.8	20.64	14	15.3	17.7	24.4	31.7	22.40
STRFO-6M-8N	6	1/2	4.8	25.40	14	15.3	17.7	27.2	34.5	28.40
STRFO-8M-2N	8	1/8	6.4	15.87	16	16.2	18.6	23.1	29.9	19.00
STRFO-8M-4N	8	1/4	6.4	17.46	16	16.2	18.6	23.1	30.6	22.40
STRFO-8M-6N	8	3/8	6.4	20.64	16	16.2	18.6	25.2	32.4	22.40
STRFO-8M-8N	8	1/2	6.4	25.40	16	16.2	18.6	28.0	35.2	28.40
STRFO-10M-2N	10	1/8	7.9	20.64	19	17.2	19.5	23.9	31.5	19.00
STRFO-10M-4N	10	1/4	7.9	20.64	19	17.2	19.5	25.9	33.6	22.40
STRFO-10M-6N	10	3/8	7.9	20.64	19	17.2	19.5	25.9	33.6	22.40
STRFO-10M-8N	10	1/2	7.9	25.40	19	17.2	19.5	26.2	33.6	28.40
STRFO-12M-4N	12	1/4	9.5	20.64	22	22.8	22.0	25.9	36.0	22.40
STRFO-12M-6N	12	3/8	9.5	20.64	22	22.8	22.0	25.9	36.0	22.40
STRFO-12M-8N	12	1/2	9.5	25.40	22	22.8	22.0	29.7	40.0	28.40
STRFO-16M-8N	16	1/2	12.7	25.40	25	24.4	22.0	29.7	40.0	28.40

Female Branch Tee STBFO



Connects fractional tube to male NPT thread

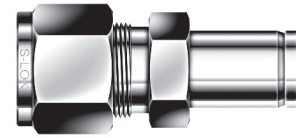
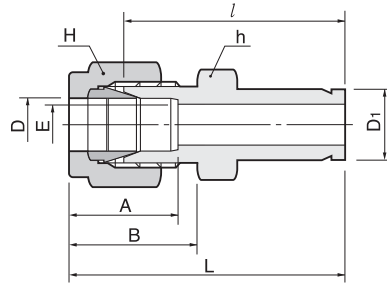
Part No.	Tube O.D.		T (NPT)	E Min.	Width across flat				A	B	l	L	L ₁
	D				h	H							
						in	mm	in					
	in	mm			in	mm	in	mm					
STBFO-2-2N	1/8	3.17	1/8	2.28	1/2	12.70	7/16	11.11	12.70	15.24	18.03	24.38	19.05
STBFO-2-4N	1/8	3.17	1/4	2.28	11/16	17.46	7/16	11.11	12.70	15.24	20.82	27.43	22.35
STBFO-3-2N	3/16	4.76	1/8	3.04	1/2	12.70	1/2	12.70	13.71	16.00	18.79	25.40	19.05
STBFO-4-2N	1/4	6.35	1/8	4.82	1/2	12.70	9/16	14.28	15.24	17.78	19.55	26.92	19.05
STBFO-4-4N	1/4	6.35	1/4	4.82	11/16	17.46	9/16	14.28	15.24	17.78	22.35	29.71	22.35
STBFO-4-6N	1/4	6.35	3/8	4.82	13/16	20.64	9/16	14.28	15.24	17.78	24.38	31.75	22.35
STBFO-4-8N	1/4	6.35	1/2	4.82	1	25.40	9/16	14.28	15.24	17.78	27.17	34.54	28.44
STBFO-5-2N	5/16	7.94	1/8	6.35	9/16	14.28	5/8	15.87	16.25	18.54	21.33	28.70	19.05
STBFO-5-4N	5/16	7.94	1/4	6.35	11/16	17.46	5/8	15.87	16.25	18.54	23.11	30.48	22.35
STBFO-6-2N	3/8	9.52	1/8	7.11	5/8	15.87	11/16	17.46	16.76	19.30	23.11	30.48	19.05
STBFO-6-4N	3/8	9.52	1/4	7.11	11/16	17.46	11/16	17.46	16.76	19.30	23.87	31.24	22.35
STBFO-6-6N	3/8	9.52	3/8	6.35	13/16	20.64	11/16	17.46	16.76	19.30	25.90	33.27	22.35
STBFO-6-8N	3/8	9.52	1/2	7.11	1	25.40	11/16	17.46	16.76	19.30	28.70	36.06	28.44
STBFO-8-4N	1/2	12.70	1/4	10.41	13/16	20.64	7/8	22.22	22.86	21.84	25.90	36.06	22.35
STBFO-8-6N	1/2	12.70	3/8	10.41	13/16	20.64	7/8	22.22	22.86	21.84	25.90	36.06	22.35
STBFO-8-8N	1/2	12.70	1/2	10.41	1	25.40	7/8	22.22	22.86	21.84	29.71	39.87	28.44
STBFO-10-6N	5/8	15.87	3/8	12.70	15/16	23.81	1	25.40	24.38	21.84	27.94	38.10	22.35
STBFO-10-8N	5/8	15.87	1/2	12.70	1	25.40	1	25.40	24.38	21.84	28.70	38.86	28.44
STBFO-12-8N	3/4	19.05	1/2	15.74	1-1/16	26.98	1-1/8	28.58	24.38	21.84	29.71	39.87	28.44
STBFO-12-12N	3/4	19.05	3/4	15.74	1-1/4	31.75	1-1/8	28.58	24.38	21.84	34.54	44.70	31.75
STBFO-14-12N	7/8	22.22	3/4	18.28	1-1/4	31.75	1-1/4	31.75	25.90	21.84	34.54	44.70	31.75
STBFO-16-12N	1	25.40	3/4	22.35	1-27/64	36.00	1-1/2	38.10	31.24	26.41	36.83	49.02	31.75
STBFO-16-16N	1	25.40	1	22.35	1-11/16	42.86	1-1/2	38.10	31.24	26.41	41.40	53.59	38.10

Connects metric tube to male NPT thread

Part No.	Tube O.D.	T	E	Width across flat		A	B	l	L	L ₁
	D	(NTP)	Min.	h	H					
STBFO-6M-2N	6	1/8	4.8	12.70	14	15.3	17.7	19.6	27.0	19.00
STBFO-6M-4N	6	1/4	4.8	17.46	14	15.3	17.7	22.4	29.8	22.40
STBFO-6M-6N	6	3/8	4.8	20.64	14	15.3	17.7	24.4	31.7	22.40
STBFO-6M-8N	6	1/2	4.8	25.40	14	15.3	17.7	27.2	34.5	28.40
STBFO-8M-2N	8	1/8	6.4	15.87	16	16.2	18.6	23.1	29.9	19.00
STBFO-8M-4N	8	1/4	6.4	17.46	16	16.2	18.6	23.1	30.6	22.40
STBFO-8M-6N	8	3/8	6.4	20.64	16	16.2	18.6	25.2	32.4	22.40
STBFO-8M-8N	8	1/2	6.4	25.40	16	16.2	18.6	28.0	35.2	28.40
STBFO-10M-2N	10	1/8	7.9	17.50	19	17.2	19.5	23.9	31.5	19.00
STBFO-10M-4N	10	1/4	7.9	20.64	19	17.2	19.5	25.9	33.5	22.40
STBFO-10M-6N	10	3/8	7.9	20.64	19	17.2	19.5	25.9	33.5	22.40
STBFO-10M-8N	10	1/2	9.5	25.40	19	17.2	19.5	26.2	33.6	22.40
STBFO-12M-4N	12	1/4	9.5	20.64	22	22.8	22.0	25.9	36.0	22.40
STBFO-12M-6N	12	3/8	9.5	20.64	22	22.8	22.0	25.9	36.0	22.40
STBFO-12M-8N	12	1/2	9.5	25.40	22	22.8	22.0	29.7	40.0	28.40
STBFO-16M-8N	16	1/2	12.7	25.40	25	24.4	22.0	29.7	40.0	28.70

S-LOK Single Ferrule Tube Fittings

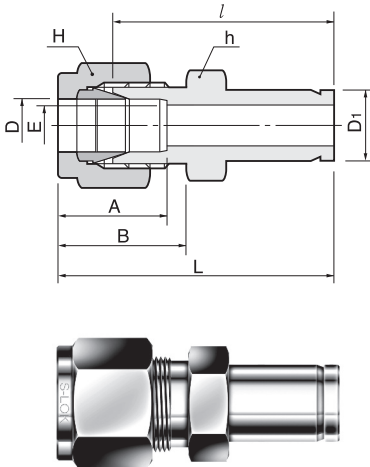
Reducer SRO



Connects fractional tube to fractional S-LOK port

Part No.	Tube O.D.				E Min.	Width across flat				A	B	l	L
	D		D ₁			h		H					
	in	mm	in	mm		in	mm	in	mm				
SRO-1-2	1/16	1.59	1/8	3.17	1.27	5/16	7.93	5/16	7.93	8.63	10.92	25.40	29.21
SRO-1-4	1/16	1.59	1/4	6.35	1.27	5/16	7.93	5/16	7.93	8.63	10.92	27.68	31.49
SRO-2-1	1/8	3.17	1/16	1.59	1.76	7/16	11.11	7/16	11.11	12.70	15.24	22.35	28.95
SRO-2-2	1/8	3.17	1/8	3.17	2.03	7/16	11.11	7/16	11.11	12.70	15.24	26.92	33.52
SRO-2-3	1/8	3.17	3/16	4.76	2.28	7/16	11.11	7/16	11.11	12.70	15.24	27.68	34.29
SRO-2-4	1/8	3.17	1/4	6.35	2.28	7/16	11.11	7/16	11.11	12.70	15.24	29.46	36.06
SRO-2-6	1/8	3.17	3/8	9.52	2.28	7/16	11.11	7/16	11.11	12.70	15.24	30.98	37.59
SRO-2-8	1/8	3.17	1/2	12.70	2.28	9/16	14.28	7/16	11.11	12.70	15.24	37.59	44.19
SRO-3-2	3/16	4.76	1/8	3.17	2.03	7/16	11.11	1/2	12.70	13.71	16.00	28.19	34.79
SRO-3-4	3/16	4.76	1/4	6.35	3.04	7/16	11.11	1/2	12.70	13.71	16.00	30.48	37.08
SRO-4-2	1/4	6.35	1/8	3.17	2.03	1/2	12.70	9/16	14.28	15.24	17.78	29.46	36.83
SRO-4-3	1/4	6.35	3/16	4.76	3.04	1/2	12.70	9/16	14.28	15.24	17.78	30.22	37.59
SRO-4-4	1/4	6.35	1/4	6.35	4.82	1/2	12.70	9/16	14.28	15.24	17.78	31.75	39.11
SRO-4-5	1/4	6.35	5/16	7.93	4.82	1/2	12.70	9/16	14.28	15.24	17.78	32.51	39.87
SRO-4-6	1/4	6.35	3/8	9.52	4.82	1/2	12.70	9/16	14.28	15.24	17.78	33.27	40.64
SRO-4-8	1/4	6.35	1/2	12.70	4.82	9/16	14.28	9/16	14.28	15.24	17.78	38.86	46.22
SRO-4-10	1/4	6.35	5/8	15.87	4.82	11/16	17.46	9/16	14.28	15.24	17.78	40.64	48.00
SRO-4-12	1/4	6.35	3/4	19.05	4.82	13/16	20.64	9/16	14.28	15.24	17.78	40.38	47.75
SRO-5-6	5/16	7.93	3/8	9.52	6.35	9/16	14.28	5/8	15.87	16.25	18.54	34.54	41.91
SRO-5-8	5/16	7.93	1/2	12.70	6.35	9/16	14.28	5/8	15.87	16.25	18.54	40.13	47.49
SRO-6-4	3/8	9.52	1/4	6.35	4.82	5/8	15.87	11/16	17.46	16.76	19.30	34.03	41.40
SRO-6-6	3/8	9.52	3/8	9.52	7.11	5/8	15.87	11/16	17.46	16.76	19.30	35.81	43.18
SRO-6-8	3/8	9.52	1/2	12.70	7.11	5/8	15.87	11/16	17.46	16.76	19.30	41.14	48.51
SRO-6-10	3/8	9.52	5/8	15.87	7.11	11/16	17.46	11/16	17.46	16.76	19.30	42.92	50.29
SRO-6-12	3/8	9.52	3/4	19.05	7.11	13/16	20.64	11/16	17.46	16.76	19.30	42.92	50.29
SRO-8-4	1/2	12.70	1/4	6.35	4.82	13/16	20.64	7/8	22.22	22.86	21.84	34.79	44.95
SRO-8-6	1/2	12.70	3/8	9.52	7.11	13/16	20.64	7/8	22.22	22.86	21.84	36.57	46.73
SRO-8-8	1/2	12.70	1/2	12.70	9.90	13/16	20.64	7/8	22.22	22.86	21.84	42.16	52.32
SRO-8-10	1/2	12.70	5/8	15.87	10.41	13/16	20.64	7/8	22.22	22.86	21.84	43.68	53.84
SRO-8-12	1/2	12.70	3/4	19.05	10.41	13/16	20.64	7/8	22.22	22.86	21.84	43.68	53.84
SRO-8-16	1/2	12.70	1	25.40	10.41	1-1/16	26.98	7/8	22.22	22.86	21.84	50.03	60.19
SRO-10-12	5/8	15.87	3/4	19.05	12.70	15/16	23.81	1	25.40	24.38	21.84	44.45	54.61
SRO-10-14	5/8	15.87	7/8	22.22	12.70	15/16	23.81	1	25.40	24.38	21.84	45.97	56.13
SRO-10-16	5/8	15.87	1	25.40	12.70	1-1/16	26.98	1	25.40	24.38	21.84	50.80	60.96
SRO-12-8	3/4	19.05	1/2	12.70	9.90	1-1/16	26.98	1-1/8	28.57	24.38	21.84	44.45	54.61
SRO-12-16	3/4	19.05	1	25.40	15.74	1-1/16	26.98	1-1/8	28.57	24.38	21.84	52.32	62.48
SRO-16-20	1	25.40	1-1/4	31.75	22.35	1-3/8	34.93	1-1/2	38.10	31.24	26.41	68.32	80.51
SRO-16-24	1	25.40	1-1/2	38.10	22.35	1-5/8	41.28	1-1/2	38.10	31.24	26.41	76.96	89.15
SRO-16-32	1	25.40	2	50.80	22.35	2-1/8	53.98	1-1/2	38.10	31.24	26.41	100.33	112.52
SRO-20-24	1-1/4	31.75	1-1/2	38.10	27.68	1-7/8	47.63	2-1/4	57.15	41.14	38.86	82.04	104.14
SRO-20-32	1-1/4	31.75	2	50.80	27.68	1-7/8	47.63	3	76.20	41.14	38.86	103.12	125.22
SRO-24-32	1-1/2	38.10	2	50.80	34.03	2-1/4	57.15	3	76.20	50.03	45.21	104.14	131.31

Reducer SRO



Connects metric tube to fractional S-LOK port

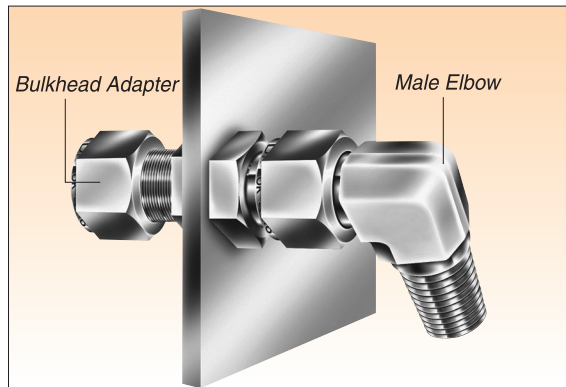
Part No.	Tube O.D.		E Min.	Width across flat		A	B	l	L
	D	D1 in mm		h	H				
SRO-2M-2	2	1/8 3.17	1.7	12	12	12.9	15.3	26.9	33.5
SRO-3M-2	3	1/8 3.17	2.0	12	12	12.9	15.3	26.9	33.5
SRO-3M-4	3	1/4 6.35	2.4	12	12	12.9	15.3	29.5	36.1
SRO-4M-4	4	1/4 6.35	2.4	12	12	13.7	16.1	30.5	37.1
SRO-6M-2	6	1/8 3.18	2.0	14	14	15.3	17.7	29.5	36.9
SRO-6M-4	6	1/4 6.35	4.8	14	14	15.3	17.7	31.8	39.2
SRO-6M-5	6	5/16 7.93	4.8	14	14	15.3	17.7	32.5	39.9
SRO-6M-6	6	3/8 9.52	4.8	14	14	15.3	17.7	33.3	40.7
SRO-6M-8	6	1/2 12.70	4.8	14	14	15.3	17.7	38.9	46.3
SRO-8M-6	8	3/8 9.52	6.4	15	16	16.2	18.6	34.5	42.0
SRO-8M-8	8	1/2 12.70	6.4	15	16	16.2	18.6	40.1	47.6
SRO-10M-6	10	3/8 9.52	7.1	18	19	17.2	19.5	36.6	44.2
SRO-10M-8	10	1/2 12.70	7.9	18	19	17.2	19.5	42.2	49.8
SRO-12M-8	12	1/2 12.70	9.5	22	22	22.8	22.0	42.2	52.3
SRO-12M-12	12	3/4 19.05	9.5	22	22	22.8	22.0	43.7	53.8
SRO-18M-12	18	3/4 19.05	15.1	27	30	24.4	22.0	46.0	56.1
SRO-18M-16	18	1 25.40	15.1	27	30	24.4	22.0	52.3	62.4
SRO-25M-16	25	1 25.40	20.2	35	38	31.3	26.5	57.2	69.5

Connects metric tube to metric S-LOK port

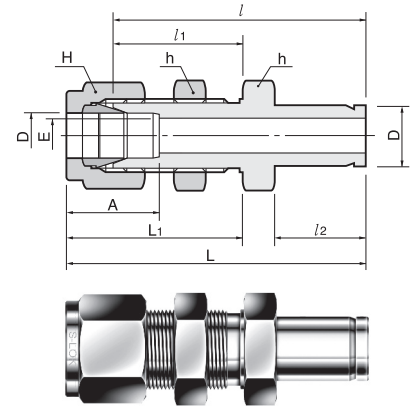
Part No.	Tube O.D.		E Min.	Width across flat		A	B	l	L
	D	D1		h	H				
SRO-2M-3M	2	3	1.7	12	12	12.9	15.3	26.9	35.3
SRO-3M-4M	3	4	2.4	12	12	12.9	15.3	28.4	35.0
SRO-3M-6M	3	6	2.4	12	12	12.9	15.3	29.5	36.1
SRO-3M-10M	3	10	2.4	12	12	12.9	15.3	31.8	38.4
SRO-4M-6M	4	6	2.4	12	12	13.7	16.1	30.5	37.1
SRO-6M-3M	6	3	1.8	14	14	15.3	17.7	29.5	36.9
SRO-6M-8M	6	8	4.8	14	14	15.3	17.7	32.5	39.9
SRO-6M-10M	6	10	4.8	14	14	15.3	17.7	33.3	40.7
SRO-6M-12M	6	12	4.8	14	14	15.3	17.7	38.9	46.3
SRO-8M-6M	8	6	4.6	15	16	16.2	18.6	32.8	40.3
SRO-8M-10M	8	10	6.4	15	16	16.2	18.6	34.5	42.0
SRO-8M-12M	8	12	6.4	15	16	16.2	18.6	40.1	47.6
SRO-10M-6M	10	6	4.6	18	19	17.2	19.5	34.8	42.4
SRO-10M-12M	10	12	7.9	18	19	17.2	19.5	42.2	49.8
SRO-10M-15M	10	15	7.9	18	19	17.2	19.5	43.7	51.3
SRO-10M-18M	10	18	7.9	19	19	17.2	19.5	43.7	51.3
SRO-12M-6M	12	6	4.6	22	22	22.8	22.0	34.8	44.9
SRO-12M-10M	12	10	7.7	22	22	22.8	22.0	36.6	46.7
SRO-12M-16M	12	16	9.5	22	22	22.8	22.0	43.7	53.8
SRO-12M-18M	12	18	9.5	22	22	22.8	22.0	43.7	53.8
SRO-12M-20M	12	20	9.5	22	22	22.8	22.0	46.0	56.1
SRO-12M-22M	12	22	9.5	24	22	22.8	22.0	46.0	56.1
SRO-12M-25M	12	25	9.5	27	22	22.8	22.0	52.3	62.4
SRO-16M-12M	16	12	9.1	24	25	24.4	22.0	42.9	53.0
SRO-18M-12M	18	12	9.1	27	30	24.4	22.0	44.5	54.6
SRO-18M-16M	18	16	12.7	27	30	24.4	22.0	46.0	56.1
SRO-18M-20M	18	20	15.1	27	30	24.4	22.0	47.5	57.6
SRO-18M-22M	18	22	15.1	27	30	24.4	22.0	47.5	57.6
SRO-18M-25M	18	25	15.1	27	30	24.4	22.0	52.3	62.4
SRO-20M-16M	20	16	12.7	30	32	26.0	22.0	47.8	57.9
SRO-20M-18M	20	18	13.9	30	32	26.0	22.0	47.8	57.9
SRO-20M-22M	20	22	15.8	30	32	26.0	22.0	49.3	59.4
SRO-20M-25M	20	25	15.8	30	32	26.0	22.0	54.1	64.2
SRO-22M-18M	22	18	13.9	30	32	26.0	22.0	47.8	57.9
SRO-22M-20M	22	20	15.1	30	32	26.0	22.0	49.3	59.4
SRO-22M-25M	22	25	18.3	30	32	26.0	22.0	54.1	64.2
SRO-25M-18M	25	18	13.9	35	38	31.3	26.5	50.8	63.1
SRO-25M-20M	25	20	15.1	35	38	31.3	26.5	52.3	64.6

Bulkhead Adapter SABO

The bulkhead adapter is useful for panel construction when you need to set a direction.



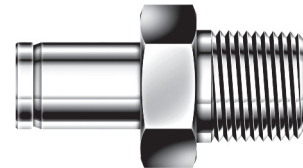
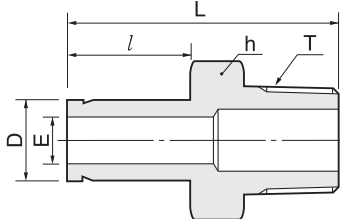
Set a direction



Connects fractional tube to fractional S-LOK port

Part No.	Tube O.D. D		E Min.	Width across flat				A	l	l ₁	l ₂	L	L ₁	Panel Hole Drill Size	Panel Max Thickness
	in	mm		h	mm	H	mm								
SABO-2-2	1/8	3.17	2.03	1/2	12.70	7/16	11.11	12.70	42.92	24.63	13.45	49.53	31.24	8.33	12.70
SABO-4-4	1/4	6.35	4.82	5/8	15.87	9/16	14.28	15.24	48.51	26.16	15.74	55.88	33.52	11.50	10.16
SABO-6-6	3/8	9.52	7.11	3/4	19.05	11/16	17.46	16.76	53.84	29.46	17.50	61.21	36.83	14.68	11.17
SABO-8-8	1/2	12.70	10.41	15/16	23.81	7/8	22.22	22.86	62.73	31.75	23.11	72.89	41.91	19.44	12.70
SABO-10-10	5/8	15.87	12.70	1-1/16	26.98	1	25.40	24.38	65.02	32.51	24.70	75.18	42.67	22.62	12.70
SABO-16-16	1	25.40	20.32	1-5/8	41.28	1-1/2	38.10	31.24	88.13	45.21	31.70	100.33	57.40	33.73	19.05
SABO-20-20	1-1/4	31.75	27.68	1-7/8	47.63	1-7/8	47.63	41.14	102.07	47.75	40.00	124.17	69.85	41.67	19.05
SABO-24-24	1-1/2	38.10	34.03	2-1/4	57.15	2-1/4	57.15	50.03	118.33	49.27	51.50	145.51	76.45	49.61	19.05
SABO-32-32	2	50.80	45.97	2-3/4	69.85	3	76.20	67.56	148.79	56.38	68.40	185.82	93.71	57.94	19.05

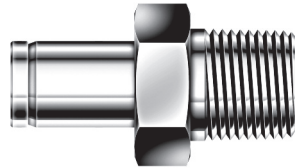
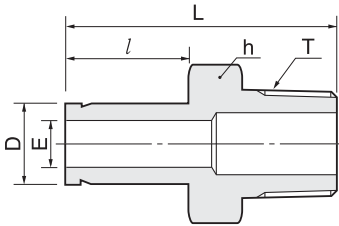
Male Adapter SAM



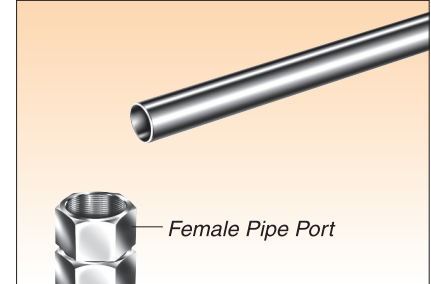
Connects metric S-LOK port to female ISO tapered thread

Part No.	Tube O.D. D	T R(PT)	E Min.	Width across flat h	l	L
SAM-3M-2R	3	1/8	1.9	12	13.15	29.4
SAM-6M-2R	6	1/8	4.1	12	15.75	32.8
SAM-6M-4R	6	1/4	4.1	14	15.75	38.1
SAM-8M-4R	8	1/4	5.6	14	16.50	39.1
SAM-10M-4R	10	1/4	7.1	14	17.50	39.9
SAM-10M-6R	10	3/8	7.1	17	17.50	40.6
SAM-10M-8R	10	1/2	7.1	22	17.50	46.2
SAM-12M-4R	12	1/4	8.8	14	23.50	46.5
SAM-12M-6R	12	3/8	8.8	17	23.50	46.5
SAM-12M-8R	12	1/2	8.8	22	23.50	51.8
SAM-18M-8R	18	1/2	13.9	22	24.90	53.2
SAM-18M-12R	18	3/4	13.9	27	24.90	53.2
SAM-28M-16R	28	1	22.5	35	31.70	74.7
SAM-28M-20R	28	1-1/4	22.5	46	31.70	76.2
SAM-32M-20R	32	1-1/4	26.5	46	40.00	81.0
SAM-38M-24R	38	1-1/2	31.6	55	51.50	92.2

Male Adapter SAM



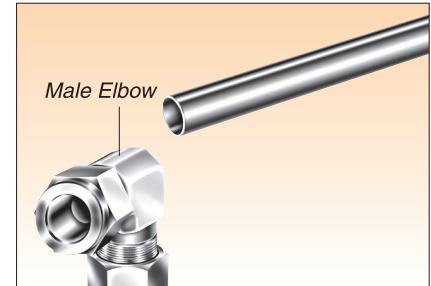
S-LOK Adapter eliminates alignment problems



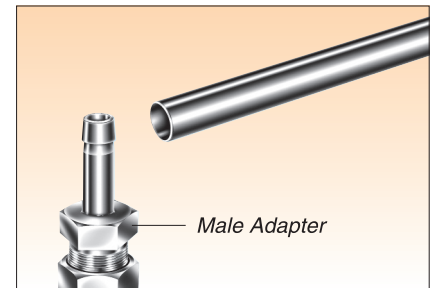
In the direction shown the female port is required to connect with tubing.

Connects fractional S-LOK port to female NPT thread

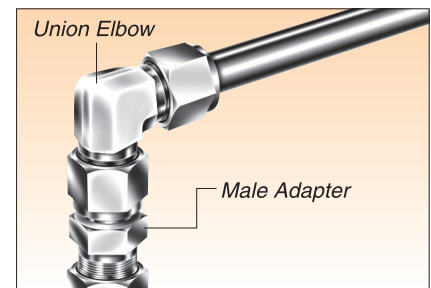
Part No.	Tube O.D. D		T (NPT)	E Min.	Width across flat h		l	L
	in	mm			in	mm		
SAM - 2-2N	1/8	3.17	1/8	2.03	7/16	11.11	13.45	29.50
SAM - 2-4N	1/8	3.17	1/4	2.03	9/16	14.28	13.45	34.80
SAM - 3-2N	3/16	4.76	1/8	3.04	7/16	11.11	14.20	30.22
SAM - 3-4N	3/16	4.76	1/4	3.04	9/16	14.28	14.20	35.56
SAM - 4-2N	1/4	6.35	1/8	4.31	7/16	11.11	15.75	31.80
SAM - 4-4N	1/4	6.35	1/4	4.31	9/16	14.28	15.75	37.08
SAM - 4-6N	1/4	6.35	3/8	4.31	11/16	17.46	15.75	37.84
SAM - 4-8N	1/4	6.35	1/2	4.31	7/8	22.22	15.75	43.43
SAM - 5-2N	5/16	7.93	1/8	5.58	7/16	11.11	16.80	32.76
SAM - 5-4N	5/16	7.93	1/4	5.58	9/16	14.28	16.80	38.10
SAM - 6-2N	3/8	9.52	1/8	6.86	7/16	11.11	17.50	33.50
SAM - 6-4N	3/8	9.52	1/4	6.86	9/16	14.28	17.50	38.90
SAM - 6-6N	3/8	9.52	3/8	6.86	11/16	17.46	17.50	39.60
SAM - 6-8N	3/8	9.52	1/2	6.86	7/8	22.22	17.50	45.20
SAM - 8-4N	1/2	12.70	1/4	9.40	9/16	14.28	23.20	44.50
SAM - 8-6N	1/2	12.70	3/8	9.40	11/16	17.46	23.20	45.20
SAM - 8-8N	1/2	12.70	1/2	9.40	7/8	22.22	23.20	50.50
SAM - 10-6N	5/8	15.87	3/8	11.90	11/16	17.46	24.70	47.40
SAM - 10-8N	5/8	15.87	1/2	11.90	7/8	22.22	24.70	52.30
SAM - 10-12N	5/8	15.87	3/4	11.90	1-1/16	26.98	24.70	52.30
SAM - 12-8N	3/4	19.05	1/2	14.73	7/8	22.22	24.70	52.30
SAM - 12-12N	3/4	19.05	3/4	14.73	1-1/16	26.98	24.70	52.30
SAM - 12-16N	3/4	19.05	1	14.73	1-3/8	34.92	24.70	57.91
SAM - 14-12N	7/8	22.22	3/4	17.27	1-1/16	26.98	26.70	54.30
SAM - 16-12N	1	25.40	3/4	20.32	1-1/16	26.98	31.70	58.70
SAM - 16-16N	1	25.40	1	20.32	1-3/8	34.92	31.70	66.00
SAM - 20-20N	1-1/4	31.75	1-1/4	25.90	1-3/4	44.45	40.00	80.26
SAM - 24-24N	1-1/2	38.10	1-1/2	31.75	2-1/8	53.98	51.50	94.48
SAM - 32-32N	2	50.80	2	43.68	2-3/4	69.85	68.40	119.38



The male elbow is positioning in the wrong direction.



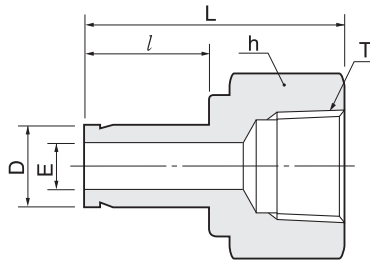
To eliminate the problem, use a male adapter into the female port.



Connect a union elbow to the adapter by tightening the S-LOK port with a wrench while holding the elbow wrench pad in the desired direction

S-LOK Single Ferrule Tube Fittings

Female Adapter SAF



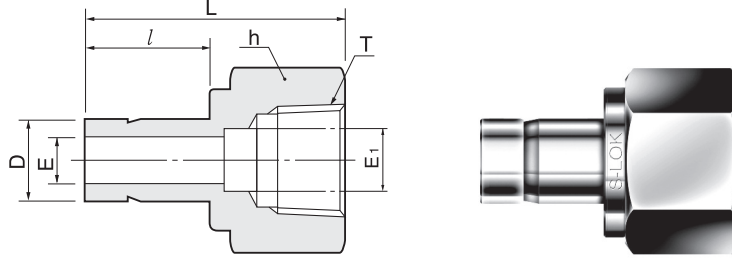
Connects fractional S-LOK port to male NPT thread

Part No.	Tube O.D. D		T (NPT)	E Min.	Width across flat h		l	L
	in	mm			in	mm		
SAF-2-2N	1/8	3.17	1/8	2.03	9/16	14.28	13.45	31.50
SAF-2-4N	1/8	3.17	1/4	2.03	3/4	19.05	13.45	35.30
SAF-3-2N	3/16	4.76	1/8	3.04	9/16	14.28	14.20	32.00
SAF-3-4N	3/16	4.76	1/4	3.04	3/4	19.05	14.20	35.81
SAF-4-2N	1/4	6.35	1/8	4.31	9/16	14.28	15.75	33.02
SAF-4-4N	1/4	6.35	1/4	4.31	3/4	19.05	15.75	37.10
SAF-4-6N	1/4	6.35	3/8	4.31	7/8	22.22	15.75	39.37
SAF-4-8N	1/4	6.35	1/2	4.31	1-1/16	26.98	15.75	45.50
SAF-5-2N	5/16	7.93	1/8	5.58	9/16	14.28	16.80	34.29
SAF-5-4N	5/16	7.93	1/4	5.58	3/4	19.05	16.80	37.59
SAF-6-2N	3/8	9.52	1/8	6.86	9/16	14.28	17.50	34.29
SAF-6-4N	3/8	9.52	1/4	6.86	3/4	19.05	17.50	38.10
SAF-6-6N	3/8	9.52	3/8	6.86	7/8	22.22	17.50	40.38
SAF-6-8N	3/8	9.52	1/2	6.86	1-1/16	26.98	17.50	46.73
SAF-8-4N	1/2	12.70	1/4	9.4	3/4	19.05	23.20	43.43
SAF-8-6N	1/2	12.70	3/8	9.4	7/8	22.22	23.20	45.46
SAF-8-8N	1/2	12.70	1/2	9.4	1-1/16	26.98	23.20	51.80
SAF-10-6N	5/8	15.87	3/8	11.9	7/8	22.22	24.70	48.26
SAF-10-8N	5/8	15.87	1/2	11.9	1-1/16	26.98	24.70	53.84
SAF-10-12N	5/8	15.87	3/4	11.9	1-5/16	33.33	24.70	55.37
SAF-12-8N	3/4	19.05	1/2	14.73	1-1/16	26.98	24.70	52.83
SAF-12-12N	3/4	19.05	3/4	14.73	1-5/16	33.33	24.70	54.86
SAF-12-16N	3/4	19.05	1	14.73	1-5/8	41.27	24.70	58.42
SAF-14-12N	7/8	22.22	3/4	17.27	1-5/16	33.33	26.70	57.15
SAF-16-12N	1	25.40	3/4	20.32	1-5/16	33.33	31.70	60.70
SAF-16-16N	1	25.40	1	20.32	1-5/8	41.27	31.70	64.26
SAF-20-20N	1-1/4	31.75	1-1/4	25.9	2-1/8	53.98	40.00	77.72
SAF-24-24N	1-1/2	38.10	1-1/2	31.75	2-3/8	60.33	51.50	88.90
SAF-32-32N	2	50.80	2	43.68	2-7/8	73.03	68.40	107.44

Connects metric S-LOK port to male ISO tapered thread

Part No.	Tube O.D. D		T R(PT)	E Min.	Width across flat h		l	L
	in	mm			in	mm		
SAF-3M-2R	3	76.2	1/8	1.9	14	355.6	13.15	31.15
SAF-6M-2R	6	152.4	1/8	4.1	14	355.6	15.75	32.50
SAF-6M-4R	6	152.4	1/4	4.1	19	482.6	15.75	37.10
SAF-8M-4R	8	203.2	1/4	5.6	19	482.6	16.50	37.60
SAF-10M-4R	10	254.0	1/4	7.1	19	482.6	17.50	38.10
SAF-10M-6R	10	254.0	3/8	7.1	22	558.8	17.50	40.10
SAF-10M-8R	10	254.0	1/2	7.1	27	685.8	17.50	46.50
SAF-12M-4R	12	304.8	1/4	8.8	19	482.6	23.50	43.70
SAF-12M-6R	12	304.8	3/8	8.8	22	558.8	23.50	46.00
SAF-12M-8R	12	304.8	1/2	8.8	27	685.8	23.50	52.30
SAF-18M-12R	18	457.2	3/4	13.9	32	812.8	24.90	54.80

Female Adapter SAG



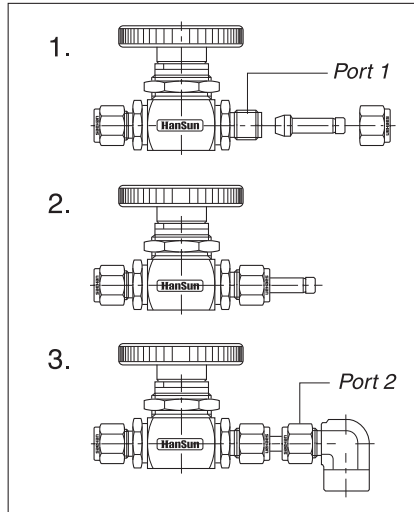
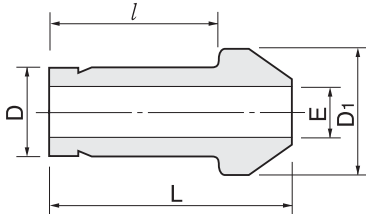
Connects fractional S-LOK port to male ISO tapered thread

Part No.	Tube O.D.		T G(PF)	E Min.	E ₁	Width across flat		<i>l</i>	<i>l</i> ₁	L
	D					h				
	in	mm				in	mm			
SAG-4-2G	1/4	6.35	1/8	4.3	4.57	9/16	14.28	15.75	12	32
SAG-4-4G	1/4	6.35	1/4	4.3	5.5	3/4	19.05	15.75	12.9	35.3
SAG-6-6G	3/8	9.52	3/8	6.6	6.5	15/16	23.81	17.5	14.1	39.37
SAG-8-8G	1/2	12.7	1/2	7.1	7	1-1/16	26.98	23.2	18.9	45.72

Connects metric S-LOK port to male ISO tapered thread

Part No.	Tube O.D.	T	E	E ₁	Width across flat	l	l ₁	L
	D	G(PT)	Min.		h			
SAG-6M-2G	6M	1/8	4.1	4	14	15.75	12	32
SAG-6M-4G	6M	1/4	4.1	5.5	19	15.75	13	35.3
SAG-6M-6G	6M	3/8	4.1	6.5	24	15.75	14.22	38.4
SAG-6M-8G	6M	1/2	4.1	7	27	15.75	18.9	42.9
SAG-8M-4G	8M	1/4	5.6	5.5	19	16.5	13	33
SAG-8M-6G	8M	3/8	5.6	6.5	24	16.5	14.22	38.9
SAG-8M-8G	8M	1/2	5.6	7	27	16.5	18.9	43.7
SAG-10M-4G	10M	1/4	7.1	5.5	19	17.5	13	34.5
SAG-10M-6G	10M	3/8	7.1	6.5	24	17.5	14.22	36.1
SAG-10M-8G	10M	1/2	7.1	7	27	17.5	18.9	40.1
SAG-12M-4G	12M	1/4	8.8	5.5	19	23.5	13	40.1
SAG-12M-6G	12M	3/8	8.8	6.5	24	23.5	14.22	44.7
SAG-12M-8G	12M	1/2	8.8	7	27	23.5	18.9	48.8
SAG-15M-8G	15M	1/2	12.7	7	27	24.65	18.9	49
SAG-16M-8G	16M	1/2	12.7	7	27	24.6	18.9	49
SAG-18M-8G	18M	1/2	13.9	7	27	24.9	18.9	49.3
SAG-22M-8G	22M	1/2	18.3	7	27	26.6	18.9	52
SAG-25M-8G	25M	1/2	19.8	7	30	31.7	18.9	56.1

Port Connector SCP



S-LOK port connector facilitates close connection to another port.

Installation Instructions

1. Remove the nut and ferrules from S-LOK port 1 and set nut only (no ferrules) over the port connector
2. Tighten the nut with wrench until sharp rise in torque is felt
3. Insert the other end of port connector into port 2 and tighten nut 1-1/4 turns with wrench.
for 1/8", 3mm only 3/4 turn from finger tight.

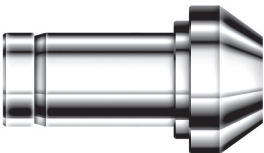
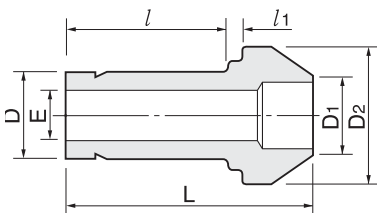
Connects two fractional S-LOK ports

Part No.	Tube O.D.		E Min.	D1	l	L
	in	mm				
SCP-1	1/16	1.59	1.00	3.30	10.66	13.72
SCP-2	1/8	3.17	2.03	6.09	15.75	22.35
SCP-4	1/4	6.35	4.31	9.39	18.79	24.64
SCP-5	5/16	7.93	5.58	10.92	20.06	25.90
SCP-6	3/8	9.52	6.86	12.70	20.32	26.16
SCP-8	1/2	12.70	9.4	15.74	25.90	35.81
SCP-12	3/4	19.05	14.73	22.09	27.68	37.33
SCP-16	1	25.40	20.32	28.44	34.54	48.00

Connects two metric S-LOK ports

Part No.	Tube O.D.		E Min.	D1	l	L
	in	mm				
SCP-3M	3	1.9	6.0	15.70	22.20	
SCP-4M	4	2.2	7.0	16.67	25.81	
SCP-6M	6	4.1	9.0	18.70	24.60	
SCP-8M	8	5.6	11.0	20.00	25.90	
SCP-10M	10	7.1	13.1	20.20	26.10	
SCP-12M	12	8.8	15.0	26.00	35.80	
SCP-15M	15	11.2	19.0	27.78	37.40	
SCP-16M	16	12	19.0	27.60	37.40	
SCP-18M	18	13.9	21.0	27.91	37.40	
SCP-20M	20	15.5	23.0	29.20	38.90	
SCP-22M	22	17.9	24.97	29.30	39.20	
SCP-25M	25	19.9	28.0	34.50	48.00	
SCP-28M	28	22.5	34.3	48.30	63.50	
SCP-32M	32	26.5	39.5	52.40	69.70	
SCP-38M	38	31.6	47.1	61.40	81.90	

Reducing Port Connector SCRP



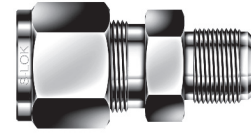
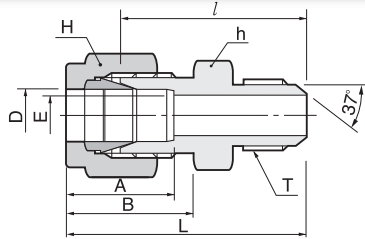
Connects two fractional S-LOK ports

Part No.	Tube O.D.				E Min.	D2	l	l1	L
	D1 in	D mm	D1 in	D mm					
SCRP 2-1	1/8	3.17	1/16	1.59	1.00	6.10	8.64	2.03	17.27
SCRP 4-2	1/4	6.35	1/8	3.17	2.28	9.39	13.45	3.30	22.60
SCRP 6-2	3/8	9.52	1/8	3.17	2.28	12.70	13.45	3.81	23.11
SCRP 6-4	3/8	9.52	1/4	6.35	4.82	12.70	15.75	3.30	24.89
SCRP 8-4	1/2	12.70	1/4	6.35	4.82	15.74	15.75	3.81	29.21
SCRP 8-6	1/2	12.70	3/8	9.52	7.11	15.74	17.50	3.30	30.48
SCRP 12-8	3/4	19.05	1/2	12.70	9.90	22.09	23.20	3.81	37.85
SCRP 16-8	1	25.40	1/2	12.70	9.90	28.40	24.47	4.82	42.67
SCRP 16-12	1	25.40	3/4	19.05	14.98	28.40	25.90	4.06	43.43

Connects two metric S-LOK ports

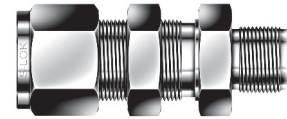
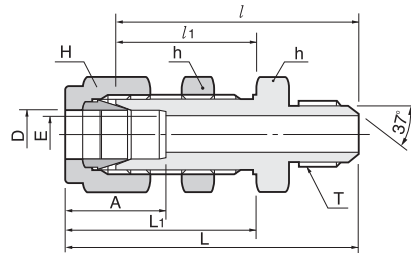
Part No.	Tube O.D.		E Min.	D2	l	l1	L
	D1	D					
SCRP 6M-3M	6	3	1.9	9.0	13.50	3.2	22.60
SCRP 8M-6M	8	6	4.1	11.0	15.70	3.1	24.70
SCRP 10M-6M	10	6	4.1	13.1	15.70	3.4	25.00
SCRP 10M-8M	10	8	5.6	13.1	16.80	3.1	26.00
SCRP 12M-6M	12	6	4.1	15.0	15.70	3.6	29.10
SCRP 12M-8M	12	8	5.6	15.0	16.80	3.4	29.80
SCRP 12M-10M	12	10	7.1	15.0	17.50	3.1	30.40
SCRP 16M-6M	16	6	4.1	19.0	15.75	3.6	30.40
SCRP 16M-12M	16	12	8.8	19.0	23.10	3.4	36.20
SCRP 28M-25M	28	25	19.8	34.3	33.00	8.2	56.50
SCRP 32M-25M	32	25	19.8	39.5	33.00	9.9	60.30
SCRP 38M-25M	38	25	19.8	47.1	33.00	12.3	65.80

AN Union SUAO



Connects fractional tube to AN flared tube

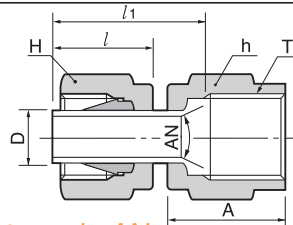
Part No.	Tube O.D.		AN Tube Flare Size		Straight Thread T(U)	E Min.	Width across flat				A	B	l	L
	D						h		H					
							in	mm	in	mm				
SUAO-1-2	1/16	1.59	1/8	3.17	5/16-24	1.27	7/16	11.11	5/16	7.93	8.63	10.92	23.36	27.17
SUAO-2-2	1/8	3.17	1/8	3.17	5/16-24	1.52	7/16	11.11	7/16	11.11	12.70	15.24	24.89	31.49
SUAO-2-4	1/8	3.17	1/4	6.35	7/16-20	2.28	1/2	12.70	7/16	11.11	12.70	15.24	28.44	35.05
SUAO-4-4	1/4	6.35	1/4	6.35	7/16-20	4.31	1/2	12.70	9/16	14.28	15.24	17.78	30.22	37.59
SUAO-5-5	5/16	7.93	5/16	7.93	1/2-20	5.84	9/16	14.28	5/8	15.87	16.25	18.54	30.98	38.35
SUAO-6-4	3/8	9.52	1/4	6.35	7/16-20	4.31	5/8	15.87	11/16	17.46	16.76	19.30	32.25	39.62
SUAO-6-6	3/8	9.52	3/8	9.52	9/16-18	7.11	5/8	15.87	11/16	17.46	16.76	19.30	32.25	39.62
SUAO-8-8	1/2	12.70	1/2	12.70	3/4-16	9.90	13/16	20.64	7/8	22.22	22.86	21.84	35.81	45.97
SUAO-12-12	3/4	19.05	3/4	19.05	1-1/16-12	15.49	1-1/8	28.58	1-1/8	28.58	24.38	21.84	43.18	53.34
SUAO-16-16	1	25.40	1	25.40	1-5/16-12	21.33	1-3/8	34.92	1-1/2	38.10	31.24	26.41	49.27	61.46
SUAO-20-20	1-1/4	31.75	1-1/4	31.75	1-5/8-12	27.68	1-3/4	44.45	1-7/8	47.63	41.14	38.86	55.46	77.56
SUAO-24-24	1-1/2	38.10	1-1/2	38.10	1-7/8-12	34.03	2-1/8	53.97	2-1/4	57.15	50.03	45.21	63.07	90.25
SUAO-32-32	2	50.80	2	50.80	2-1/2-12	45.97	2-3/4	69.85	3	76.20	67.56	62.73	83.24	120.57



AN Bulkhead Union SUBAO

Connects fractional tube to AN flared tube

Part No.	Tube O.D.		AN Tube		Straight Thread T(U)	E Min.	Width across flat				A	l	l ₁	L	L ₁	Panel Hole Drill Size	Panel Max Thickness
	D		Flare Size				h		H								
	in	mm	in	mm			in	mm	in	mm							
SUBAO-2-2	1/8	3.17	1/8	3.17	5/16-24	1.77	1/2	12.70	7/16	11.11	13.71	40.85	24.63	47.45	31.23	8.33	12.70
SUBAO-4-4	1/4	6.35	1/4	6.35	7/16-20	4.31	5/8	15.87	9/16	14.28	15.24	46.48	26.16	53.84	33.52	11.50	10.16
SUBAO-6-6	3/8	9.52	3/8	9.52	9/16-18	7.11	3/4	19.05	11/16	17.46	16.76	49.78	29.46	57.15	36.83	14.68	11.17
SUBAO-8-8	1/2	12.70	1/2	12.70	3/4-16	9.90	5/16	23.81	7/8	22.22	22.86	55.62	31.75	65.78	41.91	19.44	12.70
SUBAO-12-12	3/4	19.05	3/4	19.05	1-1/16-12	15.49	1-3/16	30.16	1-1/8	28.58	24.38	68.83	37.33	78.99	47.49	25.79	16.76
SUBAO-16-16	1	25.40	1	25.40	1-5/16-12	21.33	1-5/8	41.27	1-1/2	38.10	31.24	80.26	45.21	92.45	57.40	33.73	19.05
SUBAO-20-20	1-1/4	31.75	1-1/4	31.75	1-5/8-12	27.68	1-7/8	47.63	1-7/8	47.63	41.14	86.37	47.75	108.47	69.85	41.67	19.05
SUBAO-24-24	1-1/2	38.10	1-1/2	38.10	1-7/8-12	34.03	2-1/4	57.15	2-1/4	57.15	50.03	94.33	49.27	121.51	76.45	49.61	19.05
SUBAO-32-32	2	50.80	2	50.80	2-1/2-12	45.97	2-3/4	69.85	3	76.20	67.56	114.29	56.38	151.62	93.71	16.27	19.05



AN Adapter SAAO

Connects fractional S-LOK port to male AN

Part No.	Tube O.D.		AN Tube		Straight Thread	Width across flat				A	l	l ₁
	D		Flare	Size		h		H				
						in	mm	in	mm			
SAAO-2-2	1/8	3.17	1/8	3.17	5/16-24	3/8	9.52	7/16	11.11	13.71	13.46	18.54
SAAO-2-4	1/8	3.17	1/4	6.35	7/16-20	9/16	14.28	7/16	11.11	15.74	13.46	19.05
SAAO-4-4	1/4	6.35	1/4	6.35	7/16-20	9/16	14.28	9/16	14.28	15.74	15.74	21.33
SAAO-6-6	3/8	9.52	3/8	9.52	9/16-18	11/16	17.46	11/16	17.46	18.28	17.52	24.89
SAAO-8-8	1/2	12.70	1/2	12.70	3/4-16	7/8	22.22	7/8	22.22	21.59	23.11	31.75

S-LOK Single Ferrule Tube Fittings

SAE Fittings

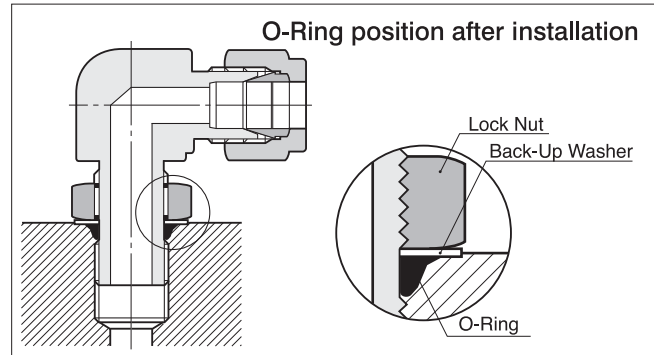
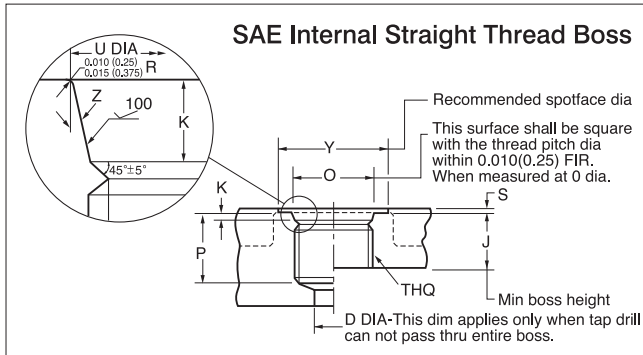
S-LOK SAE straight O-Ring seal fittings are of positionable feature and provide connection tube to straight thread boss. Further this has an advantage of eliminating welding and brazing process when used as bulkhead fitting on thin wall tanks or vessels.

These fittings are designed and manufactured to SAE standards as below:

Male or external fitting end dimensions to SAE J514

Straight thread to SAE J475 (equivalent to ANSI B1.1 or ISO R725)

Female or internal straight thread boss to SAEJ1926. See diagram below.



Details of SAE Internal Straight Thread Boss

Unit:mm

Nom. Tube O.D.	Thread Size	D Min.	J Min.	K (±0.2)	O Min.	P ^d Min.	U ^a (+0.13 -0)	Y ^c	S ^{bc} Max	Z (±1°)
1/8	5/16-24	1.6	10.0	1.9	11	12.0	9.1	17	1.6	12°
3/16	3/8-24	3.2	10.0	1.9	13	12.0	10.7	19	1.6	12°
1/4	7/16-20	4.4	11.5	2.4	15	14.0	12.4	21	1.6	12°
5/16	1/2-20	6.0	11.5	2.4	16	14.0	14.0	23	1.6	12°
3/8	9/16-18	7.5	12.7	2.5	18	15.5	15.6	25	1.6	12°
1/2	3/4-16	10.0	14.3	2.5	22	17.5	20.6	30	2.4	15°
5/8	7/8-14	12.5	16.7	2.5	26	20.0	23.9	34	2.4	15°
3/4	1-1/16-12	16.0	19.0	3.3	32	23.0	29.2	41	2.4	15°
7/8	1-3/16-12	18.0	19.0	3.3	35	23.0	32.3	45	2.4	15°
1	1-5/16-12	21.0	19.0	3.3	38	23.0	35.5	49	3.2	15°
1-1/4	1-5/8-12	27.0	19.0	3.3	48	23.0	43.5	58	3.2	15°
1-1/2	1-7/8-12	33.0	19.0	3.3	54	23.0	49.8	65	3.2	15°
2	2-1/2-12	70.0	19.0	3.3	70	23.0	65.7	88	3.2	15°

- Diameter U shall be concentric with the thread pitch diameter within 0.13 full indicator reading (FIR) and shall be free from longitudinal and spiral tool marks. Annular tool marks up to 2.5 micro meters max. shall be permissible.
- This is the maximum recommended spotface depth to permit sufficient wrench grip for the proper tightening of the fitting or locknut.
- If the face of the boss is on a machined surface, dimensions Y and S need not apply as long as R 0.25/ 0.375 is maintained to avoid damage to the O-Ring during installation.
- Tap drill depths given require the use of bottoming taps to produce the specified full thread lengths. Where standard taps are used, the tap drill depths must be increased accordingly.

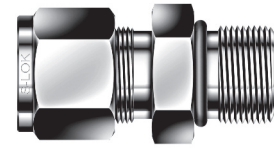
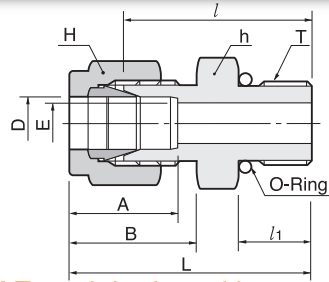
O-Ring and straight thread size for SAE Fittings Bosses

Nominal Tube O.D.	Port Size	Thread Size	O-Ring		
			Size No.	I.D. inch	Cross Section inch
1/8	2	5/16-24	902	0.239	0.064
3/16	3	3/8-24	903	0.301	0.064
1/4	4	7/16-20	904	0.351	0.072
5/16	5	1/2-20	905	0.414	0.072
3/8	6	9/16-18	906	0.468	0.078
1/2	8	3/4-16	908	0.644	0.087
5/8	10	7/8-14	910	0.755	0.097
3/4	12	1-1/16-12	912	0.924	0.116
7/8	14	1-3/16-12	914	1.048	0.116
1	16	1-5/16-12	916	1.171	0.116
1-1/4	20	1-5/8-12	920	1.475	0.118
1-1/2	24	1-7/8-12	924	1.720	0.118
2	32	2-1/2-12	932	2.337	0.118

Installation Instruction

- Step 1. Ensure the locknut is fully raised.
- Step 2. Lubricate the O-Ring with a light oil or petroleum and turn the fitting into the straight thread boss until the metal washer is in contact with the boss.
- Step 3. Position the fitting by backing it out (not more than 1 turn counter-clockwise) until the S-LOK fitting is oriented in the desired direction.
- Step 4. With a back up wrench, hold the wrench pad and tighten the locknut until the washer is set against the face of the boss.

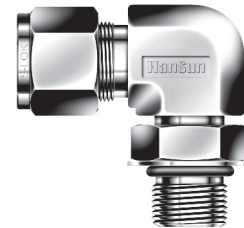
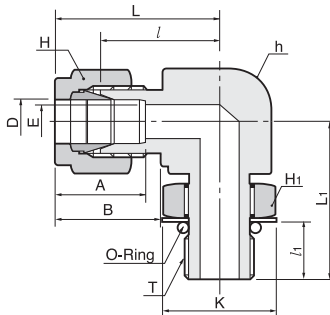
SAE Male Connector SMCSO



Connects fractional tube to SAE straight thread boss

Part No.	Tube O.D. D		Straight Thread T(u)	E Min.	Width across flat				A	B	l	l ₁	L	O-Ring Uniform Size Number
	in	mm			h	mm	H	mm						
SMCSO-2-2U	1/8	3.17	5/16-24	2.28	7/16	11.11	7/16	11.11	12.70	15.24	23.26	7.62	29.97	-902
SMCSO-4-4U	1/4	6.35	7/16-20	4.82	9/16	14.28	9/16	14.28	15.24	17.78	26.67	9.14	34.03	-904
SMCSO-4-6U	1/4	6.35	9/16-18	4.82	11/16	17.46	9/16	14.28	15.24	17.78	28.19	9.90	35.56	-906
SMCSO-4-8U	1/4	6.35	3/4-16	4.82	7/8	22.22	9/16	14.28	15.24	17.78	30.22	11.17	37.59	-908
SMCSO-4-10U	1/4	6.35	7/8-14	4.82	1	25.40	9/16	14.28	15.24	17.78	33.27	12.70	40.64	-910
SMCSO-5-5U	5/16	7.93	1/2-20	5.84	5/8	15.87	5/8	15.87	16.25	18.54	27.43	9.14	34.79	-905
SMCSO-6-4U	3/8	9.52	7/16-20	5.08	5/8	15.87	11/16	17.46	16.76	19.30	28.19	9.14	35.56	-904
SMCSO-6-6U	3/8	9.52	9/16-18	7.11	11/16	17.46	11/16	17.46	16.76	19.30	29.71	9.90	37.08	-906
SMCSO-6-8U	3/8	9.52	3/4-16	7.11	7/8	22.22	11/16	17.46	16.76	19.30	31.75	11.17	39.11	-908
SMCSO-6-10U	3/8	9.52	7/8-14	7.11	1	25.40	11/16	17.46	16.76	19.30	34.79	12.70	42.16	-910
SMCSO-8-6U	1/2	12.70	9/16-18	7.11	13/16	20.64	7/8	22.22	22.86	21.84	28.95	9.90	39.11	-906
SMCSO-8-8U	1/2	12.70	3/4-16	10.41	7/8	22.22	7/8	22.22	22.86	21.84	31.75	11.17	41.91	-908
SMCSO-8-10U	1/2	12.70	7/8-14	10.41	1	25.40	7/8	22.22	22.86	21.84	34.79	12.70	44.95	-910
SMCSO-8-12U	1/2	12.70	1-1/16-12	10.41	1-1/4	31.75	7/8	22.22	22.86	21.84	38.86	14.98	49.02	-912
SMCSO-10-8U	5/8	15.87	3/4-16	10.66	15/16	23.81	1	25.40	24.38	21.84	31.75	11.17	41.91	-908
SMCSO-10-10U	5/8	15.87	7/8-14	12.70	1	25.40	1	25.40	24.38	21.84	35.05	12.70	45.21	-910
SMCSO-12-8U	3/4	19.05	3/4-16	10.66	1-1/16	26.98	1-1/8	28.57	24.38	21.84	35.81	11.17	45.97	-908
SMCSO-12-12U	3/4	19.05	1-1/16-12	15.74	1-1/4	31.75	1-1/8	28.57	24.38	21.84	38.86	14.98	49.02	-912
SMCSO-14-14U	7/8	22.22	1-3/16-12	18.28	1-3/8	34.92	1-1/4	31.75	25.90	21.84	38.86	14.98	49.02	-914
SMCSO-16-12U	1	25.40	1-1/16-12	16.76	1-3/8	34.92	1-1/2	38.10	31.24	26.41	41.14	14.98	53.34	-912
SMCSO-16-16U	1	25.40	1-5/16-12	22.35	1-1/2	38.10	1-1/2	38.10	31.24	26.41	42.16	14.98	54.35	-916
SMCSO-20-20U	1-1/4	31.75	1-5/8-12	27.68	1-7/8	47.63	1-7/8	47.63	41.14	38.86	46.22	14.98	68.32	-920
SMCSO-24-24U	1-1/2	38.10	1-7/8-12	34.03	2-1/8	53.98	2-1/4	57.15	50.03	45.21	50.54	14.98	77.72	-924
SMCSO-32-32U	2	50.80	2-1/2-12	45.97	2-3/4	69.85	3	76.20	67.56	62.73	64.26	14.98	101.60	-932

Positionable SAE Male Elbow SLSO

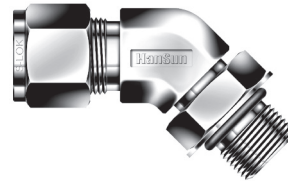
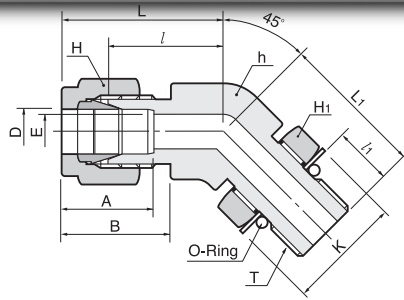


Connects fractional tube to SAE straight thread boss

Part No.	Tube O.D.		Straight Thread T(u)	E Min.	Width across flat						A	B	l	l ₁	L	L ₁	K	O-Ring Uniform Size Number
	D				h		H		H ₁									
	in	mm			in	mm	in	mm	in	mm								
SLSO-4-4U	1/4	6.35	7/16-20	4.82	1/2	12.70	9/16	14.28	9/16	14.28	15.24	17.78	21.08	9.90	28.44	28.44	16.51	-904
SLSO-5-5U	5/16	7.93	1/2-20	5.84	9/16	14.28	5/8	15.87	5/8	15.87	16.25	18.54	22.86	9.90	30.22	29.46	18.28	-905
SLSO-6-6U	3/8	9.52	9/16-18	7.11	5/8	15.87	11/16	17.46	11/16	17.46	16.76	19.30	24.63	11.17	32.00	32.25	20.06	-906
SLSO-6-8U	3/8	9.52	3/4-16	7.11	13/16	20.64	11/16	17.46	7/8	22.22	16.76	19.30	27.43	12.70	34.79	37.84	25.65	-908
SLSO-8-8U	1/2	12.70	3/4-16	10.41	13/16	20.64	7/8	22.22	7/8	22.22	22.86	21.84	27.43	12.70	37.59	37.84	25.65	-908
SLSO-10-10U	5/8	15.87	7/8-14	12.70	1	25.40	1	25.40	1	25.40	24.38	21.84	29.46	14.22	39.62	43.43	29.46	-910
SLSO-12-12U	3/4	19.05	1-1/16-12	15.74	1-1/16	26.98	1-1/8	28.57	1-1/4	31.75	24.38	21.84	31.24	16.76	41.40	48.76	36.57	-912
SLSO-14-14U	7/8	22.22	1-3/16-12	18.28	1-1/4	31.75	1-1/4	31.75	1-3/8	34.92	25.90	21.84	33.02	16.76	43.18	50.54	40.38	-914
SLSO-16-16U	1	25.40	1-5/16-12	22.35	1-3/8	34.92	1-1/2	38.10	1-1/2	38.10	31.24	26.41	38.35	16.76	50.54	53.59	43.94	-916
SLSO-20-20U	1-1/4	31.75	1-5/8-12	27.68	1-11/16	42.76	1-7/8	47.63	1-7/8	47.63	41.14	38.86	45.72	16.76	67.81	58.16	54.86	-920
SLSO-24-24U	1-1/2	38.10	1-7/8-12	34.03	2	50.80	2-1/4	57.15	2-1/8	53.98	50.03	45.21	50.80	16.76	77.97	60.45	62.23	-924
SLSO-32-32U	2	50.80	2-1/2-12	45.97	2-3/4	69.85	3	76.20	2-3/4	69.85	67.56	62.73	69.85	16.76	107.18	71.62	80.26	-932

S-10K Single Ferrule Tube Fittings

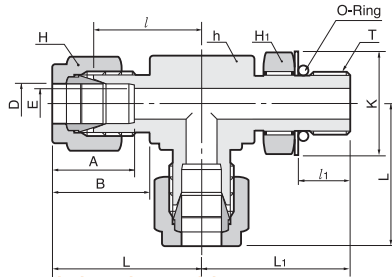
Positionable 45° SAE Male Elbow SLBSO



Connects fractional tube to SAE straight thread boss

Part No.	Tube O.D. D		Straight Thread T(u)	E Min.	Width across flat					A	B	l	l ₁	L	L ₁	K	O-Ring Uniform Size Number
	in	mm			h	mm	H	mm	H ₁								
SLBSO-4-4U	1/4	6.35	7/16-20	4.82	1/2	12.70	9/16	14.28	9/16	14.28	15.24	17.78	18.28	9.90	25.65	25.65	16.51 -904
SLBSO-6-6U	3/8	9.52	9/16-18	7.11	5/8	15.87	11/16	17.46	11/16	17.46	16.76	19.30	20.57	11.17	27.94	28.19	20.06 -906
SLBSO-8-8U	1/2	12.70	3/4-16	10.41	13/16	20.64	7/8	22.22	7/8	22.22	22.86	21.84	21.84	12.70	32.00	32.25	25.65 -908
SLBSO-12-12U	3/4	19.05	1-1/16-12	15.74	1-1/8	28.58	1-1/8	28.58	1-1/4	31.75	24.38	21.84	29.71	16.76	39.87	47.24	36.57 -912
SLBSO-16-16U	1	25.40	1-5/16-12	22.35	1-3/8	34.92	1-1/2	38.10	1-1/2	38.10	31.24	26.41	35.30	16.76	47.49	50.54	43.94 -916

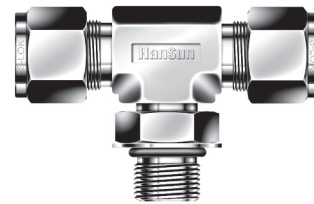
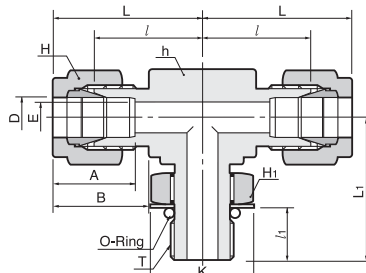
Positionable SAE Male Run Tee STRSO



Connects fractional tube to SAE straight thread boss

Part No.	Tube O.D. D		Straight Thread T(u)	E Min.	Width across flat					A	B	l	l ₁	L	L ₁	K	O-Ring Uniform Size Number
	in	mm			h	mm	H	mm	H ₁								
STRSO-4-4U	1/4	6.35	7/16-20	4.82	1/2	12.70	9/16	14.28	9/16	14.28	15.24	17.78	21.08	9.90	28.44	28.44	16.51 -904
STRSO-6-6U	3/8	9.52	9/16-18	7.11	5/8	15.87	11/16	17.46	11/16	17.46	16.76	19.30	24.63	11.17	32.00	32.25	20.06 -906
STRSO-8-8U	1/2	12.70	3/4-16	10.41	13/16	20.64	7/8	22.22	7/8	22.22	22.86	21.84	27.43	12.70	37.59	37.84	25.65 -908
STRSO-12-12U	3/4	19.05	1-1/16-12	15.74	1-1/8	26.98	1-1/8	28.58	1-1/4	31.75	24.38	21.84	31.24	16.76	41.40	48.76	36.57 -912
STRSO-16-16U	1	25.40	1-5/16-12	22.35	1-3/8	34.92	1-1/2	38.10	1-1/2	38.10	31.24	26.41	38.35	16.76	50.54	50.54	43.94 -916
STRSO-20-20U	1-1/4	31.75	1-5/8-12	27.68	1-11/16	42.86	1-7/8	47.63	1-7/8	47.63	41.14	38.86	45.72	16.76	67.81	58.16	54.86 -920
STRSO-24-24U	1-1/2	38.10	1-7/8-12	34.03	2	50.80	2-1/4	57.15	2-1/8	53.98	50.03	45.21	50.80	16.76	77.97	60.45	62.23 -924
STRSO-32-32U	2	50.80	2-1/2-12	45.97	2-3/4	69.85	3	76.20	2-3/4	69.85	67.56	62.73	69.85	16.76	107.18	71.62	80.26 -932

Positionable SAE Male Branch Tee STBSO



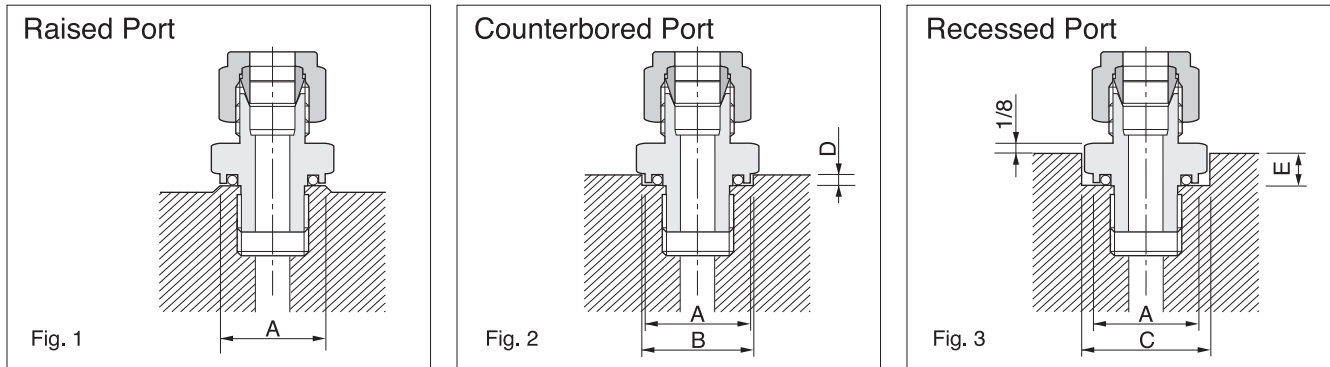
Connects fractional tube to SAE straight thread boss

Part No.	Tube O.D. D		Straight Thread T(u)	E Min.	Width across flat					A	B	l	l ₁	L	L ₁	K	O-Ring Uniform Size Number
	in	mm			h	mm	H	mm	H ₁								
STBSO-4-4U	1/4	6.35	7/16-20	4.82	1/2	12.70	9/16	14.28	9/16	14.28	15.24	17.78	21.08	9.90	28.44	28.44	16.51 -904
STBSO-6-6U	3/8	9.52	9/16-18	7.11	5/8	15.87	11/16	17.46	11/16	17.46	16.76	19.30	24.63	11.17	32.00	32.25	20.06 -906
STBSO-8-8U	1/2	12.70	3/4-16	10.41	13/16	20.64	7/8	22.22	7/8	22.22	22.86	21.84	27.43	12.70	37.59	37.84	25.65 -908
STBSO-12-12U	3/4	19.05	1-1/16-12	15.74	1-1/16	26.98	1-1/8	28.58	1-1/4	31.75	24.38	21.84	31.24	16.76	41.40	48.76	36.57 -912
STBSO-16-16U	1	25.40	1-5/16-12	22.35	1-3/8	34.92	1-1/2	38.10	1-1/2	38.10	31.24	26.41	38.35	16.76	50.54	53.59	43.94 -916
STBSO-20-20U	1-1/4	31.75	1-5/8-12	27.68	1-11/16	42.86	1-7/8	47.63	1-7/8	47.63	41.14	38.86	45.72	16.76	67.81	58.16	54.86 -920
STBSO-24-24U	1-1/2	38.10	1-7/8-12	34.03	2	50.80	2-1/4	57.15	2-1/8	53.98	50.03	45.21	50.80	16.76	77.97	60.45	62.23 -924
STBSO-32-32U	2	50.80	2-1/2-12	45.97	2-3/4	69.85	3	76.20	2-3/4	69.85	67.56	62.73	69.85	16.76	107.18	71.62	80.26 -932

O-Seal Connector

S-LOK O-ring seal fittings provide leak-tight sealing on both vacuum and high pressure with a smooth & flat surface perpendicular to the threaded port to ensure metal to metal contact.

The standard Buna N O-ring is contained in a precision groove to prevent O-ring extrusion at high pressure and for a controlled squeeze in a vacuum service.



Mounting Dimensions for O-seal connectors

Saehan-LOK Part No.	Straight Thread	Pipe Thread	Diameter						Depth			
			A		B		C		D		E	
			Min.		Min.		Min.		Max.		Max.	
			Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
SCOSO-2-2U	5/16-24	-	0.50	12.7	0.59	15.0	0.66	16.8	0.09	2.3	0.16	5.6
SCOSO-3-3U	3/8-24	-	0.56	14.2	0.66	16.8	0.75	19.1	0.09	2.3	0.22	5.6
SCOSO-4-4U	7/16-20	-	0.69	17.5	0.78	19.8	0.88	22.4	0.16	4.1	0.28	7.1
SCOSO-5-5U	1/2-20	-	0.75	19.1	0.91	23.1	1.03	26.2	0.16	4.1	0.31	7.9
SCOSO-6-6U	9/16-18	-	0.81	20.6	0.97	24.6	1.09	27.7	0.16	4.1	0.31	7.9
SCOSO-8-8U	3/4-16	-	1.00	25.4	1.16	29.5	1.31	33.3	0.16	4.1	0.34	8.6
SCOSO-12-12U	1-1/16-12	-	1.41	35.8	1.53	38.9	1.75	44.5	0.22	5.6	0.50	12.7
SCOSO-16-16U	1-5/16-12	-	1.69	42.9	1.78	45.2	2.03	51.6	0.22	5.6	0.56	14.2
SCOPO-2-2	-	1/8 NPT	0.69	17.5	0.78	19.8	0.88	22.4	0.16	4.1	0.28	7.1
SCOPO-4-2	-	1/8 NPT	0.69	17.5	0.78	19.8	0.88	22.4	0.16	4.1	0.28	7.1
SCOPO-4-4	-	1/4 NPT	0.87	22.1	0.97	24.6	1.09	27.7	0.16	4.1	0.31	7.9
SCOPO-6-6	-	3/8 NPT	1.00	25.4	1.16	29.5	1.31	33.3	0.16	4.1	0.34	8.6
SCOPO-6-8	-	1/2 NPT	1.22	31.0	1.34	34.0	1.53	38.9	0.22	5.6	0.44	11.2
SCOPO-8-8	-	1/2 NPT	1.22	31.0	1.34	34.0	1.53	38.9	0.22	5.6	0.44	11.2

When installing an O-ring seal fitting:

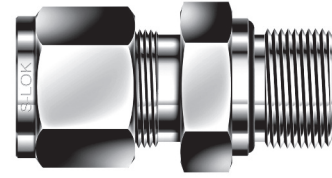
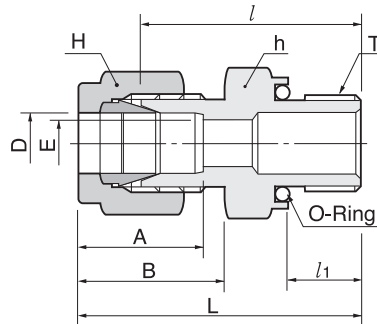
1. Hand-tighten it until the squeeze on the O-ring can be felt during the last 1/4 turn
2. Snug the fitting lightly with a wrench

When connecting & disconnecting the tubing to the O-ring fitting:

1. Use a back-up wrench on the fitting hex so it does not turn while the nut is being tightened at the tubing connection.
2. When disconnecting the tubing also use a back-up wrench so the fitting does not turn
3. For a recessed port, use a thin back-up wrench (1/8") to hold the fitting hex (Fig. 3).

S-LOK Single Ferrule Tube Fittings

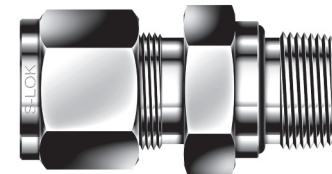
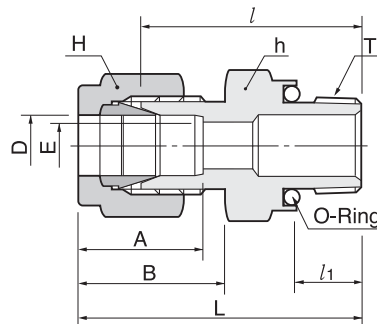
O-Seal Straight Thread Connector SCOSO



Connects fractional tube to female straight thread

Part No.	Tube O.D.		Straight Thread T(u)	E Min.	Width across flat				A	B	l	l ₁	L	O-Ring Unifom Size Number
	D													
	in	mm			h	mm	H	mm						
SCOSO-2-2U	1/8	3.17	5/16-20	2.28	9/16	14.28	7/16	11.11	12.70	15.24	26.16	8.63	32.76	-011
SCOSO-3-3U	3/16	4.76	3/8-24	3.04	5/8	15.87	1/2	12.70	13.71	16.00	27.68	9.65	34.29	-012
SCOSO-4-4U	1/4	6.35	7/16-20	4.82	3/4	19.05	9/16	14.28	15.24	17.78	30.98	10.41	38.35	-111
SCOSO-5-5U	5/16	7.93	1/2-20	6.35	7/8	22.22	5/8	15.87	16.25	18.54	33.27	11.17	40.64	-112
SCOSO-6-6U	3/8	9.52	9/16-18	7.11	15/16	23.81	11/16	17.46	16.76	19.30	35.05	11.93	42.41	-113
SCOSO-8-8U	1/2	12.70	3/4-16	10.41	1-1/8	28.57	7/8	22.22	22.86	21.84	35.81	11.93	45.97	-116
SCOSO-12-12U	3/4	19.05	1-1/16-12	15.74	1-1/2	38.10	1-1/8	28.58	24.38	21.84	42.16	14.22	52.32	-215
SCOSO-16-16U	1	25.40	1-5/16-12	22.35	1-3/4	44.45	1-1/2	38.10	31.24	26.41	45.97	14.22	58.16	-219

O-Seal Pipe Thread Connector SCOPO

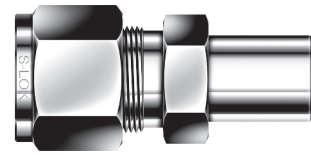
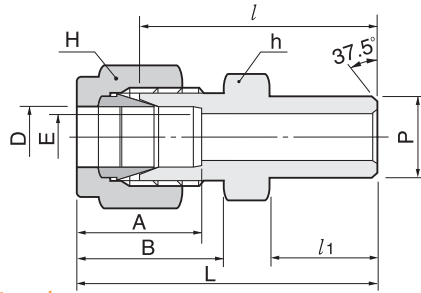


Connects fractional tube to female NPT thread

Part No.	Tube O.D.		T *(NPT)	E Min.	Width across flat				A	B	l	l ₁	L	O-Ring Unifom Size Number
	D				h		H							
	in	mm			in	mm	in	mm						
SCOPO-2-2N	1/8	3.17	1/8	2.28	3/4	19.05	7/16	11.11	12.70	15.24	26.16	7.11	32.76	-111
SCOPO-4-2N	1/4	6.35	1/8	4.82	3/4	19.05	9/16	14.28	15.24	17.78	27.68	7.11	35.05	-111
SCOPO-4-4N	1/4	6.35	1/4	4.82	15/16	23.81	9/16	14.28	15.24	17.78	30.98	9.65	38.35	-113
SCOPO-6-4N	3/8	9.52	1/4	7.11	15/16	23.81	11/16	17.46	16.76	19.30	32.51	9.65	39.87	-113
SCOPO-6-6N	3/8	9.52	3/8	7.11	1-1/8	28.58	11/16	17.46	16.76	19.30	34.03	10.41	41.40	-116
SCOPO-6-8N	3/8	9.52	1/2	7.11	1-5/16	33.33	11/16	17.46	16.76	19.30	39.62	13.46	46.99	-212
SCOPO-8-8N	1/2	12.70	1/2	10.41	1-5/16	33.33	7/8	22.22	22.86	21.84	39.62	13.46	49.78	-212

*ISO Parallel Threads are available upon request.

Male Pipe Weld Connector SCWO



Connects fractional tube to pipe

Part No.	Tube O.D.		Male Pipe Size		E Min.	Width across flat				A	B	l	h	L
	D		P			h		H						
	in	mm	Nom.	O. D.		in	mm	in	mm					
SCWO-2-2P	1/8	3.17	1/8	10.29	2.28	7/16	11.11	7/16	11.11	12.70	15.24	23.87	9.65	31.24
SCWO-3-2P	3/16	4.76	1/8	10.29	3.04	7/16	11.11	1/2	12.70	13.71	16.00	24.63	9.65	31.24
SCWO-4-2P	1/4	6.35	1/8	10.29	4.82	1/2	12.70	9/16	14.28	15.24	17.78	25.40	9.65	32.76
SCWO-4-4P	1/4	6.35	1/4	13.72	4.82	9/16	14.28	9/16	14.28	15.24	17.78	30.48	14.22	37.84
SCWO-5-2P	5/16	7.93	1/8	10.29	5.08	9/16	14.28	5/8	15.87	16.25	18.54	26.67	9.65	34.03
SCWO-5-4P	5/16	7.93	1/4	13.72	6.35	9/16	14.28	5/8	15.87	16.25	18.54	31.24	14.22	38.60
SCWO-6-4P	3/8	9.52	1/4	13.72	7.11	5/8	15.87	11/16	17.46	16.76	19.30	32.51	14.22	39.87
SCWO-6-6P	3/8	9.52	3/8	17.15	7.11	11/16	17.46	11/16	17.46	16.76	19.30	32.51	14.22	39.87
SCWO-6-8P	3/8	9.52	1/2	21.34	7.11	7/8	22.22	11/16	17.46	16.76	19.30	38.86	19.05	46.33
SCWO-8-6P	1/2	12.70	3/8	17.15	10.41	13/16	20.64	7/8	22.22	22.86	21.84	33.27	14.22	43.43
SCWO-8-8P	1/2	12.70	1/2	21.34	10.41	7/8	22.22	7/8	22.22	22.86	21.84	38.86	19.05	49.02
SCWO-8-12P	1/2	12.70	3/4	26.67	10.41	1-1/16	26.98	7/8	22.22	22.86	21.84	40.38	19.05	50.54
SCWO-10-8P	5/8	15.87	1/2	21.34	12.70	15/16	23.81	1	25.40	24.38	21.84	38.86	19.05	49.02
SCWO-12-12P	3/4	19.05	3/4	26.67	15.74	1-1/16	26.98	1-1/8	28.58	24.38	21.84	40.38	19.05	50.54
SCWO-16-16P	1	25.40	1	33.40	22.35	1-3/8	34.92	1-1/2	38.10	31.24	26.41	50.03	23.87	62.23
SCWO-20-20P	1-1/4	31.75	1-1/4	42.16	27.68	1-3/4	44.45	2	50.80	41.14	38.86	55.11	23.87	77.21
SCWO-24-24P	1-1/2	38.10	1-1/2	48.26	34.03	2-1/8	53.98	2-1/4	57.15	50.03	45.21	61.72	26.16	88.90
SCWO-32-32P	2	50.80	2	60.33	47.75	2-3/4	69.85	3	76.20	67.56	62.73	76.20	26.92	113.53

Connects metric tube to pipe

Part No.	Tube O.D. D	Male Pipe Size P		E Min.	Width across flat		A	B	l	h	L
		Nom.	O. D.		h	H					
SCWO-3M-2P	3	1/8	10.29	2.4	12	12	12.9	15.3	23.1	9.7	29.7
SCWO-4M-2P	4	1/8	10.29	2.4	12	12	13.7	16.1	24.1	9.7	30.7
SCWO-6M-2P	6	1/8	10.29	4.8	14	14	15.3	17.7	25.4	9.7	32.8
SCWO-6M-4P	6	1/4	13.72	4.8	14	14	15.3	17.7	30.2	14.2	37.6
SCWO-8M-2P	8	1/8	10.29	5.1	15	16	16.2	18.6	26.7	9.7	34.2
SCWO-8M-4P	8	1/4	13.72	6.4	15	16	16.2	18.6	31.2	14.2	38.7
SCWO-8M-8P	8	1/2	21.34	6.4	22	16	16.2	18.6	37.3	19.0	44.8
SCWO-10M-4P	10	1/4	13.72	7.1	18	19	17.2	19.5	33.3	14.2	40.9
SCWO-10M-6P	10	3/8	17.15	7.9	18	19	17.2	19.5	32.5	14.2	40.1
SCWO-10M-8P	10	1/2	21.34	7.9	22	19	17.2	19.5	38.1	19.0	45.7
SCWO-12M-4P	12	1/4	13.72	7.1	22	22	22.8	22.0	33.3	14.2	43.4
SCWO-12M-6P	12	3/8	17.15	9.5	22	22	22.8	22.0	33.3	14.2	43.4
SCWO-12M-8P	12	1/2	21.34	9.5	22	22	22.8	22.0	38.1	19.0	48.2
SCWO-14M-6P	14	3/8	17.15	10.3	24	25	24.4	22.0	34.0	14.2	44.1
SCWO-15M-8P	15	1/2	21.34	11.9	24	25	24.4	22.0	38.9	19.0	49.0
SCWO-16M-8P	16	1/2	21.34	12.7	24	25	24.4	22.0	38.9	19.0	49.0
SCWO-18M-8P	18	1/2	21.34	13.5	27	30	24.4	22.0	40.4	19.0	50.5
SCWO-32M-20P	32	1-1/4	42.16	28.6	46	50	42.0	41.6	56.6	23.9	79.6
SCWO-38M-24P	38	1-1/2	48.26	33.7	55	60	49.4	47.9	64.0	26.2	91.6

S-LOK Welding information

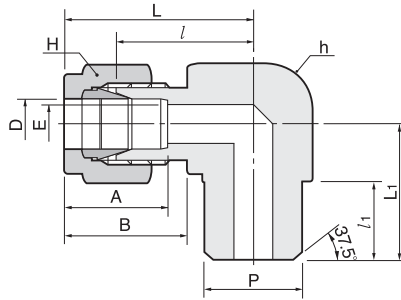
S-LOK weld ends are constructed to Schedule 80 wall or greater.

The first step is to remove the nut and ferrules from the S-LOK fitting to protect them from weld heat and cover the threads with a protective device (i.e. another nut or a plug) SP to protect the S-LOK port threads & sealing surface from weld spatter. Only finger-tighten the protective device so that you can use it many times.

The second step is to tack weld at four positions 90° apart to hold the fitting in place to ensure alignment and concentricity of the components, then complete the weld.

S-10K Single Ferrule Tube Fittings

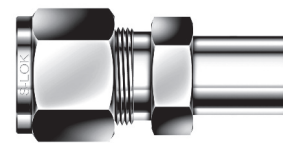
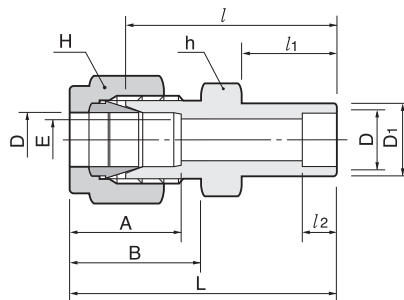
Male Pipe Weld Elbow SLWO



Connects fractional tube to pipe

Part No.	Tube O.D.		Male Pipe Size		E Min.	Width across flat				A	B	l	h	L	L1
	D		P			h		H							
	in	mm	Nom.	O. D.		in	mm	in	mm						
SLWO-2-2P	1/8	3.17	1/8	10.29	4.82	1/2	12.70	9/16	14.28	15.24	17.78	19.55	9.65	26.92	18.79
SLWO-4-4P	1/4	6.35	1/4	13.72	4.82	1/2	12.70	9/16	14.28	15.24	17.78	19.55	14.22	26.92	23.36
SLWO-6-4P	3/8	9.52	1/4	13.72	7.11	5/8	15.87	11/16	17.46	16.76	19.30	23.11	14.22	30.48	25.40
SLWO-8-8P	1/2	12.70	1/2	21.34	10.41	13/16	20.64	7/8	22.22	22.86	21.84	25.90	19.05	36.06	33.02
SLWO-12-12P	3/4	19.05	3/4	26.67	15.74	1-1/16	26.98	1-1/8	28.58	24.38	21.84	29.71	19.05	39.87	36.83

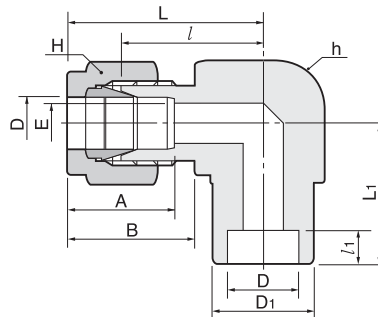
Tube Socket Weld Connector SCSWO



Connects fractional tubes

Part No.	Tube O. D.		E Min.	D ₁	Width across flat				A	B	l	l ₁	l ₂	L
	D				h		H							
	in	mm			in	mm	in	mm						
SCSWO-2-2	1/8	3.17	2.28	7.87	7/16	11.11	7/16	11.11	12.70	15.24	22.35	8.63	6.35	28.95
SCSWO-4-4	1/4	6.35	4.82	11.17	1/2	12.70	9/16	14.28	15.24	17.78	26.16	10.41	7.87	33.52
SCSWO-6-6	3/8	9.52	7.11	15.74	5/8	15.87	11/16	17.46	16.76	19.30	30.22	11.93	9.65	37.59
SCSWO-8-8	1/2	12.70	10.41	19.05	13/16	20.64	7/8	22.22	22.86	21.84	30.98	11.93	12.70	41.14
SCSWO-12-12	3/4	19.05	15.74	26.67	1-1/16	26.98	1-1/8	28.58	24.38	21.84	33.27	11.93	14.22	43.43
SCSWO-16-16	1	25.40	22.35	33.27	1-3/8	34.92	1-1/2	38.10	31.24	26.41	40.38	14.22	19.05	52.57

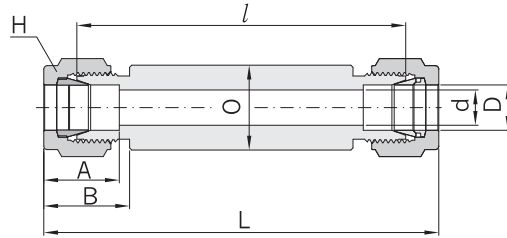
Tube Socket Weld Elbow SLSWO



Connects fractional tubes

Part No.	Tube O. D.		E Min.	D ₁	Width across flat				A	B	<i>l</i>	<i>l</i> ₁	L	L ₁
	D				h		H							
	in	mm			in	mm	in	mm						
SLSWO-4-4	1/4	6.35	4.82	12.70	1/2	12.70	9/16	14.28	15.24	17.78	19.55	7.87	26.92	19.55
SLSWO-6-6	3/8	9.52	7.11	15.74	5/8	15.87	11/16	17.46	16.76	19.30	23.11	9.65	30.48	23.11
SLSWO-8-8	1/2	12.70	10.41	20.57	13/16	20.64	7/8	22.22	22.86	21.84	25.90	12.70	36.06	25.90
SLSWO-12-12	3/4	19.05	15.74	26.92	1-1/16	26.98	1-1/8	28.58	24.38	21.84	29.71	14.22	39.87	29.71
SLSWO-16-16	1	25.40	22.35	35.05	1-3/8	34.93	1-1/2	38.10	31.24	26.41	36.83	19.05	49.02	36.83

Welding Bulkhead Union SBUWO



Connects fractional Tubes

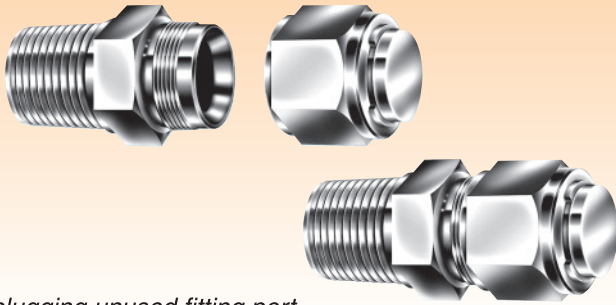
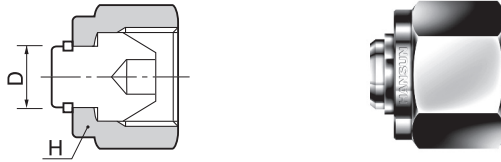
Part No.	Tube O.D. D		d min	H		A	B	l	L	O
	in	mm		in	mm					
SBUWO-1	1/16	1.59	1.27	5/16	7.93	8.63	10.92	64.2	71.85	10
SBUWO-2	1/8	3.17	2.28	7/16	11.11	12.7	15.24	67.2	80.41	12
SBUWO-3	3/16	4.76	3.04	7/16	11.11	13.71	16	69	82.2	12
SBUWO-4	1/4	6.35	4.82	1/2	12.7	15.24	17.78	70.4	85.13	14
SBUWO-5	5/16	7.93	6.35	9/16	14.28	16.25	18.54	73.7	88.43	16
SBUWO-6	3/8	9.52	7.11	5/8	15.87	16.76	19.3	73.7	88.43	19
SBUWO-8	1/2	12.7	10.41	13/16	20.64	22.86	21.84	73.7	94.02	23
SBUWO-10	5/8	15.87	12.7	15/16	23.81	24.38	21.84	73.7	94.02	28
SBUWO-12	3/4	19.05	15.74	11/16	26.98	24.38	21.84	73.7	94.02	32
SBUWO-14	7/8	22.22	18.28	13/16	30.16	25.9	21.84	73.7	94.02	32
SBUWO-16	1	25.4	22.35	13/8	34.92	31.24	26.41	78.5	102.89	35
SBUWO-20	1-1/4	31.75	27.68	13/4	44.45	41.14	38.86	83.9	128.1	50
SBUWO-24	1-1/2	38.1	34.03	21/8	53.97	50.03	45.21	86.1	140.45	55
SBUWO-32	2	50.8	45.97	23/4	69.85	67.56	62.73	100.9	175.55	80

Connects Metric Tubes

Part No.	Tube O.D. D	d min	H	A	B	l	L	O
SBUWO-2M	2	1.7	12	12.9	15.3	67.3	80.5	12
SBUWO-3M	3	2.4	12	12.9	15.3	67.3	80.5	12
SBUWO-4M	4	2.4	12	13.7	16.1	69	82.2	12
SBUWO-6M	6	4.8	14	15.3	17.7	70.4	85.2	14
SBUWO-8M	8	6.4	16	16.2	18.6	74	89	16
SBUWO-10M	10	7.9	19	17.2	19.5	74	89.2	19
SBUWO-12M	12	9.5	22	22.8	22	74	94.2	23
SBUWO-15M	15	11.9	25	24.4	22	74	94.2	25
SBUWO-16M	16	12.7	25	24.4	22	74	94.2	28
SBUWO-18M	18	15.1	30	24.4	22	74	94.2	28
SBUWO-20M	20	15.9	32	26	22	74	94.2	32
SBUWO-22M	22	18.3	32	26	22	74	94.2	32
SBUWO-25M	25	21.8	38	31.3	26.5	78.6	103.2	38
SBUWO-28M	28	21.8	46	36.6	36.6	81.7	116.3	45
SBUWO-30M	30	26.2	50	39.6	39.2	74	117.2	50
SBUWO-32M	32	28.6	50	42	41.6	87.1	133.1	50
SBUWO-38M	38	33.7	60	49.4	47.9	90.9	146.1	60
SBUWO-42M	42	36.5	65	49.4	47.9	90.9	146.1	60

S-10K Single Ferrule Tube Fittings

Plug SP

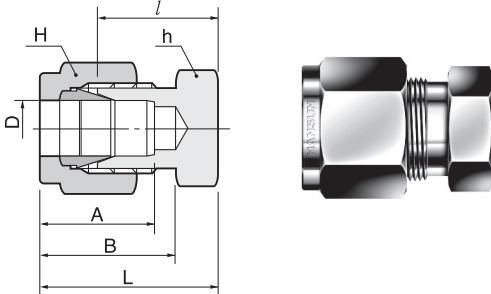


for plugging unused fitting port

Installation Instructions

1. Remove the nut and ferrules from the body
2. With a wrench, 1/4 turn from the finger-tight position,
(1/8 turn for 1/8", 3/16" and 2mm, 3mm and 4mm)

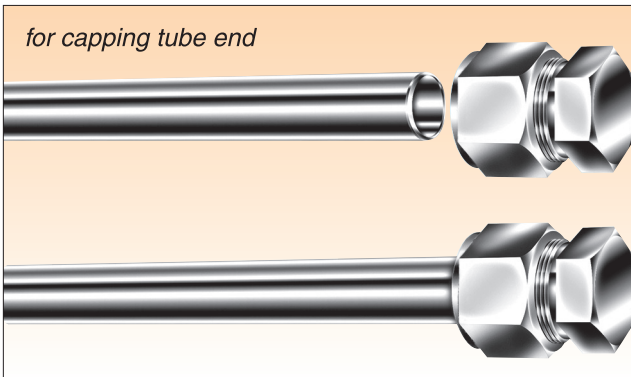
Cap SCO



Installation Instructions

1. Insert the tube end into the Cap
2. With a wrench, 1-1/4 turns from the finger-tight position,
(3/4 turn for 1/8", 3/16" 3mm and 4mm)

for capping tube end



fractional

Part No.	Tube O.D. D		Width across flat H	
	in	mm	in	mm
SP-1	1/16	1.59	5/16	7.93
SP-2	1/8	3.17	7/16	11.11
SP-3	3/16	4.76	1/2	12.70
SP-4	1/4	6.35	9/16	14.28
SP-5	5/16	7.93	5/8	15.87
SP-6	3/8	9.52	11/16	17.46
SP-8	1/2	12.70	7/8	22.22
SP-10	5/8	15.87	1	25.40
SP-12	3/4	19.05	1-1/8	28.58
SP-14	7/8	22.22	1-1/4	31.75
SP-16	1	25.40	1-1/2	38.10
SP-20	1-1/4	31.75	1-7/8	47.63
SP-24	1-1/2	38.10	2-1/4	57.15
SP-32	2	50.80	3	76.20

metric

Part No.	Tube O.D.	Width across flat	Part No.	Tube O.D.	Width across flat
	D	H		D	H
SP-2M	2	12	SP-16M	16	25
SP-3M	3	12	SP-18M	18	30
SP-4M	4	12	SP-20M	20	32
SP-6M	6	14	SP-22M	22	32
SP-8M	8	16	SP-25M	25	38
SP-10M	10	19	SP-28M	28	46
SP-12M	12	22	SP-32M	32	50
SP-15M	15	25	SP-38M	38	60

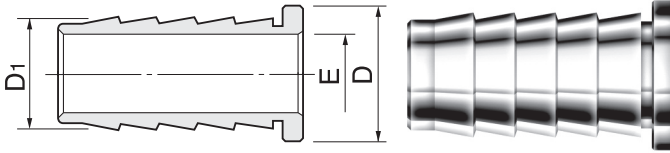
Cap end of fractional tube

Part No.	Tube O.D.		Width across flat				A	B	l	L
	D		h		H					
	in	mm	in	mm	in	mm				
SCO-1	1/16	1.59	5/16	7.93	5/16	7.93	8.63	10.92	11.20	14.18
SCO-2	1/8	3.17	7/16	11.11	7/16	11.11	12.70	15.24	13.46	20.06
SCO-3	3/16	4.76	7/16	11.11	1/2	12.70	13.71	16.00	14.73	21.33
SCO-4	1/4	6.35	1/2	12.70	9/16	14.28	15.24	17.78	16.00	23.26
SCO-5	5/16	7.93	9/16	14.28	5/8	15.87	16.25	18.54	17.01	24.38
SCO-6	3/8	9.52	5/8	15.87	11/16	17.46	16.76	19.30	18.28	25.65
SCO-8	1/2	12.70	13/16	20.63	7/8	22.22	22.86	21.84	19.05	29.21
SCO-10	5/8	15.87	15/16	23.81	1	25.40	24.38	21.84	19.81	29.97
SCO-12	3/4	19.05	1-1/16	26.98	1-1/8	28.57	24.38	21.84	21.33	31.49
SCO-14	7/8	22.22	1-3/16	30.16	1-1/4	31.75	25.90	21.84	23.87	34.03
SCO-16	1	25.40	1-3/8	34.92	1-1/2	38.10	31.24	26.41	26.16	38.35
SCO-20	1-1/4	31.75	1-3/4	44.45	1-7/8	47.63	41.14	38.86	31.24	53.34
SCO-24	1-1/2	38.10	2-1/8	53.98	2-1/4	57.15	50.15	45.21	37.33	64.51
SCO-32	2	50.80	2-3/4	69.85	3	76.20	67.56	62.73	49.27	86.61

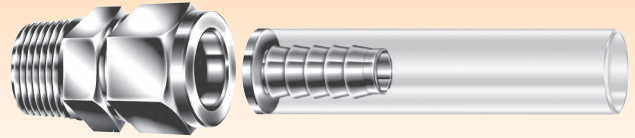
Cap end of metric tube

Part No.	Tube O.D.	Width across flat		A	B	l	L
	D	h	H				
SCO-2M	2	12	12	12.9	15.3	13.5	20.1
SCO-3M	3	12	12	12.9	15.3	13.5	20.1
SCO-4M	4	12	12	13.7	16.1	14.7	21.3
SCO-6M	6	14	14	15.3	17.7	15.7	23.1
SCO-8M	8	15	16	16.2	18.6	17.0	24.5
SCO-10M	10	18	19	17.2	19.5	19.0	26.6
SCO-12M	12	22	22	22.8	22.0	19.0	29.1
SCO-15M	15	24	25	24.4	22.0	19.8	29.9
SCO-16M	16	24	25	24.4	22.0	19.8	29.9
SCO-18M	18	27	30	24.4	22.0	21.3	31.4
SCO-20M	20	30	32	26.0	22.0	23.9	34.0
SCO-22M	22	30	32	26.0	22.0	23.9	34.0
SCO-25M	25	35	38	31.3	26.5	26.2	38.5
SCO-28M	28	41	46	36.6	36.6	27.7	48.5
SCO-32M	32	46	50	42.0	41.6	32.8	55.8
SCO-38M	38	55	60	49.4	47.9	37.8	65.4

Tube Insert SI



for Nylon or Soft Plastic Tubing



fractional

Part No.	Tube O.D. D		Tube I.D. D1		E
	in	mm	in	mm	
SI-3-2	3/16	4.76	1/8	3.17	2.28
SI-4-2	1/4	6.35	1/8	3.17	2.28
SI-4-3	1/4	6.35	3/16	4.76	3.55
SI-5-2	5/16	7.93	1/8	3.17	2.28
SI-5-3	5/16	7.93	3/16	4.76	3.04
SI-5-4	5/16	7.93	1/4	6.35	4.82
SI-6-3	3/8	9.52	3/16	4.76	3.04
SI-6-4	3/8	9.52	1/4	6.35	4.82
SI-8-4	1/2	12.7	1/4	6.35	4.82
SI-8-6	1/2	12.7	3/8	9.52	7.87
SI-10-6	5/8	15.87	3/8	9.52	7.87
SI-10-8	5/8	15.87	1/2	12.70	11.17
SI-12-8	3/4	19.05	1/2	12.70	11.17
SI-12-10	3/4	19.05	5/8	15.87	14.22
SI-16-12	1	25.4	3/4	19.05	17.52

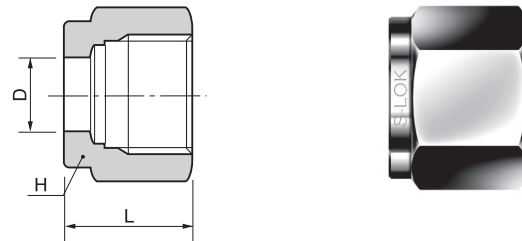
Installation Instructions

The S-LOK Tube Insert supports the soft plastic tubing, thus the tubing does not collapse when the ferrules deform it. When you select a size of Tube Insert, check if the tubing O.D. and I. D. conform to those of the tube insert.

metric

Part No.	Tube O.D. D	Tube I.D. D1	E
SI-6M-4M	6	4	2.8
SI-8M-6M	8	6	4.4
SI-10M-8M	10	8	6.4
SI-12M-8M	12	8	6.4
SI-12M-10M	12	10	8.3

Nut SNO



fractional

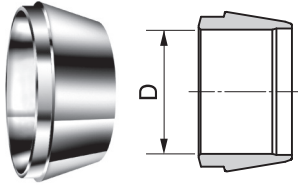
Part No.	Tube O.D. D		Width across flat H		L
	in	mm	in	mm	
SNO-1	1/16	1.59	5/16	7.93	7.90
SNO-2	1/8	3.17	7/16	11.11	11.93
SNO-3	3/16	4.76	1/2	12.70	11.93
SNO-4	1/4	6.35	9/16	14.28	12.70
SNO-5	5/16	7.93	5/8	15.87	13.46
SNO-6	3/8	9.52	11/16	17.46	14.22
SNO-8	1/2	12.70	7/8	22.22	17.52
SNO-10	5/8	15.87	1	25.40	17.52
SNO-12	3/4	19.05	1-1/8	28.57	17.52
SNO-14	7/8	22.22	1-1/4	31.75	17.52
SNO-16	1	25.40	1-1/2	38.10	20.57
SNO-20	1-1/4	31.75	1-7/8	47.63	31.75
SNO-24	1-1/2	38.10	2-1/4	57.15	38.10
SNO-32	2	50.80	3	76.20	52.32

metric

Part No.	Tube O.D. D	Width across flat H	L
SNO-2M	2	12	11.90
SNO-3M	3	12	11.90
SNO-4M	4	12	11.90
SNO-6M	6	14	12.70
SNO-8M	8	16	13.50
SNO-10M	10	19	15.10
SNO-12M	12	22	17.40
SNO-15M	15	25	17.40
SNO-16M	16	25	17.40
SNO-18M	18	30	17.40
SNO-20M	20	32	17.40
SNO-22M	22	32	17.40
SNO-25M	25	38	20.60
SNO-28M	28	46	30.60
SNO-32M	32	50	34.40
SNO-38M	38	60	40.60

S-LOK Single Ferrule Tube Fittings

Single Ferrule SFO



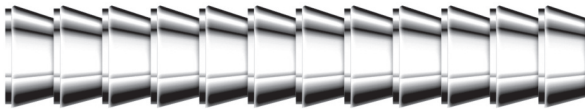
fractional

Part No.	Tube O.D. D	
	in	mm
SFO-1	1/16	1.59
SFO-2	1/8	3.17
SFO-3	3/16	4.76
SFO-4	1/4	6.35
SFO-5	5/16	7.93
SFO-6	3/8	9.52
SFO-8	1/2	12.70
SFO-10	5/8	15.87
SFO-12	3/4	19.05
SFO-14	7/8	22.22
SFO-16	1	25.40
SFO-20	1-1/4	31.75
SFO-24	1-1/2	38.10
SFO-32	2	50.80

metric

Part No.	Tube O.D. D
SFO-2M	2
SFO-3M	3
SFO-4M	4
SFO-6M	6
SFO-8M	8
SFO-10M	10
SFO-12M	12
SFO-15M	15
SFO-16M	16
SFO-18M	18
SFO-20M	20
SFO-22M	22
SFO-25M	25
SFO-28M	28
SFO-32M	32
SFO-38M	38

Ferrule Set SFSO



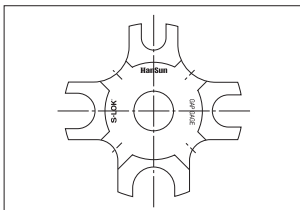
fractional

Part No.	Tube O.D.	
	in	mm
SFSO-1	1/16	1.59
SFSO-2	1/8	3.17
SFSO-3	3/16	4.76
SFSO-4	1/4	6.35
SFSO-5	5/16	7.93
SFSO-6	3/8	9.52
SFSO-8	1/2	12.70
SFSO-10	5/8	15.87
SFSO-12	3/4	19.05
SFSO-14	7/8	22.22
SFSO-16	1	25.40

metric

Part No.	Tube O.D.
SFSO-2M	2
SFSO-3M	3
SFSO-4M	4
SFSO-6M	6
SFSO-8M	8
SFSO-10M	10
SFSO-12M	12
SFSO-15M	15
SFSO-16M	16
SFSO-18M	18
SFSO-20M	20
SFSO-22M	22
SFSO-25M	25

Gap Gauge for Pull-up Inspection SIG



S-LOK maintains unbelievably tight tolerance on its each and every part.

S-LOK Single Ferrule Tube Fittings are monitored and gauged throughout process.

This assures S-LOK consistency and makes S-LOK fittings gaugable.

This no-go gauge is the useful tool to inspect if the fittings are pulled up 1-1/4 turns from the finger-tight position.

When the gauge doesn't fit the gap between the nut and body hex, the fitting is tightened 1-1/4 turns from the finger-tight position.

If the gauge fits the gap, the fittings is not fully tightened.

Multiple Size Gap Gauge

Part No.	Applicable S-LOK Tube O.D.
SIG-468	1/4", 3/8", 1/2", 6mm, 10mm, 12mm



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