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# Leak - Proof Flow & Control Solution Partner

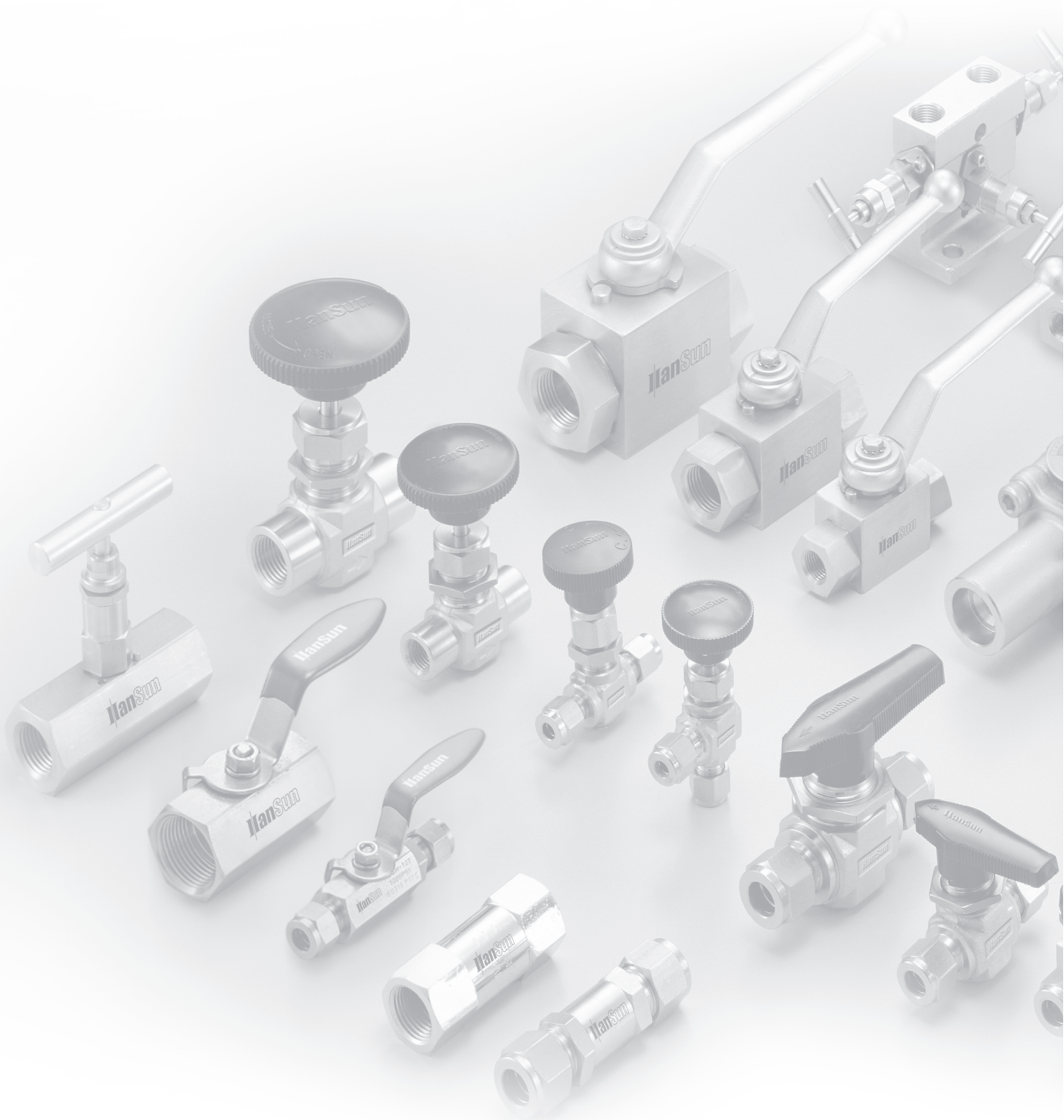
The Best Partner  
for Value Creation

**S-LOK<sup>®</sup>** Bleed & Purge Valves

**HanSun**

한선엔지니어링(주)  
HANSUN ENGINEERING CO., LTD.

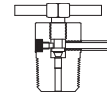




## Bleed Valves

### SBLV SERIES

SBLV  
Series

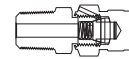


4~5

## Purge Valves

### SPUV SERIES

SPUV  
Series



6~7

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**S-LOK®** Bleed Valves

## Bleed Valves

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**SBLV**

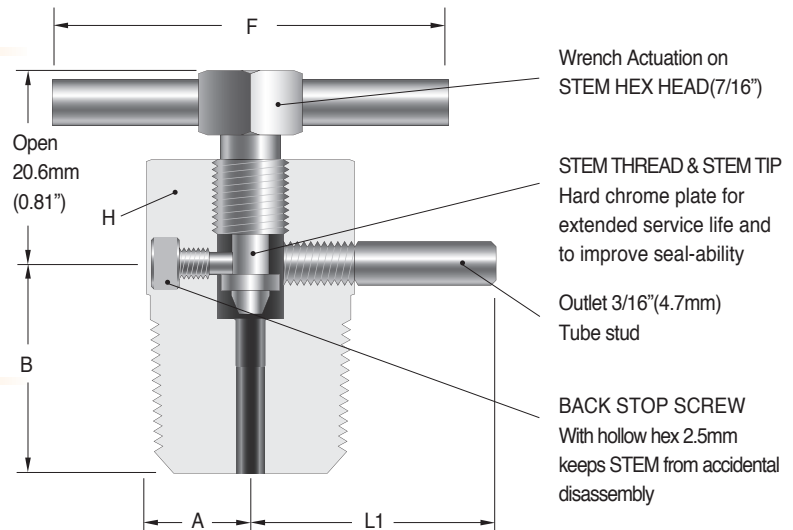
## SBLV Series 10000psi Bleed Valves

### Features

- Pressure rating up to 10,000psi(689bar)@100°F(38°C).
- Back stop screw prevents from the accidental removal of stem.
- Stem is Hard Chrome Plated for maximum service life.
- Size range from 1/8" to 1/2" Tubing and piping system.
- Variety of End connections include S-LOK, NPT & ISO pipe threads Male/ Female

### Applications

- S-LOK bleed valve is designed to use on instrumental fluidhandling apparatus such as manifolds and gauge root valves in order to vent signal line pressure to atmosphere before disassemble of an instrument or to facilitate in calibration of control device.



### Material of construction

Description	Body Materials/ASTM and JIS Spec.		
	S316	Carbon Steel	Alloy 400
Body	S316 A276 or A479	S45C	Monel 400 / B164
Stem		S316 A276 or A479	
Back Stop Screw			
Vent Tube	S316 A213 or A269		Monel 400 / B165

### Technical Data

Material	Temperature Rating	Pressure Rating
S316	-65 to 850°F (-54 to 454°C)	10,000psi(689bar) At 100°F(38°C)
Carbon Steel	-20 to 450°F (-29 to 232°C)	
Alloy 400	-65 to 500°F (-54 to 260°C)	

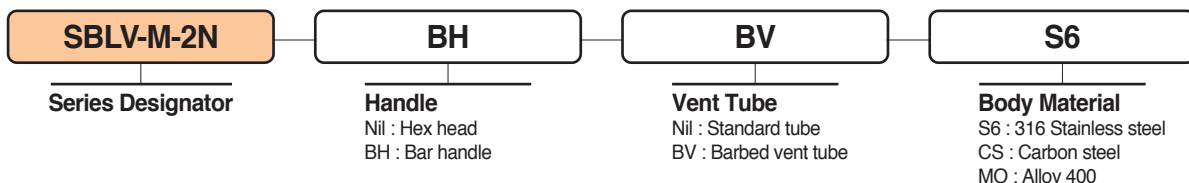
### Ordering Information

Description	End Connection	Orifice mm. (Cv)	Dimensions inch(mm)				
			A	B	L1	H	F
SBLV-M-2N	1/8" Male NPT	3.2 (0.25)	0.31(7.9)	0.75(19.1)	0.91(23.0)	5/8(15.87)	2.0 (50.8)
SBLV-M-4N	1/4" Male NPT						
SBLV-M-6N	3/8" Male NPT						
SBLV-M-8N	1/2" Male NPT						

• Dimensions are for reference only, subject to change

### Testing

- Every Bleed valve is factory tested with Nitrogen@1,000psig(69bar) for leakage at the seat to a maximum allowable leak rate of 0.1 SSCM.



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# Leak - Proof Flow & Control

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# Solution Partner

**S-LOK®** Purge Valves

## Purge Valves

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**SPUV**



## SPUV Series Purge Valves

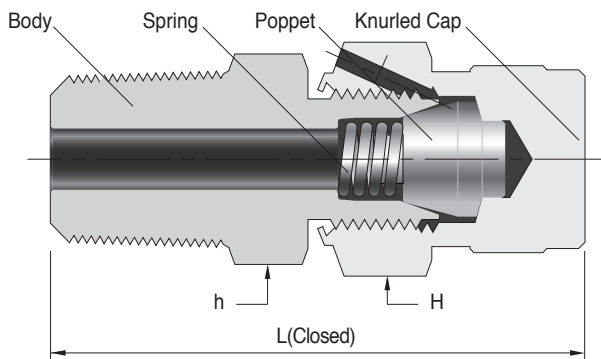
### Product Information

#### Features

- Pressure rating up to 4,000psig(275bar) for 316 stainless steel and up to 3,000 psig(206bar) for Carbon Steel and Brass at 100°F(38°C)
- Temperature rating from -65°F to 600°F(-54°C to 315°C) with Stainless Steel, from -65°F to 400°F(-54°C to 204°C) with carbon steel, from -20°F to 350°F(-29°C to 177°C) with brass.
- Vent hole bleeds excessive liquid or gas from the system lines.
- Knurled cap is crimped to valve body to prevent an accidental removal of the body.
- Size range from 1/8" thru 1/2" tubing and piping system.
- Variety of end connections including S-LOK tube fittings, male/female NPT and ISO, SAE threads.



#### Material of Construction



Description	Body Materials		
	Grade/ ASTM Specification		
	S316	Carbon Steel	Brass
Body	S316 A276 or A479	Carbon Steel	Brass
Knurled Cap			
Poppet	S316 A276 or A479		
Spring	S302		

#### Option

- PTFE Poppet  
PTFE poppet provides leak tight shut-off with finger  
Pressure rating up to 200 psig (13.7bar) at 100°F (37°C)  
Temperature rating up to 300°F (176°C)  
To order, add designator-P as a suffix to the basic part number.  
Example : SPUV-S-2N-P-S6  
Caution: When installing a S-LOK purge valves, the vent hole should be positioned not to influence the system fluid on operators. As the vent hole turns with the cap, discharging the valve is executed by turning the cap and be sure that purge valves should be always opened slowly in order to protect operators from exposure to hazardous system fluids.

#### Table of Dimension

Basic Part Number	Inlet End Connection	Dimensions				
		L		h		H
		In.	mm	In.	mm	
F -2N	1/8 Female NPT	1.56	35.3	9/16	14.28	
F -4N	1/4 Female NPT	1.75	39.8	3/4	19.05	
F -6N	3/8 Female NPT	1.81	41.6	7/8	22.22	
F -8N	1/2 Female NPT	1.98	46.5	1-1/16	26.98	
M -2N	1/8 Male NPT	1.62	36.8	1/2	12.7	
M -4N	1/4 Male NPT	1.81	41.9	9/16	14.28	
M -6N	3/8 Male NPT	1.84	42.4	11/16	17.46	
M -8N	1/2 Male NPT	2.09	48.7	7/8	22.22	
M -4U	1/4in, 7/16-20	1.69	38.0	9/16	14.28	5/8
M -8U	1/2in, 3/4-16	1.81	41.6	7/8	22.22	(15.87)
S -2T	1/8 S-LOK	1.84	42.6	1/2	12.7	
S -4T	1/4 S-LOK	1.94	44.9	1/2	12.7	
S -6T	3/8 S-LOK	2.03	47.2	5/8	15.87	
S -8T	1/2 S-LOK	2.19	51.0	13/16	20.64	
S -6M	6mm S-LOK	1.94	45.0	-	14.0	
S -8M	8mm S-LOK	2.0	46.3	-	15.0	
T -4T	1/4 Tube Stub	1.87	43.2	1/2	12.7	
T -6T	3/8 Tube Stub	1.94	44.6	1/2	12.7	
T -8T	1/2 Tube Stub	2.15	50.3	9/16	14.28	

#### Applications

S-LOK Purge valves are for bleed, vent or drain purpose annually. The knurled cap is not separable from the valve body for safety purpose. 1/4 turns of wrench pull-up from finger tight gives leak-free closure on fist make-up. Proper tightening with a wrench secures for the closer rate to the desired pressure rate with sufficient make-ups.

#### How to Order

Use S6 for 316 stainless steel, CS for carbon steel, or BS for brass as a suffix to the basic part number. Example: SPUV-S-2T-S6



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